

Large Diameter Tapcon (LDT) Anchors

Finished head, Removable Anchor



LDT

(3/8" & 1/2")

(5/8" & 3/4") Sawtooth

3/8" and 1/2" are available with *Envire* coating

Uses standard drill bits no special drill bits to purchase or lose!

DESCRIPTION/SUGGESTED SPECIFICATIONS

Self-threading Anchors —

SPECIFIED FOR ANCHORAGE INTO CONCRETE



The LDT anchor is a high performance anchor that cuts its own threads into concrete.

Anchor bodies are made of hardened carbon steel and zinc plated. **Grade 5.**

The anchors shall have a finished hex washer head with anti-rotation serrations to prevent anchor back-out. The head of the anchor is stamped with a length identification code for easy inspection.

The anchor shall be installed with carbide tipped hammer drill bits made in accordance to ANSI B212.15-1994.

ADVANTAGES

SAVE TIME

EASILY INSTALLED

- Installs in less than half the time of wedge anchors or adhesive anchors
- Simply drill a pilot hole and drive the LDT anchor by hand or impact

EASILY REMOVED

No torching or grinding required to remove anchors

SAVE MONEY

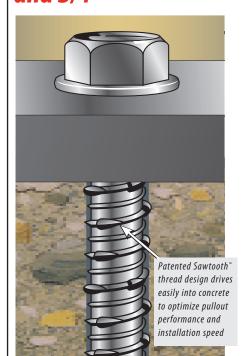
LOWER DRILL BIT COSTS

- Use standard ANSI bits instead of proprietary bits
- Single piece design, no nut and washer to assemble

USE STANDARD ANSI BITS

- No special proprietary bits to purchase or lose
- Reduce chances for anchor failure due to incorrect bit usage

Sawtooth Threads[™], now available on 5/8" and 3/4"



IMPROVED PERFORMANCE IN LARGE DIAMETER HOLES

- Superior performance to wedge anchor
- Higher loads in shallow embedments
- Closer edge/spacing distance than mechanical anchors
- More threads for better thread engagement and higher pullout resistance
- Durable induction-hardened tip

EASY INSTALLATION

- Easy 2-step installation, simply drill a pilot hole and drive
- Installs in less than half the time of a wedge anchor
- Efficient thread cutting
- Use standard drill bit sizes
- Single piece design—no nut and washer assembly
- Easily removed

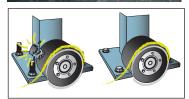
APPLICATIONS





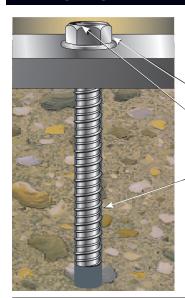
Racking, shelving and conveyors are just a few high volume applications ideal for Large Diameter Tapcon (LDT™). The ease and speed of installation of the LDT can reduce installation time to less than half the time of typical systems used today.

For installation speed, high performance and easy removability, LDT is the anchor of choice.



The LDT's finished head and lack of exposed threads virtually eliminates tire damage on fork lift trucks.

FEATURES



Easy Installation

Installs into concrete by hand or impact wrench

Anti-rotation Serrated Washer

--- Prevents anchor back-out

Extra Large Hex Washer Head

— With increased bearing surface

Length Identification Head Stamp

— For embedment inspection after installation

Hi-Lo Threads

 Cuts its own threads into concrete for greater pull-out resistance

LDT 3/8" and 1/2" are available with *Envire* coating

1,000 hours salt spray ASTM B117. Approved for use in ACQ and MCQ lumber*

*Excessive content of copper in the ACQ and MCQ lumber may affect the anchor finish.

Selection Chart

LDT Size	ANSI Standard	Anchor Head	Washer Diameter	B Minimum	© Hole		USE IN	
	Drill Bit	(Socket Size)		Embedment	Depth		(MU
	Diameter	Diameter				Concrete	Hollow	Grout-filled
LDT 3/8"	5/16"	9/16"	13/16"	1-1/2"	2-1/2"	YES	YES	YES
LDT 1/2"	7/16"	3/4"	1″	2-1/2"	3-1/2"	YES	NO	YES
LDT 5/8"	1/2"	13/16"	1-3/16"	2-3/4"	3-3/4"	YES	NO	YES
LDT 3/4"	5/8"	15/16"	1-5/16"	3-1/4"	4-1/4"	YES	NO	YES

See catalog for effective lengths and length indication code. $\label{eq:code_eq}$

INSTALLATION STEPS

Installation Steps for Concrete, Lightweight Concrete and Metal Deck



 Using the proper size carbide bit (see chart) drill "a pilot hole at least 1" deeper than anchor embedment. ""



 Using an electric impact wrench, or socket wrench (hand install) insert anchor into hole and tighten anchor until fully seated. (see chart for socket size) (do not over tighten).

Installation Steps for Hollow or Grout-Filled CMU

(3/8" and 1/2" diameter)



 Using a 5/16" (for 3/8" LDT) or 7/16" (for 1/2" LDT) carbide tipped bit, drill a pilot hole at least 1" deeper than anchor embedment. ""



 Using a socket wrench insert anchor into hole and hand tighten anchor until fully seated. (9/16" socket for 3/8" and 3/4" socket for 1/2") (do not over tighten).

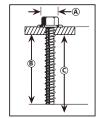


LDT's can be installed by hand or with an impact wrench

Installation by hand—is easy, simply using a socket wrench



Installation by impact wrench—is recommended for faster installations or for high volume projects. Installation with impact wrench—is **not** recommended for hollow block.



LDT Carbon and Stainless Steel

Carbon Steel with Zinc Plating: Meets ASTM B695 and B633 specifications for zinc plating of 5um = .0002" thickness. This coating is well suited for non-corrosive interior environments.

Carbon Steel with EnvireX Coating: Provides additional corrosion protection for outdoor applications.



Effective Length

PART NUMBER CARBON STEEL ZINC PLATED	PART NUMBER CARBON STEEL Envire COATING	PART NUMBER FOR 410 STAINLESS STEEL]	CHOR OIA. (mm)	D	L BIT IA. (mm)	LEN In. (CTIVE IGTH (mm) nil on left)	MAX. THICKNESS OF MATERIAL TO BE FASTENED In. (mm)		QTY/WT PER BOX Ibs.	QTY/WT PER MASTER CARTON lbs.
LDT-3816		SLDT-3816	3/8	(9.5)	5/16	(7.9)	1-3/4	(44.5)	1/4	(6.4)	50/ 3.0	400/ 24.0
LDT-3824		SLDT-3824	3/8	(9.5)	5/16	(7.9)	2-1/2	(63.5)	1	(25.4)	50/ 4.5	400/ 34.0
LDT-3830	LDT-3830X	SLDT-3830	3/8	(9.5)	5/16	(7.9)	3	(76.2)	1-1/2	(38.1)	50/ 5.0	400/ 40.0
LDT-3840	LDT-3840X	SLDT-3840	3/8	(9.5)	5/16	(7.9)	4	(101.6)	2-1/2	(63.5)	50/ 6.5	400/ 52.0
LDT-3850	LDT-3850X	SLDT-3850	3/8	(9.5)	5/16	(7.9)	5	(127.0)	3-1/2	(89.0)	40/ 7.5	320/ 60.0
LDT-1230	LDT-1230X	SLDT-1230	1/2	(12.7)	7/16	(11.1)	3	(76.2)	1/2	(12.7)	25/ 4.5	150/ 27.0
LDT-1240	LDT-1240X	SLDT-1240	1/2	(12.7)	7/16	(11.1)	4	(101.6)	1-1/2	(38.1)	25/ 6.0	150/ 36.6
LDT-1250	LDT-1250X	SLDT-1250	1/2	(12.7)	7/16	(11.1)	5	(127.0)	2-1/2	(63.5)	25/ 7.6	150/ 45.6
LDT-1260			1/2	(12.7)	7/16	(11.1)	6	(152.4)	4	(101.6)	20/ 9.0	120/ 54.0
LDT-5830	——		5/8	(15.9)	1/2	(12.7)	3	(76.2)	1/4	(6.4)	10 / 3.5	100 / 35.0
LDT-5840	——	——	5/8	(15.9)	1/2	(12.7)	4	(101.6)	1-1/4	(31.8)	10 / 4.0	100 / 40.0
LDT-5850			5/8	(15.9)	1/2	(12.7)	5	(127.0)	2-1/4	(57.1)	10 / 4.7	100 / 47.0
LDT-5860			5/8	(15.9)	1/2	(12.7)	6	(152.4)	3-1/4	(82.6)	10 / 5.4	50 / 27.0
LDT-3444			3/4	(19.1)	5/8	(15.9)	4-1/2	(114.3)	1-1/4	(31.8)	10 / 7.4	50 / 37.0
LDT-3454			3/4	(19.1)	5/8	(15.9)	5-1/2	(139.7)	2-1/4	(57.1)	10 / 8.1	50 / 40.5
LDT-3462			3/4	(19.1)	5/8	(15.9)	6-1/4	(158.8)	3	(76.2)	10 / 9.1	30 / 27.3

^{*} The stainless steel LDT's will be gold in color in order to differentiate them from the carbon steel anchors.

DESIGN GUIDE

For proper selection of anchor diameters based upon predrilled holes in base plates and fixtures.

HOLE DIAMETER IN FIXTURE In. (mm)	SUGGESTED LDT DIAMETER In. (mm)				
7/16 (11.1)	3/8 (9.5)				
1/2 (12.7)	3/8 (9.5)				
9/16 (14.3)	1/2 (12.7)				
5/8 (15.9)	1/2 (12.7)				
3/4 (19.1)	5/8 (15.9)				
7/8 (22.2)	3/4 (19.1)				

LENGTH INDICATION CODE* CODE **LENGTH OF ANCHOR** In. (mm) 1-1/2 < 2 (38.1 < 50.8) < 2-1/2 (50.8 < 63.5) В 2-1/2 < 3 (63.5 < 76.2) < 3-1/2 (76.2 < 88.9) D (88.9 < 101.6) F 3-1/2 < 4 < 4-1/2 (101.6 < 114.3) Xdenotes 4-1/2 < 5 (114.3 < 127.0) available with Н 5 < 5-1/2 (127.0 < 139.7) Envire coating 5-1/2 < 6 (139.7 < 152.4) 6 < 6-1/2 (152.4 < 165.1)

PERFORMANCE TABLE

LDT Anchors Ultimate Tension and Shear Values (Lbs/kN) in Concrete

ANCHOR	EMBE	DMENT		f'c = 2000	PSI (13.8 MPa)			f'c = 3000 PS	SI (20.7 MPa)			f'c = 4000 F	PSI (27.6 MPa)	
DIA.	DE	PTH	TEN	SION	SHI	EAR	TEN	SION	SH	EAR	TEN	SION	SHE	
In. (mm)	In. ((mm)	Lbs.	. (kN)	Lbs.	(kN)	Lbs.	(kN)	Lbs	. (kN)	Lbs.	(kN)	Lbs.	(kN)
3/8 (9.5)	1-1/2	(38.1)	1,336	(5.9)	2,108	(9.4)	1,652	(7.3)	2,764	(12.3)	1,968	(8.8)	3,416	(15.2)
	2	(50.8)	1,492	(6.6)	3,036	(13.5)	2,024	(9.0)	3,228	(14.4)	2,552	(11.4)	3,420	(15.2)
	2-1/2	(63.5)	3,732	(16.6)	3,312	(14.7)	3,748	(16.7)	3,364	(15.0)	3,760	(16.7)	3,424	(15.2)
	3-1/2	(88.9)	5,396	(24.0)	3,312	(14.7)	6,624	(29.5)	3,368	(15.0)	7,852	(34.9)	3,428	(15.2)
1/2 (12.7)	2	(50.8)	3,580	(15.9)	5,644	(25.1)	3,908	(17.4)	6,512	(29.0)	4,236	(18.8)	7,380	(32.8)
	3-1/2	(88.9)	7,252	(32.3)	6,436	(28.6)	8,044	(35.8)	7,288	(32.4)	8,836	(39.3)	8,140	(36.2)
	4-1/2	(114.3)	10,176	(45.3)	7,384	(32.8)	10,332	(46.0)	7,968	(35.4)	10,488	(46.7)	8,552	(38.0)
5/8 (15.9)	2-3/4	(69.9)	5,276	(23.5)	8,656	(38.5)	6,560	(29.2)	11,064	(49.2)	7,844	(34.8)	13,476	(59.9)
	3-1/2	(88.9)	7,972	(35.5)	10,224	(45.5)	9,848	(43.8)	12,144	(54.0)	11,724	(52.2)	14,060	(62.5)
	4-1/2	(114.3)	11,568	(51.5)	12,316	(54.8)	13,432	(59.8)	13,580	(60.4)	16,892	(75.1)	14,840	(66.0)
3/4 (19.1)	3-1/4	(82.6)	6,876	(30.6)	7,140	(31.8)	9,756	(43.4)	10,728	(47.7)	12,636	(56.2)	14,316	(63.6)
	4-1/2	(114.3)	10,304	(45.8)	13,120	(58.4)	14,424	(64.2)	16,868	(75.0)	18,540	(82.5)	20,612	(91.7)
	5-1/2	(139.7)	13,048	(58.0)	17,908	(79.7)	18,156	(80.8)	21,718	(96.9)	23,268	(130.5)	25,652	(114.1)

 $[\]ensuremath{^{*}}$ Located on top of anchor for easy inspection.

PERFORMANCE TABLE

Allowable Tension and Shear Values* (Lbs/kN) in Concrete Carbon and Stainless Steel

ANCHOR	EMB	EDMENT		f'c = 2000	PSI (13.8 MPa))		f'c = 3000 P	SI (20.7 MPa)			f'c = 4000 PS	I (27.6 MPa)	
DIA. In. (mm)		EPTH (mm)	TENS Lbs. (HEAR s. (kN)		ISION . (kn)		EAR (kN)	TENS Lbs.		SHE Lbs.	AR (kN)
3/8 (9.5)	1-1/2	(38.1)	334	(1.5)	527	(2.3)	413	(1.8)	691	(3.1)	492	(2.1)	854	(3.8)
	2	(50.8)	373	(1.7)	759	(3.4)	506	(2.2)	807	(3.6)	638	(2.8)	855	(3.8)
	2-1/2	(63.5)	933	(4.2)	828	(3.7)	937	(4.2)	841	(3.7)	940	(4.2)	856	(3.8)
	3-1/2	(88.9)	1,349	(6.0)	828	(3.7)	1,656	(7.4)	842	(3.7)	1,963	(8.7)	857	(3.8)
1/2 (12.7)	2	(50.8)	895	(4.0)	1,411	(6.3)	977	(4.3)	1,628	(7.2)	1,059	(4.7)	1,845	(8.2)
	3-1/2	(88.9)	1,813	(8.0)	1,609	(7.2)	2,011	(8.9)	1,822	(8.1)	2,209	(9.8)	2,035	(9.0)
	4-1/2	(114.3)	2,544	(11.3)	1,846	(8.2)	2,583	(11.5)	1,992	(8.9)	2,622	(11.7)	2,138	(9.5)
5/8 (15.9)	2-3/4	(69.9)	1,319	(5.9)	2,164	(9.7)	1,640	(7.3)	2,766	(12.3)	1,961	(8.7)	3,369	(15.0)
	3-1/2	(88.9)	1,993	(8.9)	2,556	(11.4)	2,462	(10.9)	3,036	(13.5)	2,931	(13.0)	3,515	(15.6)
	4-1/2	(114.3)	2,892	(12.9)	3,079	(13.7)	3,358	(14.9)	3,395	(15.1)	4,223	(18.8)	3,710	(16.5)
3/4 (19.1)	3-1/4	(82.6)	1,719	(7.6)	1,785	(7.9)	2,439	(10.8)	2,682	(11.9)	3,159	(14.0)	3,579	(15.9)
	4-1/2	(114.3)	2,576	(11.5)	3,280	(14.6)	3,606	(16.0)	4,217	(18.7)	4,635	(20.6)	5,153	(22.9)
	5-1/2	(139.7)	3,262	(14.5)	4,477	(19.9)	4,539	(20.2)	5,445	(24.2)	5,817	(25.9)	6,413	(28.5)

^{*} Allowable values are based upon a 4 to 1 safety factor. (Ultimate/4)

PERFORMANCE TABLE

Recommended Edge & Spacing Requirements for Tension Loads* Carbon and Stainless Steel

ANCHO In. (n			MENT DEPTH . (mm)	REQUIRE MAX. WO	DISTANCE D TO OBTAIN PRKING LOAD . (mm)	LOAD FACTOR APPLIED AT MIN. EDGE DISTANCE 1-3/4 Inches (44mm)	SPACING DISTANCE REQUIRED TO OBTAIN MAX. WORKING LOAD In. (mm)		LOAD FACTOR APPLIED AT MIN. SPACING DISTANCE 3 Inches (76mm)
3/8	(9.5)	1-1/2	(38.1)	2	(50.8)	70%	6	(152.4)	44%
		2	(50.8)	2	(50.8)	70%	6	(152.4)	44%
		2-1/2	(63.5)	3	(76.2)	70%	6	(152.4)	44%
		3-1/2	(88.9)	4	(101.6)	70%	6	(152.4)	44%
1/2 ((12.7)	2	(50.8)	2-1/4	(57.2)	65%	8	(203.2)	27%
		3-1/2	(88.9)	3	(76.2)	65%	8	(203.2)	27%
		4-1/2	(114.3)	4	(101.6)	65%	8	(203.2)	27%

^{*} Edge and spacing distance shall be divided by .75 when anchors are placed in structural lightweight concrete. Linear interpolation may be used for intermediate spacing and edge distances.

For 5/8" and 3/4" LDT Anchors, the critical edge distance for these anchors is 10 times the anchor diameter. The edge distance of these anchors may be reduced to 1-3/4" provided a 0.65 load factor is used for tension loads, a 0.15 load factor is used for shear loads applied perpendicular to the edge, or a 0.60 load factor is used for shear loads applied parallel to the edge. Linear interpolation may be used for intermediate edge distances.

PERFORMANCE TABLE

Recommended Edge & Spacing Requirements for Shear Loads* Carbon and Stainless Steel

		_				· -				
			NENT DEPTH (mm)	EDGE DISTANCE REQUIRED TO OBTAIN MAX. WORKING LOAD In. (mm)		LOAD FACTOR APPLIED AT MIN. EDGE DISTANCE 1-3/4 Inches (44mm)	REQUIREI MAX. WO	G DISTANCE D TO OBTAIN RKING LOAD (mm)	LOAD FACTOR APPLIED AT MIN. SPACING DISTANCE 3 Inches (76mm)	
3/8	(9.5)	1-1/2	(38.1)	3	(76.2)	25%	6	(152.4)	57%	
		2	(50.8)	4	(101.6)	25%	6	(152.4)	57%	
		2-1/2	(63.5)	5	(127.0)	25%	6	(152.4)	57%	
		3-1/2	(88.9)	5	(127.0)	25%	6	(152.4)	57%	
1/2	(12.7)	2	(50.8)	5	(127.0)	25%	8	(203.2)	60%	
		3-1/2	(88.9)	5	(127.0)	25%	8	(203.2)	60%	
		4-1/2	(114.3)	5-1/2	(139.7)	25%	8	(203.2)	60%	

Edge and spacing distances shall be divided by .75 when anchors are placed in structural lightweight concrete. Linear interpolation may be used for intermediate spacing and edge distances.

LDT Anchors

Ultimate Tension Load (Lbs/kN) in Concrete Block (anchors should be installed by hand in hollow block)

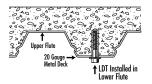
ANCHOR DIA. In. (mm)	EMBEDMENT DEPTH	HOLLOW CON	ICRETE BLOCK	GROUT FILLED CONCRETE BLOCK			
iii. (iiiii)	In. (mm)	TENSION Lbs. (kN)	SHEAR Lbs. (kN)	TENSION Lbs. (kN)	SHEAR Lbs. (kN)		
3/8 (9.5)	1-1/2 (38.1)	916 (4.1)	3,176 (14.1)	1,592 (7.1)	3,900 (17.3)		
1/2 (12.7)	2-1/2 (63.5)	N/A	N/A	5,924 (26.4)	6,680 (29.7)		

LDT Anchors

Allowable Tension and Shear* (Lbs/kN) in Concrete Block (anchors should be installed by hand in hollow block)

ANCHOR DIA. In. (mm)	EMBEDMENT DEPTH	HOLLOW COM	ICRETE BLOCK	GROUT FILLED CONCRETE BLOCK			
ini (iiiii)	In. (mm)	TENSION Lbs. (kN)	SHEAR Lbs. (kN)	TENSION Lbs. (kN)	SHEAR Lbs. (kN)		
3/8 (9.5)	1-1/2 (38.1)	229 (1.0)	794 (3.5)	398 (1.8)	975 (4.3)		
1/2 (12.7)	2-1/2 (63.5)	N/A	N/A	1,481 (6.6)	1,670 (7.4)		

^{*} Allowable values are based upon a 4 to 1 safety factor. (Ultimate/4)



Anchoring Overhead in 3000 PSI Lightweight LDT Anchors Concrete On Metal Deck

ANCHOR	DRILL HOLE	EMBEDMENT		3000PSI (20.7 MPa)	CONCRETE		
	DIAMETER In. (mm)	In. (mm)	ULTIMATE TENSION LOAD Lbs. (kN)		ALLOWABLE WORKING LOAD Lbs. (kN)		
3/8" LDT	5/16 (7.9)	1-1/2 (38.1)	Upper Flute	2,889 (12.9)	722 (3.2)		
			Lower Flute	1,862 (8.3)	465 (2.1)		

