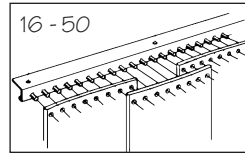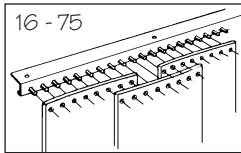**16" wide strips - 25% overlap**
Hang the first strip to the far left, skip 12", hang the second strip, skip 12" and repeat to the far right. Center the remaining strips over 12" gaps.

16" wide strips - 50% overlap
Hang the first strip to the far left, skip 8", hang the second strip, skip 8" and repeat to the far right. Center the remaining strips over 8" gaps.
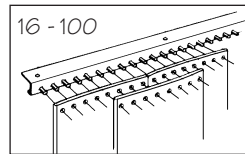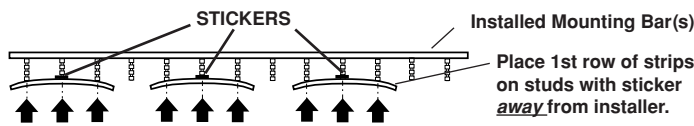
16" wide strips - 75% overlap
Hang the first strip to the far left, skip 4", hang the second strip, skip 4" and repeat to the far right. Center the remaining strips over 4" gaps.
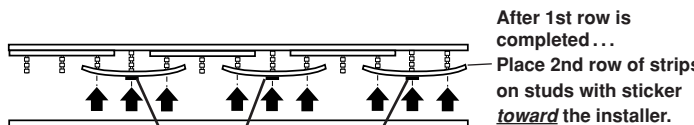
16" wide strips - 100% overlap
Hang the first strip to the far left, align the second strip with the first strip. Repeat to the far right. Center the remaining strips over the seams.
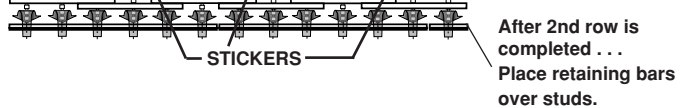
STANDARD OVERLAP

STICKERS
Installed Mounting Bar(s)

Place 1st row of strips on studs with sticker _away_ from installer.

Push Retaining Bar snugly against PVC strips and lock into place.

After 1st row is completed . . .
Place 2nd row of strips on studs with sticker _toward_ the installer.

STICKERS

After 2nd row is completed . . .
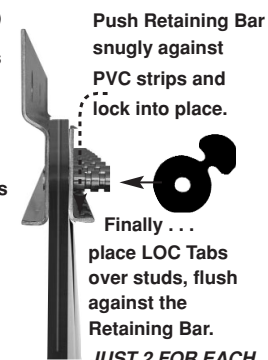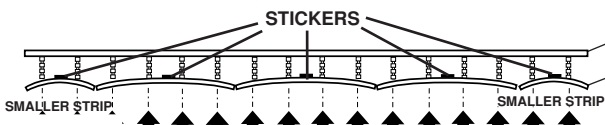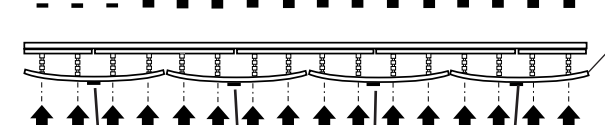**Place retaining bars over studs.**

Finally . . . place LOC Tabs over studs, flush against the Retaining Bar.
JUST 2 FOR EACH RETAINING BAR.

Fig. 4

STANDARD OVERLAP WITH SMALLER WIDTH END STRIPS

STICKERS
SMALLER STRIP   **SMALLER STRIP**

STICKERS

Installed Mounting Bar(s)

Place 1st row of strips on studs with sticker _away_ from installer.

After 1st row is completed . . .
Place 2nd row of strips on studs with sticker _toward_ the installer.

After 2nd row is completed . . .
Place retaining bars over studs, push bar snugly against PVC strips and lock into place.

Finally . . . place LOC Tabs over studs, flush against the Retaining Bar.
JUST 2 FOR EACH RETAINING BAR.
(See Fig. 4)

4

SPECIAL OVERLAP CONFIGURATIONS

Special overlaps use half of the strips with standard holes and half off-set holes (see Fig. 5). Also, Blue Stickers are used for the first row and Green Stickers are used for the second row (see the illustration below).
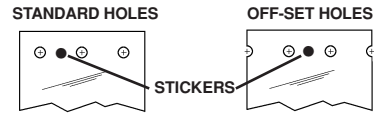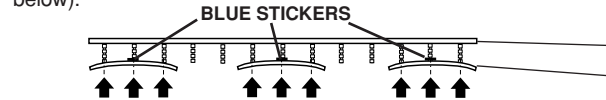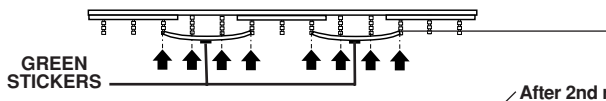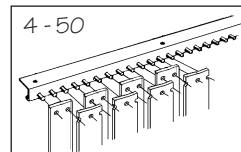
STANDARD HOLES   **OFF-SET HOLES**

STICKERS

Fig. 5

BLUE STICKERS

GREEN STICKERS

Installed Mounting Bar(s)

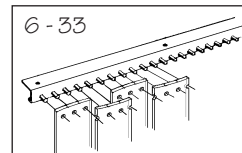**Place 1st row of strips on studs with sticker _away_ from installer.**

After 1st row is completed . . .
Place 2nd row of strips on studs with sticker _toward_ the installer.

After 2nd row is completed . . . Place retaining bars over studs, push bar snugly against PVC strips and lock into place. If partial width strips are included, see bottom illustration on page 4.

Finally . . . place LOC Tabs over studs, flush against the Retaining Bar.
JUST 2 FOR EACH RETAINING BAR. (See Fig. 4, Page 4)

4" wide strips - 50% overlap
Hang the first strip with the blue stickers to the far left, skip 2", hang the second strip with the blue stickers, skip 2" and repeat to the far right. Center the remaining strips with green stickers over 2" gaps.

6" wide strips - 33% overlap
Hang the first strip with the blue stickers to the far left, skip 4", hang the second strip with the blue stickers, skip 4" and repeat to the far right. Center the remaining strips with green stickers over 4" gaps.

6" wide strips - 100% overlap
Hang the first strip with the blue stickers to the far left, align the second strip with the front strip, and repeat to the far right. Center the remaining strips with green stickers over the seams.
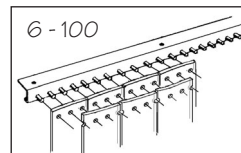
8" wide strips - 25% overlap
Hang the first strip with the blue stickers to the far left, skip 6" hang the second strip with the blue stickers, skip 6" and repeat to the far right. Center the remaining strips with green stickers over 6" gaps.

8" wide strips - 75% overlap
Hang the first strip with the blue stickers to the far left, skip 2" hang the second strip with the blue stickers, skip 2" and repeat to the far right. Center the remaining strips with green stickers over 2" gaps.
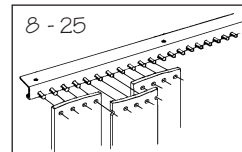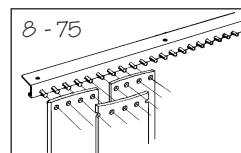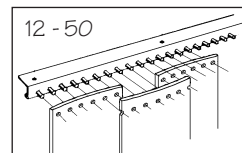
12" wide strips - 50% overlap
Hang the first strip with the blue stickers to the far left, skip 6" hang the second strip with the blue stickers, skip 6" and repeat to the far right. Center the remaining strips with green stickers over 6" gaps.
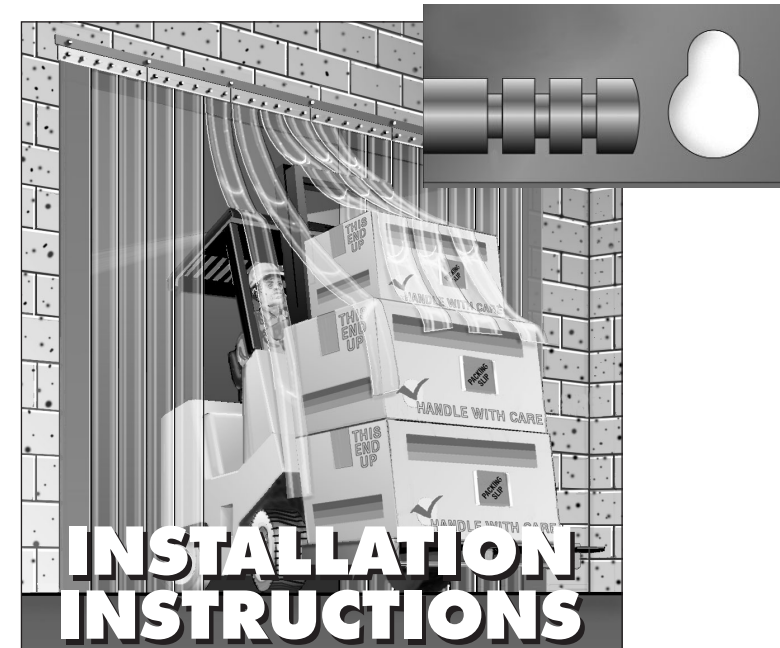
5

SAVE-T® LOC
STRIP DOOR

INSTALLATION INSTRUCTIONS

IMPORTANT
Carefully examine the carton(s) for damage. If the carton is damaged, immediately notify the shipping company.

PLEASE READ ALL INSTRUCTIONS BEFORE PROCEEDING WITH INSTALLATION.

YOUR MODEL NUMBER IS . . .

STRIP WIDTH	STRIP OVERLAP	TYPE OF HARDWARE
❏ 4"	❏ 25%	❏ SL-LC
❏ 6"	❏ 33%	❏ UL-LC
❏ 8"	❏ 50%	❏ UM-LC
❏ 12"	❏ 67%	
❏ 16"	❏ 75%	
	❏ 100%	

GETTING STARTED...

Open all carton(s) and remove all door hardware. Do not remove the PVC strips from the carton(s) until ready for installation.

NOTE: When multiple strip doors are ordered, all carton(s) will be properly tagged.

All strip doors are shipped complete with the following:

- Mounting Bar(s) (excluding support anchors)
- Individual PVC Strips with custom pre-punched holes
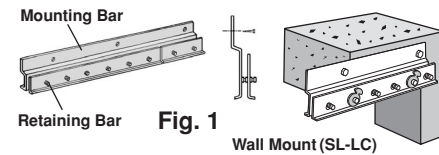- Retaining Bars and LOC Tabs (2 for each Retaining Bar)

NOTE: Support anchors (provided by others) and mounting surface must be capable of supporting the total weight of the strip door. If you have any questions please refer to a registered architect or structural engineer.

FIRST...

. . . determine which type of hardware and mounting procedure you will be using by referring to YOUR MODEL NUMBER found on the front page of this booklet. The checked boxes will let you know what strip width you ordered, the percent overlap and the type of hardware & mounting procedure needed.
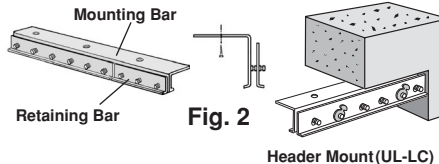
Wall Mount Hardware (SL-LC)

The top edge of this steel hardware is attached $4^3/8$" above the edge of the lintel, directly to the wall. Attach by conventional anchors or by welding (see Fig. 1).

Mounting Bar
Retaining Bar **Fig. 1**
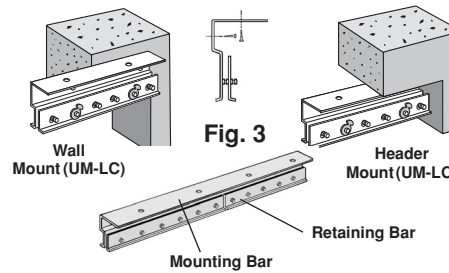Wall Mount (SL-LC)

Header Mount Hardware (UL-LC)

This steel hardware is attached directly to the door header (lintel). Attach by conventional anchors or by welding (see Fig. 2).

Mounting Bar
Retaining Bar **Fig. 2**
Header Mount (UL-LC)

Universal Hardware (UM-LC

The top edge of this steel hardware can be attached $4^3/8$" above the edge of the lintel, directly to the wall or can be attached directly to the door header (lintel). Attach by conventional anchors or by welding (see Fig. 3).

Fig. 3
Wall Mount (UM-LC)
Header Mount (UM-LC)
Retaining Bar
Mounting Bar

1

SECOND...

. . install the Mounting Bar(s) either on the wall above the doorway opening (**WALL MOUNT**) or the under surface of the lintel (**HEADER MOUNT**). See Figures 1, 2 or 3.
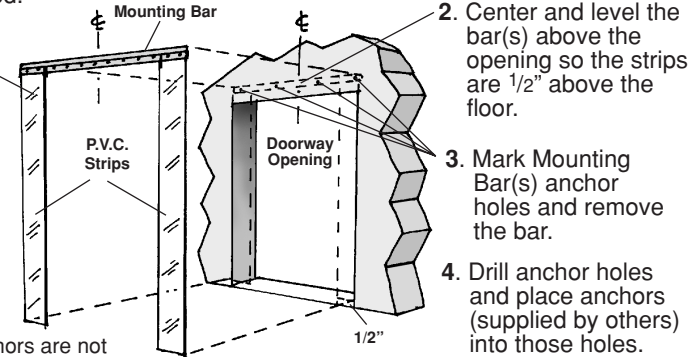
Note: If multiple bars are required, start with Bar ① to the far left and continue to the right in numerical order (②, ③, etc.). All joints must be aligned and butted together perfectly.

Align and Butt Joints Perfectly — ① ② ③ — Align and Butt Joints Perfectly

WALL MOUNT HARDWARE INSTALLATION (SL-LC)

Pre-studded galvanized steel **Mounting Bars** and **Retaining Bars** are standard (aluminum and stainless steel optional). Depending on the door width, more than one mounting bar might be supplied.

Mounting Bar
P.V.C. Strips
Doorway Opening
1/2"

1. Temporarily attach a PVC strip to either end of the Mounting Bar(s).

5. Take the temporary strips off the Mounting Bar(s) and attach the Bar(s) with lag screws.

2. Center and level the bar(s) above the opening so the strips are $1/2$" above the floor.

3. Mark Mounting Bar(s) anchor holes and remove the bar.

4. Drill anchor holes and place anchors (supplied by others) into those holes.
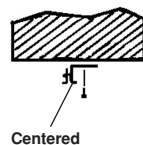
IMPORTANT
If attaching to wood, anchors are not necessary. If attaching to steel, welding could be used.

HEADER MOUNT HARDWARE INSTALLATION (UL-LC)

Pre-studded galvanized steel **Mounting Bars** and **Retaining Bars** are standard (aluminum and stainless steel optional). Depending on the door width, more than one mounting bar might be supplied.

1. Center the Mounting Bar(s)on the underside of the lintel. Mark the mounting holes.

2. Remove the Bar(s) and drill the anchor holes.

3. Place anchors in each hole and attach the Mounting Bar(s) with lag screws.
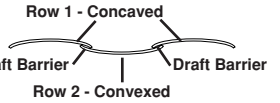
SIDE VIEW
Centered

2

THIRD...

. . . place the PVC strips on the pre-studded hardware that has just been installed. Before you start, refer to YOUR MODEL NUMBER found on the front page of this booklet to determine the width of your strips and overlap configuration.
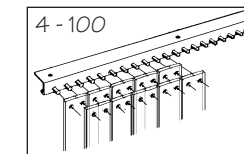
IMPORTANT: All PVC strips have a natural curve across the width of the material. When hung properly (row 1 concaved – row 2 convexed), it creates a barrier against drafts.

Row 1 - Concaved
Draft Barrier — Draft Barrier
Row 2 - Convexed

Note: All strips are provided with a round colored sticker on the convex side at the location of the pre-punched holes. See SPECIAL OVERLAP diagrams on pg. 5.
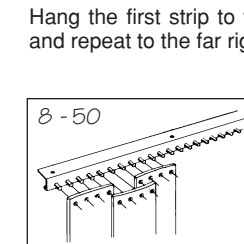
There are 3 overlap configurations used. The **STANDARD OVERLAP** (all strips are the same width), the **STANDARD OVERLAP WITH PARTIAL END STRIPS** (one or two strips are a smaller width and are placed at the ends) and **SPECIAL OVERLAP** (half the strips have been specially punched and have a blue or green sticker affixed, see Page 5).

STANDARD OVERLAP CONFIGURATIONS

4-100
4" wide strips - **100% overlap**
Hang the first strip to the far left, align the second strip with the first strip, repeat to the far right. Center the remaining strips over the seams.

6-67
6" wide strips - 67% overlap
Hang the first strip to the far left, skip 2", hang the second strip, skip 2" and repeat to the far right. Center the remaining strips over 2" gaps.

8-50
8" wide strips - **50% overlap**
Hang the first strip to the far left, skip 4", hang the second strip, skip 4" and repeat to the far right. Center the remaining strips over 4" gaps.
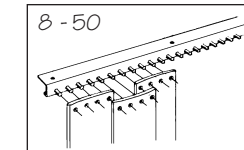
8-100
8" wide strips - 100% overlap
Hang the first strip to the far left, align the second strip with the first strip. Repeat to the far right. Center the remaining strips over the seams.
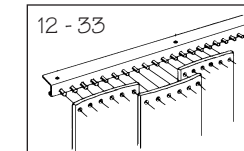
12-33
12" wide strips - **33% overlap**
Hang the first strip to the far left, skip 8", hang the second strip, skip 8" and repeat to the far right. Center the remaining strips over 8" gaps.
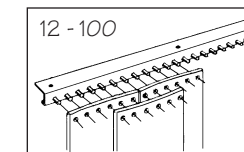
12-67
12" wide strips - 67% overlap
Hang the first strip to the far left, skip 4", hang the second strip, skip 4" and repeat to the far right. Center the remaining strips over 4" gaps.

12-100
12" wide strips - **100% overlap**
Hang the first strip to the far left, align the second strip with first strip. Repeat to the far right. Center the remaining strips over the seams.

3