



NOTES:

- 1. MATERIAL : Black Phosphate Steel
- 2. WALL TYPE : Thick
- 3. TYPE : 4 Locking Keys
- 4. THREAD TYPE : UNF
- 5. TAP SIZE : 3/4-16"
- 6. DRILL SIZE : 45/64"
- 7. MIN. FULL THREAD DEPTH : 0.680"
- 8. APPLICATION : For Metal
- 9. INSTALLATION : Tool 5XA44

COMPONENT	Key Locking Thread Insert
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SCALE 3.65

5WY81
Thread Insert, 1/2-20, 0.620 L, PK5

UNIT
INCH
SHEET
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