Please read and save these instructions. Read carefully before attempting to assemble, install, operate or maintain the product described. Protect yourself and others by observing all safety information. Failure to comply with instructions could result in personal injury and/or property damage! Retain instructions for future reference.

Dayton[®] Portable Oil-Fired Heaters

Description

Dayton Models 3VE48D, 3VE49D, 3VE50E, 3VE51E and 3VE52E heaters are 45,000 to 210,000 BTU/Hr heaters. These heaters use 1-K Kerosene (see Operation section for alternative fuels) for combustion, and electricity to run the fan. It is primarily intended for temporary heating of well ventilated buildings under construction, alteration, or repair. This heater may be used in agricultural, industrial and commercial environments.

Specifications ELECTRICAL SPECIFICATIONS

	Electrical			
Model	Input	Amperage	Fuse	Spark Plug Gap
3VE48D	120V, 60 Hz	1.6	125V/8 amp	.140" (3.5mm)
3VE49D	120V, 60 Hz	1.6	125V/8 amp	.140" (3.5mm)
3VE50E	120V, 60 Hz	2.5	125V/8 amp	.140" (3.5mm)
3VE51E	120V, 60 Hz	3.2	125V/8 amp	.140" (3.5mm)
3VE52E	120V, 60 Hz	3.7	125V/8 amp	.140" (3.5mm)

Page



Figure 1 – Models 3VE48D and 3VE49D



Figure 2 – Models 3VE50E, 3VE51E and 3VE52E

GENERAL SPECIFICATIONS

Model	Type of Fuel	Input Rating	Pump Pressure	Fuel Tank Capacity	Fuel Consumption	Size L x W x H (Inches)	Weight Lbs. (kg)
3VE48D	1-K Kerosene	45,000 BTU/Hr	2.8 PSI	5.0 Gallons	.35 Gal/Hr	32 x 11 ³ / ₄ x 16 ³ / ₄	26.9 (12.2)
3VE49D	1-K Kerosene	75,000 BTU/Hr	3.8 PSI	5.0 Gallons	.57 Gal/Hr	32 x 11 ³ / ₄ x 16 ³ / ₄	26.9 (12.2)
3VE50E	1-K Kerosene	125,000 BTU/Hr	5.5 PSI	10.0 Gallons	.95 Gal/Hr	36 ¹ / ₁₀ x 21 ¹ / ₂ x 24 ⁶ / ₁₀	53.6 (24.3)
3VE51E	1-K Kerosene	170,000 BTU/Hr	6.5 PSI	13.0 Gallons	1.3 Gal/Hr	41 ⁸ / ₁₀ x 23 ¹ / ₁₀ x 26 ¹ / ₁₀	59.5 (27.0)
3VE52E	1-K Kerosene	210,000 BTU/Hr	8.5 PSI	13.0 Gallons	1.6 Gal/Hr	41 ⁸ / ₁₀ x 23 ¹ / ₁₀ x 26 ¹ / ₁₀	61.7 (28.0)

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Introduction

Please read this USER'S MANUAL carefully. It will show you how to assemble, maintain and operate this heater safely and efficiently to obtain

41%10X 23 710 X 26 710 61.7 (28.0 Consumer: Retain these instructions for future reference.

Unpacking

- 1. Remove all packing items applied to heater for shipment.
- 2. Remove all items from carton.
- 3. Check all items for shipping damage. If heater is damaged, promptly inform dealer where you purchased heater.

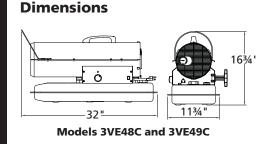


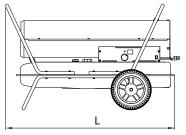
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the full benefits of its many features.

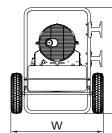
XXXXXX XX/XX







Models 3VE50D, 3VE51D and 3VE52D



	3VE50E	3VE51E 3VE52E
н	24 6/10″	26 ¹ / ₁₀ "
L	36 1/10″	41 ⁸ / ₁₀ "
W	21 ¹ / ₂ "	23 ¹ / ₃₂ "

Electric Outlet

Figure 3 – Heater Dimensions



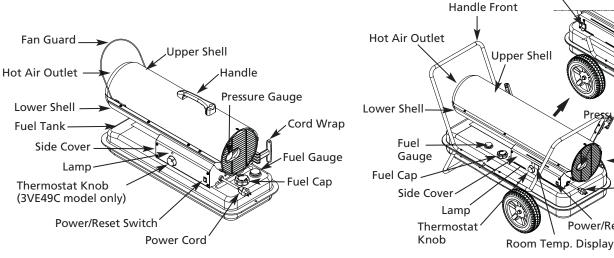


Figure 4 – Models 3VE48D and 3VE49D Features

Figure 5 – Models 3VE50E, 3VE51E and 3VE52E Features

General Safety Information

A DANGER Indicates an im-

minently hazardous situation which, if not avoided, WILL result in death or serious injury.

Indicates a poten-**A**WARNING tially hazardous situation which, if not avoided, COULD result in death or serious injury.

tially hazardous situation which, if not avoided, MAY result in minor or moderate injury.

Indicates a poten-

Before using this heater, please read this USER'S MANUAL very carefully. This USER'S MANUAL has been designed to instruct you as to the proper manner in which to assemble, maintain, store, and most importantly, how to operate the heater in a safe and efficient manner.

Never leave the heater unattended

while burning!

Improper use of this heater can result in serious injury or death from burns, fire,

Power/Reset Switch

Pressure Gauge

-Cord Wrap

Handle Rear

Power Cord

explosion, electrical shock, and/or carbon monoxide poisoning. For optimal performance of this heater,

it is strongly suggested that 1-K kerosene be used. 1-K kerosene has been refined to virtually eliminate contaminants, such as sulfur, which can cause a rotten egg odor during the operation of the heater.

General Safety Information (Continued)

However, #1 or #2 fuel oil (diesel fuel) may also be used if 1-K kerosene is not available. Be advised that these fuels do not burn as clean as 1-K kerosene, and care should be taken to provide more fresh air ventilation to accommodate any added contaminants that may be added to the heated space. Use of #1 or #2 fuel oil may result in more periodic maintenance.

AWARNING Risk of Indoor Air Pollution!

- Use this heater only in well ventilated areas! Provide at least a three square foot (2,800 sq. cm) opening of outside air for every 100,000 BTU/hr of heater rating.
- People with breathing problems should consult a physician before using the heater.
- Carbon Monoxide Poisoning: Early signs of carbon monoxide poisoning resemble flu-like symptoms such as headaches, dizziness, and/or nausea. If you have these symptoms, your heater may not be working properly.
- Get fresh air at once! Have the heater serviced. Some people are more affected by carbon monoxide than others. These include pregnant women, those with heart or lung problems, anemia, or those under the influence of alcohol, or at high altitudes.
- Never use this heater in living or sleeping areas.

AWARNING Risk of Burns/Fire/ Explosion!

- NEVER use fuels such as gasoline, benzene, paint thinners, or other oil compounds in this heater (RISK OF FIRE OR EXPLOSION).
- NEVER use this heater where flammable vapors may be present.
- NEVER refill the heater's fuel tank while heater is operating or still hot. This heater is EXTREMELY HOT while in operation.
- Keep all combustible materials away from this heater.

Minimum Clearances Outlet 8 feet (250 cm)

- Sides, Top and Rear 4 feet (125 cm) - NEVER block air inlet (rear) or air outlet
- (front) of heater.
- NEVER use duct work in front or at rear of heater.
- NEVER move or handle heater while still hot.
- NEVER transport heater with fuel in its tank.

When used with optional thermostat or if equipped with a thermostat, the heater may start at any time.

- ALWAYS locate heater on a stable and level surface.
- ALWAYS keep children and animals away from heater.
- Use 1-K kerosene in this heater. #1 fuel oil is a suitable substitute.
- Bulk fuel storage should be a minimum of 25 ft. from heaters, torches, portable generators, or other sources of ignition. All fuel storage should be in accordance with federal, state, or local authorities having jurisdiction.

WARNING Risk of Electric Shock!

- Use only the electrical power (voltage and frequency) specified on the model plate of the heater. Use only a threeprong, grounded outlet and extension cord.
- ALWAYS install the heater so that it is not directly exposed to water spray, rain, dripping water, or wind.
- ALWAYS unplug the heater when not in use.

CALIFORNIA RESIDENTS:

This heater produces carbon monoxide, which is listed by the State of California as a reproductive toxin under Proposition 65.

MASSACHUSETTS RESIDENTS:

Massachusetts state law prohibits the use of this heater in any building which is used in whole or in part for human habitation. Use of this heating device in Massachusetts requires local fire dept. permit (M.E.L.C. 148, Section 10A).

CANADIAN RESIDENTS:

Use of this heater shall be in accordance with authorities having jurisdiction and CSA Standard B139.

NEW YORK CITY RESIDENTS:

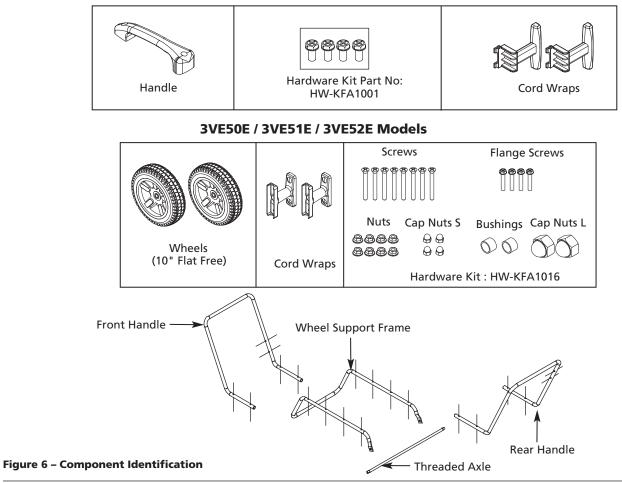
For use only at construction sites in accordance with applicable NYC codes under NYCFD certificate of approval #5034 and 5037.



Assembly

Model	3VE48D, 3VE49D	3VE50E	3VE51E	3VE52E
Wheel Support Frame	No	Yes	Yes	Yes
Wheels	No	Yes	Yes	Yes
Front-Handle	No	Yes	Yes	Yes
Rear-Handle	No	Yes	Yes	Yes
Threaded Axle	No	Yes	Yes	Yes
Handle	Yes	No	No	No
Cord Wrap	Yes	Yes	Yes	Yes
Hardware Kit: HW-KFA1001	Yes	No	No	No
Hardware Kit: HW-KFA1016	No	Yes	Yes	Yes

3VE48D / 3VE49D Models



For Technical Support or Troubleshooting, Call: 1-800-323-0620

ENGLISH

Assembly (Continued) FOR MODELS 3VE48D AND 3VE49D ONLY

TOOLS REQUIRED

- Medium Phillips screwdriver.
- Lift front guard for arrow direction and make sure that guard's wedged portion fits into the slit hole on the upper housing.
- 2. Align the holes in upper housing with two mounting holes on the handle as shown in Figure 7.
- 3. Secure handle with screws provided.
- 4. Insert cord wrap into the rectangle holes on the supporter and align the hole on the cord wrap with the mounting hole on the side cover as shown in Figure 7.
- 5. Secure cord wrap with screws provided.

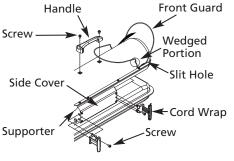
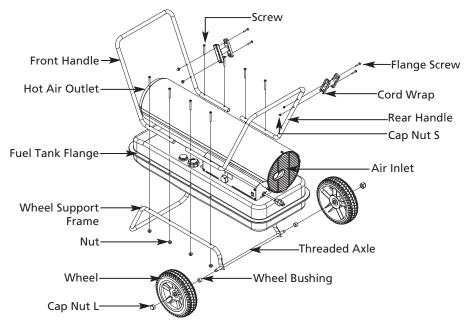


Figure 7 – Handle and Cord Wrap Installation 3VE48D and 3VE49D only

FOR MODELS 3VE50E, 3VE51E AND 3VE52E ONLY

TOOLS REQUIRED

- Medium Phillips Screwdriver.
- 3/4 inch socket or adjustable wrench Assembling Handle & Wheel and Cord Wrap
- 1. Slide threaded axle through the rear section of the wheel support frame.





- 2. Slide one axle bushing on to each side of the axle. Slide one wheel on to each side of the axle. Attach one cap nut on to each side of the threaded axle and tighten well.
- 3. Place heater on wheel support frame. Align the holes on fuel tank flange with holes on wheel support frame.
- 4. Position the Handles on top of fuel tank flange.
 Insert screws through handles, fuel tank flange and wheel support frames

tank flange and wheel support frames as shown in Figure 8 and attach nut finger tight after each screw is inserted.

- 5. Align the hole on the handles with the mounting hole on the Cord Wrap. Insert Screws through Cord Wrap, handles and attach nut finger tight after each screw is inserted.
- 6. After all screws are inserted, tighten nuts firmly.

ACAUTION Do not operate heater without support frame fully assembled to tank.

Operation KEROSENE (1-K)

For optimal performance of this heater, it is strongly suggested that 1-K kerosene be used. 1-K kerosene has been refined to virtually eliminate contaminants, such as sulfur, which can cause a rotten egg odor during the operation of the heater. However, #1 or #2 fuel oil (diesel fuel) may also be used if 1-K kerosene is not available. Be advised Е



Operation (Continued)

that these fuels do not burn as clean as 1-K kerosene, and care should be taken to provide more fresh air ventilation to accommodate any added contaminants that may be added to the heated space.

NOTE: Kerosene should only be stored in a blue container that is clearly marked "kerosene". Never store kerosene in a red container. Red is associated with gasoline.

- NEVER store kerosene in the living space. Kerosene should be stored in a well ventilated area outside the living area.
- NEVER use fuel such as gasoline, benzene, alcohol, white gas, camp stove fuel, paint thinners, or other oil compounds in this heater (THESE ARE VOLATILE FUELS THAT CAN CAUSE A FIRE OR EXPLOSION).
- NEVER store kerosene in direct sunlight or near a source of heat.
- NEVER use kerosene that has been stored from one season to the next.
 Kerosene deteriorates over time. OLD
 KEROSENE WILL NOT BURN PROPERLY
 IN THIS HEATER.
- Use 1-K kerosene in this heater. #1 fuel is a suitable substitute.

OVERVIEW OF HEATER DESIGN

Fuel System: This heater is equipped with an electric air pump that forces air through the air line connected to the fuel intake, and then through a nozzle in the burner head. When air passes in front of the fuel intake, it causes fuel to rise from the tank and into the burner nozzle.

This fuel and air mixture is then sprayed into the combustion chamber in a fine mist. **SureFire Ignition:** The electronic ignitor sends voltage to a specially designed spark plug. The spark plug ignites the fuel and air mixture described above.

The Air System: The heavy duty motor turns a fan that forces air into and around the combustion chamber. Here, the air is heated and then forced out the front of the heater.

THE SAFETY SYSTEM

Temperature Limit Control: This heater is equipped with a Temperature Limit Control designed to turn the heater off should the internal temperature rise to an unsafe level. If this device activates and turns your heater off, it may require service.

Once the temperature falls below the reset temperature, you will be able to start your heater.

Electrical System Protection: This heater's electrical system is protected by a fuse mounted to the PCB Assembly that protects it and other electrical

components from damage. If your heater fails to operate, check this fuse first and replace as needed. Refer to Specification chart on page 1.

Flame-Out Sensor: Utilizes a photocell to monitor the flame in burn chamber during normal operation. It will cause the heater to shut off should the burner flame extinguish.

FUELING YOUR HEATER

Never fill the heater fuel tank in the living space: fill the tank outdoors.

Do not overfill your heater and be sure heater is level.

AWARNING when heater is operating or still hot.

IMPORTANT: REGARDING FIRST IGNITION OF HEATER. The first time you light the heater, it should be done OUTDOORS. This allows the oils, etc., used in manufacturing heater to be burned off outside.

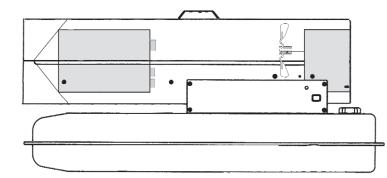


Figure 9 – Overview of Heater Design

Model	Internal Shut-Off Temp. +/-10 Degrees	Reset Temp. +/-10 Degrees
3VE50E/3VE51E	230°F/110°C	194°F/90°C
3VE48D/3VE49D	176°F/80°C	122°F/50°C
3VE52E	194°F/90°C	140°F/60°C

Operation (Continued) VENTILATION

Risk of indoor air pollution. Use heater only in well ventilated areas.

Provide a fresh air opening of at least three (3) square feet (2,800 sq. cm) for each 100,000 BTU/Hr. rating. Provide extra fresh air if more heaters are being used.

Example: A 3VE52E heater requires one of the following :

- 1. A two-car garage door raised six inches (15.24 cm).
- 2. A single-car garage door raised nine inches (22.86 cm).
- 3. Two, thirty inch (76.20 cm) windows raised fifteen inches (38.1 cm).

TO START HEATER

- 1. Fill fuel tank with kerosene or No. 1 fuel oil.
- 2. Attach fuel cap.
- 3. Plug power cord into three prong, arounded extension cord. Extension cord must be at least six feet long.
 - Extension Cord Wire Size **Requirements:**
 - 6 to 100 feet (1.8 to 30.53 meters) long, use 16 AWG conductor.
 - 101 to 200 feet (30.8 to 61 meters) long, use 14 AWG conductor.

- 4. 3VE48D model Only: Push power switch to "ON" position. Power Lamp will light and heater will start.
- 5. 3VE49E, 3VE50E, 3VE51E, and 3VE52E models: Turn thermostat control knob to desired setting and push power switch to "ON" position. Power lamp will light and heater will start.

NOTE: Room Temp. display indicates as following:

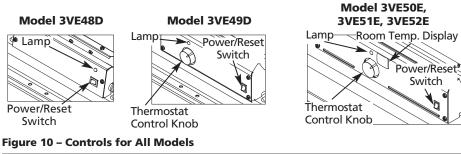
- When room temp. is less than 0°F: "lo".
- When room temp. is between 0°F and 99°F: Indicates in figure.
- When room temp is less than 99°F: "Hi".

If heater does not start, the thermostat setting may be too low. Turn THERMOSTAT CONTROL KNOB to higher position to start heater. If heater still does not start, turn power switch to "OFF" and then to "ON" position (See Figure 10). If heater still does not start, see Troubleshooting on page 18.

NOTE: The major electrical components of this heater are protected by a safety fuse mounted to the PCB board. If your heater fails to start, check this fuse first and replace as necessary. You should also check your power source to insure that proper voltage and frequency are being supplied to the heater.

TO SHUT DOWN HEATER

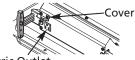
Turn switch to "OFF" and unplug power cord.



TO RESTART HEATER

- 1. Wait 10 seconds after stopping heater.
- 2. Repeat steps under, "TO START HEATER."

EXTRA ELECTRIC OUTLET



Electric Outlet Figure 11

Shock Hazard! **A**WARNING Always cover electric outlet when not in use. Don't plug and use an appliance of more than 5A current in this outlet.

LONG-TERM STORAGE OF YOUR HEATER

FUEL TANK DRAIN

- 1. Drain fuel tank through fuel cap opening. (For Models 3VE48D, 3VE49D Only)
- 2. Remove fuel drain bolt from rear bottom side of fuel tank using 3/4" socket or adjustable wrench and drain. (For Models 3VE50E, 3VE51E, 3VE52E only)
- 3. Using a small amount of kerosene, swirl and rinse the inside of the tank. NEVER mix water with the keroseneas it will cause rust inside the tank.Pour the kerosene out making sure that you remove it all.
 - IMPORTANT : Do not store kerosene over summer months for use during next heating season. Using old fuel could damage heater.
- 4. Reinstall fuel cap. Properly dispose of old and dirty fuel.

(For Models 3VE48D, 3VE49D Only) 5. Reinstall Fuel Drain Bolt to Fuel tank

and tighten firmly using 3/4" socket or adjustable wrench. (For Models 3VE50E, 3VE51E, 3VE52E only. See Figure 12)

For Technical Support or Troubleshooting, Call: 1-800-323-0620



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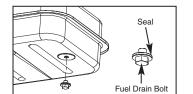


Figure 12 - Drain Bolt

- 6. Store heater in dry well ventilated area. Make sure storage place is free of dust and corrosive fumes.
- 7. Store the heater in the original box with the original packing material and keep the <u>USER'S MANUAL</u> with the heater.
- Make sure storage place is free of dust and corrosive fumes.
- Store the heater in the original box with the original packing material and keep USER'S MANUAL with heater.

Maintenance

AWARNING Never service heater while it is plugged in or while hot!

USE ORIGINAL EQUIPMENT REPLACE-MENT PARTS. Use of third-party or other alternate components will void warranty and may cause unsafe operating conditions.

FUEL TANK

Flush every 200 hours of operation or as needed (See Long-term Storage, page 7).

AIR INTAKE FILTER

WASH AND DRY WITH SOAP AND WATER EVERY 500 HOURS OF OPERATION, OR AS NEEDED.

- Remove screws along each side of heater using medium Phillips screwdriver.
- Lift off upper shell.
- Remove fan guard.
- Wash or replace air intake filter.
- Reinstall fan guard and upper shell.

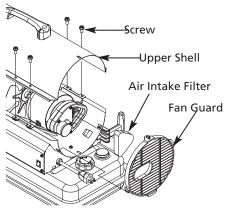
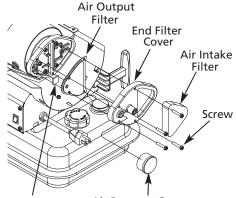


Figure 13 – Air Filter Access

AIR OUTPUT FILTER, LINT FILTER

REPLACE EVERY 500 HOURS OF OPERATION OR ONCE A YEAR

- Remove upper shell and fan guard (See Air Intake Filter Figure 14).
- Turn air pressure gauge counterclockwise and remove.
- Remove end filter cover screws using medium Phillips screwdriver.
- Remove end filter cover.
- Replace air output and lint filter.
- Reinstall end filter cover and air pressure gauge.
- Reinstall fan guard and upper shell.



Lint Filter Air Pressure Gauge Figure 14 – Filter Assembly

FAN BLADES

CLEAN EVERY SEASON OR AS NEEDED

- Remove upper shell (See Air Intake Filter).
- Use M6 Allen wrench to loosen set screw which holds fan blade to motor shaft.
- Slip fan blade off motor shaft.
- Clean fan blade using soft cloth moistened with kerosene or solvent.
- Dry fan blade thoroughly.
- Reinstall fan blade to motor shaft.
- Place fan blade hub flush with end of motor shaft.

Maintenance (Continued)

- Place set screw on flat of shaft.
- Tighten screw firmly (40-50 inchpounds/4.5-5.6 N-m). Reinstall upper shell.

NOZZLE

CLEAN NOZZLE AS NEEDED

(For Models 3VE48D, 3VE49D, 3VE50E and 3VE51E only)

- Remove upper shell (See Air Intake Filter, page 8).
- Remove fan blade (See Fan Blades).
- Remove fuel and air line hoses from nozzle adaptor.
- Remove ignitor wire from spark plug.
- Remove spark plug from nozzle adaptor using medium phillips screwdriver.
- Turn nozzle adaptor 1/9 turn(40°) to counter clock wise and pull toward motor to remove. (See Figure 14)
- Place plastic hex-body into vise and lightlry tighten.
- Carefully remove nozzle from nozzle adaptor using 5/8" socket wrench.
- Blow compressed air through face of nozzle. (this will remove any dirt in nozzle)
- Reinstall nozzle into nozzle adaptor until nozzle seats. Tighten 1/3 turn more using 5/8" socket wrench. (40~45 inch-pounds)
- Reinstall nozzle adaptor to burner head.
- Reinstall spark plug to nozzle adaptor.
- Attach ignitor wire to spark plug.
- Attach fuel and air line hoses to nozzle adaptor.

Fan Blade

Motor

Figure 15 – Fan Assembly

Set Screw

- Reinstall fan blade and upper shell.

Flush

- (For Model 3VE52E only)
- Remove upper shell (See Air Intake Filter, page 8).
- Remove fan blade (See Fan Blades).
- Remove fuel and air line hoses from nozzle adaptor.
- Remove ignitor wire from spark plug.
- Remove spark plug from nozzle adaptor using medium phillips screwdriver.
- Turn nozzle adaptor 1/8 turn (45°) to counter clock wise and pull toward motor to remove. (See Figure 15)
- Place plastic hex-body into vise and lightly tighten.
- Carefully remove nozzle from nozzle adaptor using 5/8" socket wrench.
- Blow compressed air through face of nozzle. (this will remove any dirt in nozzle)
- Reinstall nozzle into nozzle adaptor until nozzle seats

Tighten 1/3 turn more using 5/8" socket wrench (40~45 inch-pounds)

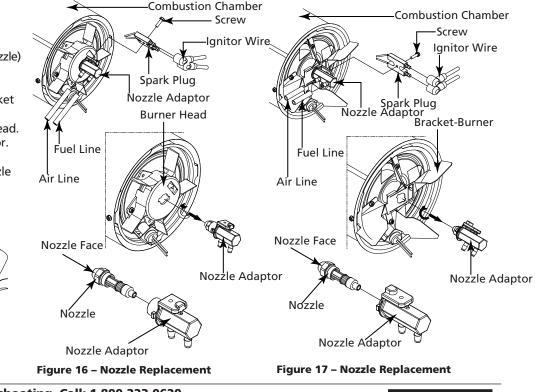
- Reinstall nozzle adaptor to burner bracket
- Reinstall spark plug to nozzle adaptor.
- Attach ignitor wire to spark plug.Attach fuel and air line hoses to nozzle
- adaptor.
- Reinstall fan blade and upper shell.

SPARK PLUG

CLEAN AND REGAP EVERY 600 HOURS OF OPERATION OR REPLACE AS NEEDED.

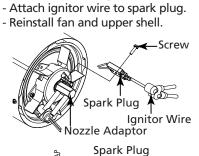
(For Models 3VE48D, 3VE49D, 3VE50E and 3VE51E only)

- Remove upper shell (See Air Intake Filter, page 8).
- Remove fan (See Fan Blades).
- Remove ignitor wire from spark plug.
- Remove spark plug from nozzle adaptor using mediumphillips screwdriver.
- Clean and regap spark plug electrodes to 3.5mm gap.(0.138")



For Technical Support or Troubleshooting, Call: 1-800-323-0620

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Maintenance (Continued)

- Reinstall spark plug to nozzle adaptor.

Figure 18 – Spark Plug Replacement

(For Model 3VE52E only)

- Remove upper shell (See Air Intake Filter, page 8).
- Remove fan (See Fan Blades).
- Remove ignitor wire from nozzle adaptor.
- Remove spark plug from nozzle adaptor using mediumphillips screwdriver.
- Clean and regap spark plug electrodes to 3.5mm gap.(0.138")
- Reinstall spark plug to nozzle adaptor.
- Attach ignitor wire to spark plug.
- Reinstall fan and upper shell.

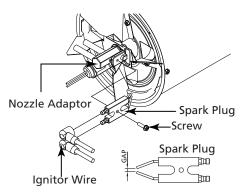


Figure 19 – Spark Plug Replacement

PHOTOCELL

CLEAN PHOTOCELL ANNUALLY OR AS NEEDED.

(For Model 3VE48D only)

- Remove upper shell (See Air Intake Filter, page 8).
- Remove fan (See Fan Blades).
- Remove photocell from its mounting bracket.
- Clean photocell lens with cotton swab.

TO REPLACE: Remove side cover near power switch.

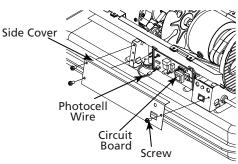
- Disconnect wires from circuit board and remove photocell.
- Install new photocell and attach wires to circuit board.
- Reinstall fan and upper shell.

(For Model 3VE49D, 3VE50E, 3VE51E and 3VE52E only)

- Remove upper shell (See Air Intake Filter, page 8).
- Remove fan (See Fan Blades).
- Remove photocell from its mounting bracket.
- Clean photocell lens with cotton swab.

TO REPLACE: Remove side cover near power switch.

- Disconnect wires from power switch and remove side cover.
- Disconnect wires from circuit board and remove photocell.
- Install new photocell and attach wiresto circuit board.
- Replace switch wires to power switchand side cover.
- Replace fan and upper shell.





FUEL FILTER

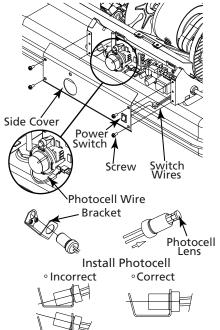


Figure 21 – Photocell Replacement for 3VE49D, 3VE50E, 3VE51E, 3VE52E

CLEAN OR REPLACE TWICE PER HEATING SEASON OR AS NEEDED.

(For Models 3VE48D, 3VE49D only)

- Remove side cover screws using medium Phillips screwdriver.
- Disconnect switch wires from power switch (3VE49D only).

Maintenance (Continued)

- Remove side cover.
- Pull fuel line off fuel filter neck.
- Turn fuel filter counterclockwise 90 degrees, pull, and remove.
- Wash fuel filter with clean fuel and replace in tank.
- Attach fuel line to fuel filter neck.
- Reinstall side cover.

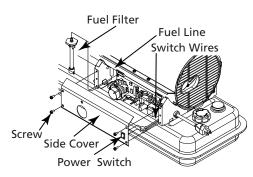


Figure 22 – Fuel Filter Replacement

(For Models 3VE50E, 3VE51E, 3VE52E only)

- Remove side cover screws using medium Phillips screwdriver.
- Disconnect switch wires from power switch and remove side cover.
- Pull fuel line off fuel filter neck.
- Turn fuel filter clockwise 90 degrees and pull to remove.
- Wash fuel filter with clean fuel and replace in tank.
- Attach fuel line to fuel filter neck.
- Reinstall side cover.

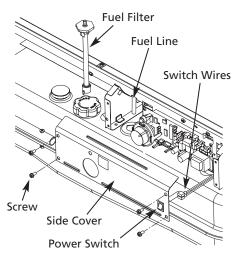


Figure 23 – Fuel Filter Replacement PUMP PRESSURE ADJUSTMENT

- Start heater (See "Operation", page 7).
- Allow motor to reach full speed.
- Adjust pressure (using flat blade screwdriver).
- Turn relief valve clockwise to increase pressure.
- Turn relief valve counterclockwise to decrease pressure.
- Set pump pressure to correct pressure for each model.
- Stop heater (see "Operation", page 7).

Model	Pump Pressure
3VE48D	2.8 PSI
3VE49D	3.8 PSI
3VE50E	5.5 PSI
3VE51E	6.5 PSI
3VE52E	8.5 PSI

NOTE: USE ONLY ORIGINAL EQUIPMENT REPLACEMENT PARTS. Use of alternate or third party components will void warranty and may cause an unsafe operating condition.

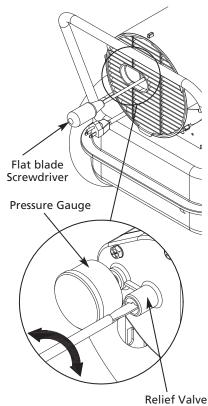


Figure 24 – Adjusting Pump Pressure

Maintenance (Continued) REPLACING FUSE

NOTE: The heater is fuse protected. If your heater fails to ignite, DO NOT RETURN YOUR HEATER TO THE STORE.

Please follow the simple instructions below to inspect and change the fuse.

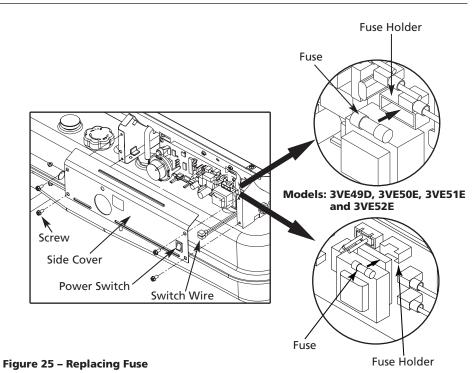
AWARNING *injury, unplug the power cord before replacing fuse.*

- Unplug heater.
- Remove side cover screws using medium Phillips screwdriver.
- Disconnect switch wires from power switch (3VE49D, 3VE50E, 3VE51E and 3VE52E Models Only).
- Remove fuse from fuse holder (See Figure 25).
- Replace fuse with enclosed fuse.

AWARNING *FIRE HAZARD. To avoid fire, Do not substitute with a higher or lower current rating.*

- Replace switch wires to power switch (3VE49D, 3VE50E, 3VE51E and 3VE52E Models Only).
- Replace side cover.

NOTE: Specified fuse rating: AC 125/8A



Model 3VE48D

Wiring Diagrams

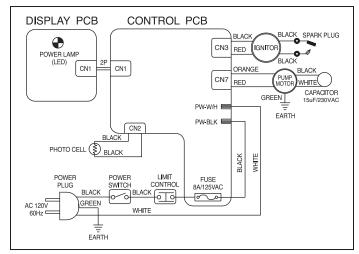


Figure 26 – Wiring Diagram Model 3VE48D

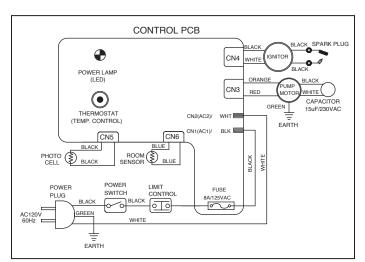


Figure 27 – Wiring Diagram Model 3VE49D

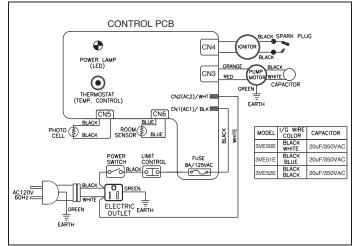


Figure 28 – Wiring Diagram Models 3VE50E, 3VE51E and 3VE52E



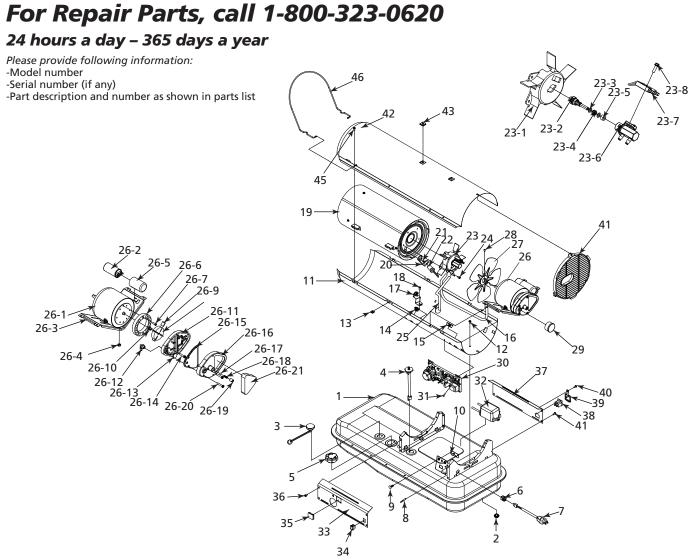


Figure 29 – Repair Parts Illustration for Portable Oil-Fired Heaters Models 3VE48D, 3VE49D, 3VE50E and 3VE51E

Reference Number	Description	Part Number fo 3VE48D	r Models: 3VE49D	3VE50E	3VE51E	Quantity
1	Fuel Tank Assmebly	2151-0026-00	2151-0027-00	2151-0028-00	2151-0029-00	1
2	Fuel Drain-Bolt	-	-	4329-0072-00	4329-0072-00	1
3	Fuel Gauge	2156-0047-00	2156-0049-00	2156-0050-00	2156-0051-00	1
4	Fuel Filter Assmbly	2155-0005-00	2155-0005-00	2155-0001-00	2155-0001-00	1
5	Fuel Cap	2151-0003-00	2151-0003-00	2151-0003-00	2151-0003-00	1
6	Cord Bushing	3712-0013-00	3712-0013-00	3712-0013-00	3712-0013-00	1
7	Power Cord	3980-0031-00	3980-0031-00	3980-0087-00	3980-0087-00	1
8	Thermistor	38C0-0054-00	38C0-0054-00	38C0-0054-00	38C0-0054-00	1
9	Button Support	3713-0048-00	-	-	-	2
10	Display P.C.B Assembly	215A-0013-00	-	-	-	1
11	Shell Lower	3111-0343-03	3111-0343-03	3111-0344-03	3111-0345-03	1
12	Flange Screw	4319-0015-00	4319-0015-00	4319-0015-00	4319-0015-00	4
13	Clip Nut	3131-0182-00	3131-0182-00	3131-0182-00	3131-0182-00	8
14	Bushing-Grommet(S)	3231-0120-00	3231-0120-00	3231-0120-00	3231-0120-00	1
15	Bushing-Grommet(L)	3231-0121-00	3231-0121-00	3231-0121-00	3231-0121-00	1
16	Air-Line	3341-0021-00	3341-0021-00	3341-0002-00	3341-0022-00	1
17	Temperature Limit Assembly	2153-0022-00	2153-0022-00	2153-0023-00	2153-0023-00	1
18	Flange-Screw	4319-0015-00	4319-0015-00	4319-0015-00	4319-0015-00	1
19	Chamber Assembly	2152-0115-00	2152-0116-00	2152-0117-00	2152-0118-00	1
20	Bracket Photocell	3131-0159-00	3131-0159-00	3131-0159-00	3131-0159-00	1

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Models 3VE48D, 3VE49D, 3VE50E and 3VE51E

Repair Parts List for Portable Oil-Fired Heaters (Continued)

Reference Number	Description	Part Number for N 3VE48D	Models: 3VE49D	3VE50E	3VE51E	Quantity
21	Screw-BH1	4311-0068-00	4311-0068-00	4311-0068-00	4311-0068-00	2
22	Photocell Assembly	*SP-KFA1007	*SP-KFA1007	*SP-KFA1007	*SP-KFA1007	1
23	Burner Head Assembly	2152-0120-00	2152-0121-00	2152-0122-00	2152-0123-00	1
23-1	Burner Head	3531-0026-00	3531-0026-00	3531-0025-00	3531-0024-00	1
23-2	Nozzle	*SP-KFA1026	*SP-KFA1027	*SP-KFA1003	*SP-KFA1004	1
23-3	Washer-Nozzle Seal	4349-0016-00	4349-0016-00	4349-0016-00	4349-0016-00	2
23-4	Spring-Nozzle Seal	3431-0010-00	3431-0010-00	3431-0010-00	3431-0010-00	1
23-5	O-Ring	3311-0002-00	3311-0002-00	3311-0002-00	3311-0002-00	1
23-6	Nozzle Adaptor	3231-0178-00	3231-0178-00	3231-0179-00	3231-0179-00	1
23-7	Spark Plug	*SP-KFA1008	*SP-KFA1008	*SP-KFA1009	*SP-KFA1009	1
23-8	Bolt-Flange	4329-0079-00	4329-0079-00	4329-0079-00	4329-0079-00	1
24	Flange Screw	4319-0015-00	4319-0015-00	4319-0015-00	4319-0015-00	3
25	Fuel Line	3341-0024-00	3341-0024-00	3341-0025-00	3341-0025-00	1
26	Motor and Pump Assembly	2154-0078-00	2154-0078-00	2154-0079-00	2154-0080-00	1
26-1	Motor	3970-0210-00	3970-0210-00	3970-0211-00	3970-0212-00	1
26-2	Capacitor	3820-0257-00	3820-0257-00	3820-0258-00	3820-0258-00	1
26-3	Motor Support	3121-0481-00	3121-0481-00	3121-0482-00	3121-0482-00	1
26-4	Nut-Hex	4331-0022-00	4331-0022-00	4331-0022-00	4331-0022-00	2
26-5	Holder Capacitor	-	-	3231-0182-00	3231-0182-00	1
26-6	Pump Body	3541-0022-00	3541-0022-00	3541-0022-00	3541-0022-00	1
26-7	Bolt-BH Special	4321-0198-00	4321-0198-00	4321-0198-00	4321-0198-00	2
26-8	Rotor	See *SP-KFA1000 ¹	See *SP-KFA1000 ¹	See *SP-KFA1000 ¹	See *SP-KFA1000 ¹	1
26-9	Blade	See SP-KFA1000 ¹	See SP-KFA1000 ¹	See SP-KFA1000 ¹	See SP-KFA1000 ¹	4
26-10	Insert	See SP-KFA1000 ¹	See SP-KFA1000 ¹	See SP-KFA1000 ¹	See SP-KFA1000 ¹	1
26-11	End Pump Cover	3531-0027-00	3531-0027-00	3531-0027-00	3531-0027-00	1
26-12	Elbow	3231-0181-00	3231-0181-00	3231-0181-00	3231-0181-00	1
26-13	Lint Filter	See *SP-KFA1005 ²	See *SP-KFA1005 ²	See *SP-KFA1005 ²	See *SP-KFA1005 ²	1
26-14	Bolt Flange	4329-0016-00	4329-0016-00	4329-0016-00	4329-0081-00	6
26-15	Output Filter	See SP-KFA1005 ²	See SP-KFA1005 ²	See SP-KFA1005 ²	See SP-KFA1005 ²	1
26-16	End Filter Cover	3221-0029-00	3221-0029-00	3221-0029-00	3221-0029-00	1
26-17	Ball	See *SP-KFA1006 ³	See *SP-KFA1006 ³	See *SP-KFA1006 ³	See *SP-KFA1006 ³	1
26-18	Spring	See SP-KFA1006 ³	See SP-KFA1006 ³	See SP-KFA1006 ³	See SP-KFA1006 ³	1
26-19	Adjusting Screw	See SP-KFA1006 ³	See SP-KFA1006 ³	See SP-KFA1006 ³	See SP-KFA1006 ³	1
26-20	Bolt Flange	4329-0016-00	4329-0016-00	4329-0016-00	4329-0016-00	4
26-21	Intake Filter	See SP-KFA1005 ²	See SP-KFA1005 ²	See SP-KFA1005 ²	See SP-KFA1005 ²	1
27	Fan Assembly	2154-0009-00	2154-0009-00	2154-0004-00	2154-0007-00	1
28	Bolt Headless Hex Socket	4323-0004-00	4323-0004-00	4323-0004-00	4323-0004-00	1
29	Pressure Gauge	3740-0049-00	3740-0049-00	3740-0049-00	3740-0049-00	1
30	Main P.C.B Assembly	215A-0048-00	215A-0046-00	215A-0047-00	215A-0047-00	1
31	Screw-TH2S	4312-0046-00	4312-0046-00	4312-0046-00	4312-0046-00	2
32	Ignitor	39E0-0008-00	39E0-0008-00	39E0-0005-00	39E0-0007-00	1
33	Side Cover-Right	3121-0496-01	3121-0497-02	3121-0498-02	3121-0499-02	1
34	Power Switch	39A0-0191-00	39A0-0191-00	39A0-0191-00	39A0-0191-00	1
35	Window Display	-	-	3231-0113-00	3231-0113-00	1
36	Flange Screw	4319-0015-00	4319-0015-00	4319-0015-00	4319-0015-00	4
37	Side Cover-Left	3121-0190-00	3121-0350-00	3121-0327-00	3121-0329-03	1
38	Electric Outlet Assembly	-	-	39D0-0263-00	39D0-0263-00	1
39	Cover Outlet	-	-	3231-0114-00	3231-0114-00	1
40	Screw-Top Table	-	-	4319-0042-00	4319-0042-00	1
41	Flange Screw	4319-0015-00	4319-0015-00	4319-0015-00	4319-0015-00	4
42	Shell Upper	3111-0347-03	3111-0347-03	3111-0348-03	3111-0349-03	1
43	Clip Nut	3131-0182-00	3131-0182-00	-		2
44	Fan Guard	3221-0050-00	3221-0050-00	3221-0051-00	3221-0051-00	1
45	Flange Screw	4319-0015-00	4319-0015-00	4319-0015-00	4319-0015-00	8
46	Front Guard	3561-0066-00	3561-0066-00	-	-	1
(*) Parts includ	Tune Up Kit ed in tune-up kit.	1XEY7A	1XEY8A	1XEY9A	1XEZ1A	

(*) Parts included in tune-up kit.

Reference		Part Number fo	or Models:			
Number	Description	3VE48D	3VE49D	3VE50E	3VE51E	Quantity
1	Rotor kit	SP-KFA1000	SP-KFA1000	SP-KFA1000	SP-KFA1000	1
2	Filter kit	SP-KFA1005	SP-KFA1005	SP-KFA1005	SP-KFA1005	1
3	Plug/Pump adjuster kit	SP-KFA1010	SP-KFA1010	SP-KFA1010	SP-KFA1010	1

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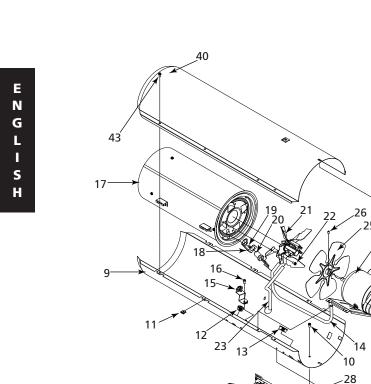
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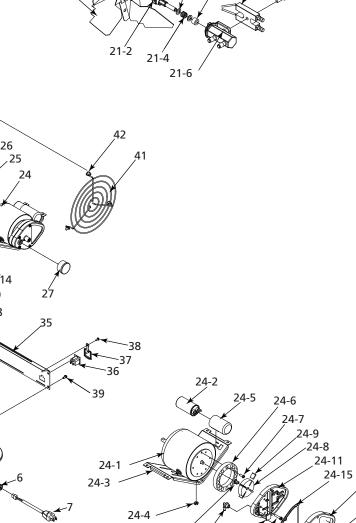
24 hours a day – 365 days a year

Please provide following information:

-Model number -Serial number (if any)

-Part description and number as shown in parts list





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Figure 30 – Repair Parts Illustration for Portable Oil-Fired Heater (Model 3VE52E)

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Model 3VE52E

Repair Parts List for Portable Oil-Fired Heater (Model 3VE52E)

Ref. No.	Description	Part No.	Qty.	Ref. No.	Description	Part No.	Qty.
1	Fuel Tank Assmebly	2151-0029-00	1	24-5	Holder Capacitor	3231-0180-00	1
2	Fuel Drain-Bolt	4329-0072-00	1	24-6	Pump Body	3541-0050-00	1
3	Fuel Gauge	2156-0052-00	1	24-7	Bolt-BH Special	4321-0198-00	2
4	Fuel Filter Assmbly	2155-0001-00	1	24-8	Rotor	See*SP-KFA1022 ¹	1
5	Fuel Cap	2151-0003-00	1	24-9	Blade	See SP-KFA1022 ¹	4
6	Cord Bushing	3712-0013-00	1	24-10	Insert	See SP-KFA1022 ¹	1
7	Power Cord	3980-0087-00	1	24-11	End Pump Cover	3531-0027-00	1
8	Thermistor	38C0-0054-00	1	24-12	Elbow	3231-0181-00	1
9	Shell Lower	3111-0346-03	1	24-13	Lint Filter	See*SP-KFA1005 ²	1
10	Flange Screw	4319-0015-00	4	24-14	Bolt Flange	4329-0016-00	6
11	Clip Nut	3131-0182-00	8	24-15	Output Filter	See SP-KFA1005 ²	1
12	Bushing-Grommet(S)	3231-0120-00	1	24-16	End Filter Cover	3221-0029-00	1
13	Bushing-Grommet(L)	3231-0121-00	1	24-17	Ball	See*SP-KFA1006 ³	1
14	Air-Line	3341-0002-00	1	24-18	Spring	See SP-KFA1006 ³	1
15	Temperature Limit Assembly	2153-0024-00	1	24-19	Adjusting Screw	See SP-KFA1006 ³	1
16	Flange-Screw	4319-0015-00	1	24-20	Bolt Flange	4329-0016-00	4
17	Chamber Assembly	2152-0119-00	1	24-21	Intake Filter	See SP-KFA1005 ²	1
18	Bracket Photocell	3131-0159-00	1	25	Fan Assembly	2154-0007-00	1
19	Screw-BH1	4311-0068-00	2	26	Bolt Headless Hex Socket	4323-0004-00	1
20	Photocell Assembly	*SP-KFA1007	1	27	Pressure Gauge	3740-0049-00	1
21	Burner Head Assembly	2152-0124-00	1	28	Main P.C.B Assembly	215A-0047-00	1
21-1	Bracket Burner	3121-0477-00	1	29	Screw-TH2S	4312-0046-00	2
21-2	Nozzle	*SP-KFA1011	1	30	Ignitor	39E0-0014-00	1
21-3	Washer-Nozzle Seal	4349-0016-00	1	31	Side Cover-Right	3121-0499-07	1
21-4	Spring-Nozzle Seal	3431-0010-00	1	32	Power Switch	39A0-0191-00	1
21-5	O-Ring	3311-0002-00	1	33	Window Display	3231-0113-00	1
21-6	Nozzle Adaptor	3231-0180-00	1	34	Flange Screw	4319-0015-00	4
21-7	Spark Plug	*SP-KFA1021	1	35	Side Cover-Left	3121-0329-03	1
21-8	Bolt-Flange	4329-0079-00	1	36	Electirc Outlet Assembly	39D0-0263-00	1
22	Flange Screw	4319-0015-00	4	37	Cover Outlet	3231-0114-00	1
23	Fuel Line	3341-0019-00	1	38	Screw-Top Table	4319-0042-00	1
24	Motor and Pump Assembly	2154-0081-00	1	39	Flange Screw	4319-0015-00	4
24-1	Motor	3970-0213-00	1	40	Shell Upper	3111-0350-03	1
24-2	Capacitor	3820-0258-00	1	41	Fan Guard	3561-0058-00	1
24-3	Supportor Motor	3121-0482-00	1	42	Bushing Fan Guard	3351-0010-00	3
24-4	Nut-Hex	4331-0022-00	2	43	Flange Screw	4319-0015-00	8
					Tune Up Kit	1XEZ2A	

(*) Parts included in tune-up kit.

Ref. No.	Description	Part No.	Qty.
1	Rotor kit	SP-KFA1022	1
2	Filter kit	SP-KFA1005	1
3	Plug/Pump adjuster kit	SP-KFA1010	1



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Please provide following information:

- -Model number
- -Serial number (if any)
- -Part description and number as shown in parts list

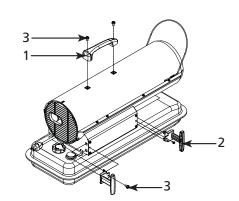


Figure 31 – Repair Parts Illustration for Models 3VE48D, 3VE49D

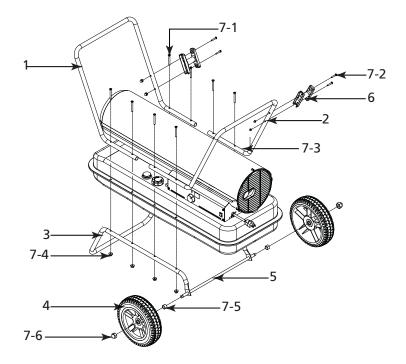


Figure 32 – Repair Parts Illustration for Models 3VE50E, 3VE51E, 3VE52E

Replacement Parts List for Models 3VE48D, 3VE49D

Ref. No.	Description	Part No.	Qty
1	Handle	3231-0073-00	1
2	Cord Wrap	3221-0041-00	2
3	Hardware Kit	HW KFA1001	1

Replacement Parts List for Models 3VE50E, 3VE51E, 3VE52E

Ref. No.	Description	Part No. for Mo 3VE50E	odels: 3VE51E / 3VE52E	Qty.
1	Front Handle	3551-0023-00	3551-0022-00	1
2	Rear Handle	3551-0086-00	3551-0087-00	1
3	Wheel Support Frame	3551-0082-00	3551-0084-00	1
4	Wheel	3720-0017-00	3720-0017-00	2
5	Threaded Axle	3551-0088-00	3551-0089-00	1
6	Cord Wrap	3221-0042-00	3221-0042-00	2
7	Hardware Kit	HW-KFA1016	HW-KFA1016	1
7-1	Screw	INCLUDED IN HARDWARE KIT	IINCLUDED IN HARDWARE KIT	8
7-2	Flange Screw	INCLUDED IN HARDWARE KIT	INCLUDED IN HARDWARE KIT	4
7-3	Cap Nut S	INCLUDED IN HARDWARE KIT	INCLUDED IN HARDWARE KIT	4
7-4	Nut	INCLUDED IN HARDWARE KIT	INCLUDED IN HARDWARE KIT	8
7-5	Bushing	INCLUDED IN HARDWARE KIT	INCLUDED IN HARDWARE KIT	2
7-6	Cap Nut L	INCLUDED IN HARDWARE KIT	INCLUDED IN HARDWARE KIT	2

Troubleshooting Chart

Symptom	Possible Cause(s)	Corrective Action	
Heater ignites but MAIN PCB	1. Wrong pump pressure	1. See Pump Pressure Adjustment, page 11	
assembly shuts heater off after a short period of time.	2. Dirty Air Output, Air Intake or Lint Filter	 See Air Output, Air Intake and Lint Filters, page 8 	
(Indicator Lamp is flickering and room temp. display	3. Dirty Fuel Filter	3. See Fuel Filter, page 11	
indicates "E1")	4. Dirt in Nozzle	4. See Nozzle, page 9	
	5. Dirt Photocell Lens	5. Clean Photocell Lens, page 10	
	Photocell Assembly not Properly Installed (not seeing the flame)	Make sure photocell boot is properly seated in bracket, Page 10	
	 Bad electrical connection between photocell and MAIN PCB Assembly 	 Check electrical components. See Wiring Diagrams, page 13 	
	8. Defective photocell	8. Replace Photocell, page 10	
Heater will not ignite but	1. No fuel in tank	1. Fill tank with kerosene	
motor runs for a short period	2. Wrong pump pressure	2. See Pump Pressure Adjustment, page 11	
of time. (Indicator Lamp is flickering and room temp. display indicates "E1")	 Carbon deposits on spark plug and/or improper gap 	3. See Spark Plug, page 9	
	4. Dirty fuel filter	4. See Fuel Filter, page 11	
	5. Dirt in Nozzle	5. See Nozzle, page 9	
	6. Water in fuel tank	6. Flush fuel tank with clean kerosene, page 7	
	Bad electrical connection between igniter and MAIN PCB Assembly	 Check electrical components. See Wiring Diagram, page 13 	
	8. Igniter wire is not attached to spark plug	 Attach igniter to spark plug. See Spark Plug, page 9 	
Fan does not turn when heater is plugged in and	1. Thermostat setting is too low	 Turn thermostat control knob to a higher setting 	
power switch was in the "ON" position. (Indicator Lamp is on or flickering)	2. Bad electrical connection between motor and MAIN PCB Assembly	2. Check electrical connections. See Wiring Diagram, page 13	
(Indicator Lamp is flickering and room temp. display	1. Room Temp. sensor disconnected	1. Reconnect sensor. See Wiring Diagrams, page 13	
indicates "E2")	2. Sensor Failure	2. Replace sensor. See Wiring Diagram, page 13	
(Indicator Lamp is flickering and room temp. display indicates "E3")	Thermostat switch failure	Replace MAIN PCB	
Heater will not turn-on (Indicator Lamp is off)	1. Temperature limit safety device is overheated	1. Turn power switch to "OFF" and allow to cool (about 10 min.)	
	2. No electrical power	Check to insure heater cord and extension cord are plugged in. Check power supply	
	3. Blown fuse	 Replace safety fuse in PCB board. See Replacing Fuse, page 12 	
	 Bad electrical connection between temperature limit safety device and PCB board 	4. Check electrical connections. See Wiring Diagrams, page 13	



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