



NOTES:

1. MATERIAL : Black Phosphate Steel
2. WALL TYPE : Thick
3. TYPE : 4 Locking Keys
4. THREAD TYPE : UNC
5. TAP SIZE : 1 1/8-12"
6. DRILL SIZE : 1-1/16"
7. MIN. FULL THREAD DEPTH : 1.310"
8. APPLICATION : For Metal
9. INSTALLATION : Tool 5XA46

COMPONENT	Key Locking Thread Insert
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SCALE 2.23

<p>5WY86</p> <p>Threaded Insert,3/4-10</p>

UNIT	INCH
SHEET	1 of 1