



# WATER-ACTIVATED TAPES





# Water-Activated Tapes

Manufactured by IPG® for the Consumer Market

*For more than 90 years, IPG's water-activated tape product line has focused on innovative and technologically sound product developments. We have led the packaging industry with unique advances in processing technology and development of patented adhesives. IPG® is a pioneer in the manufacturing of reinforced carton-sealing tapes and the first die-coater of reinforced laminates.*



Scan here to learn more about water-activated products!

## The Industry Leader in High Performance Water-Activated Tapes

Most pressure-sensitive tapes take time to develop a “destructive” bond when applied to a porous substrate surface. Water-activated tapes bond instantly to both virgin and recycled fiber (corrugated carton, paper, etc.) surfaces and therefore, generate an immediate destructive bond resulting in a tamper evident package.

Different situations call for different carton sealing systems. IPG's water-activated tapes are specifically designed for each individual application. Our reinforced products are available in non-printed, stock prints and custom print grades. They all have one common feature... uncompromising quality.

*From advanced computerized coating to new high strength composites and adhesives, IPG's water-activated tapes offer superior performance for:*

- **sealing**
- **identification**
- **packaging**
- **tabbing**
- **core starting**
- **paper**
- **security control**
- **many other uses**



# Paper Tapes

Designed for fast, permanent adhesion and superior strength. Cracking of the adhesive surface provides our paper tape with excellent flexibility for sealing carton corners, edges and irregular surfaces. Use Intertape® Brand paper tapes to seal lightweight or standard sized packages or cartons that will be shipped in unitized loads or full pallets.

- **Aggressive Bond** – Our patented starch-based adhesive aggressively bonds to corrugated cartons, even in dusty or dirty environments.
- **Kind to the Environment** – our paper tapes are 100% recyclable and repulpable as well as 100% biodegradable. In addition, our Green Core line is made with at least 50% recycled fibers.
- **Available in Various Colors & Patterns** – ideal for organizing your stock and rotating your inventory.
- **Custom Imprinting** – advertise your company and products, provide directions for freight handlers and improve the appearance of your package.
- **Protection** – a carton sealed with our paper tape can't be opened without leaving a broken seal.

## CONVOY LIGHT DUTY

Widths	Paper Weight	Colors	Rolls Per Case	Cases Per Pallet	Grade
1"	40 lbs ± 5% 35 lbs ± 5%	Natural, White	1" - 500' - GSO-30 Pack	45	Light Duty
1¼"			1¼" - 500' - GSO-24 Pack	45	
1½"			1½" - 500' - GSO-20 Pack	45	

Recommended uses: To pack a lightweight inner carton in a master carton. To seal retail carry-out packages. Retail gift wrap stations. As a dust seal. Delicatessens, meat and produce packaging. To tape and hold assembly packaging.

## CONVOY MEDIUM DUTY

Widths	Paper Weight	Colors	Rolls Per Case	Cases Per Pallet	Grade
1½"	57 lbs ± 5%	Natural, White	1½" - 600' - GSI-20 Pack	60	Medium Duty
2"			2" - 600' - GSI-15 Pack	60	
2½"			2½" - 600' - GSI-12 Pack	60	
70mm			70mm - 600' - 10 Pack	60	
3"			3" - 600' - GSI-10 Pack	60	
4"			4" - 600' - GSI-8 Pack	60	
6"			6" - 600' - GSI-4 Pack	60	

Recommended uses: Sealing lightweight cartons, including regular slotted containers, full overlap, telescope and others. As a dust seal or for in-plant use. Packing for food and textile industries, splicing of recycled webs, packing of unitized cartons (pallets).

## CONVOY HEAVY DUTY

Widths	Paper Weight	Colors	Rolls Per Case	Cases Per Pallet	Grade
2"	85 lbs ± 5%	Natural	2" - 375' - GSI-14 Pack	15	Heavy Duty
2½"			2½" - 375' - GSI-12 Pack	60	
3"			3" - 375' - GSI-10 Pack	75	
4"			4" - 375' - GSI-8 Pack	60	
6"			6" - 375' - GSI-4 Pack	60	

Recommended uses: Sealing medium weight cartons, including regular slotted containers, full overlap, telescope and others. As a dust seal or for in-plant use. Carton sealing for unitized cartons (pallets). Paper splicing and food products packaging. Environmentally friendly packaging. Use when high strength or reinforced tape is not required. All product grades available in other sizes upon request.

# Reinforced Tapes

Available in a wide variety of sizes and product construction, Intertape® brand reinforced tapes are designed to provide consistent performance in carton sealing applications where durability, extra strength and reliability are required. Extra strong fiberglass yarns are bonded between the high tensile strength sheets for an extra margin of strength.

- **Secure Bond** – independent testing proves our tape bonds faster than any competitor's of like construction.
- **All Weather Use** – not affected by extreme hot or cold temperatures.
- **Superior Strength** – fiberglass yarns seal your cartons with an extra measure of strength.
- **Takes on the Dust** – our patented starch based adhesive absorbs dust and bonds securely to the carton. Sealing the seam also acts as a dust barrier.
- **Environmentally Friendly** – Non-cellulose materials can be removed during repulping to allow for easy recycling.
- **Pilferage Proof** – fiber will be irreparably damaged upon tape removal.

BENEFITS

## VENOM

Widths	Paper Weight	Colors	Basis Reinforcement	Rolls Per Case	Cases/Pallet
70mm 72mm	20lbs/23lbs 35 lbs ± 5%	Natural	MD - (1-1-1-1) 110 fiberglass on 5/8" centers CMD - (1-1-1) polyester on 1/4" centers	70mm - 375' - 8 Pack	75
				70mm - 450' - 10 Pack	60
				70mm - 500' - 6 Pack	75
				70mm - 600' - 10 Pack	60
				72mm - 450' - 10 Pack	60

Recommended uses: Two strip carton sealing (top & bottom), recycled cartons, non-unitized loads, light weight cartons.

## LEGEND

Widths	Paper Weight	Colors	Basis Reinforcement	Rolls Per Case	Cases/Pallet
60mm 70mm 72mm 76mm	20lbs/25lbs 25lbs/25lbs	Natural, White	MD - (1-1-1-1-1) 110 fiberglass on 9/16" centers CMD - (1-1-1) 150 fiberglass on 1" centers	60mm - 150m - 12 Pack	60
				70mm - 114m - 8 Pack	60
				70mm - 137m - 10 Pack	60
				70mm - 152m - 6 Pack	90
				70mm - 183m - 10 Pack	60
				72mm - 150m - 10 Pack	60
				76mm - 114m - 8 Pack	60
				76mm - 137m - 10 Pack	60

Recommended uses: Two strip carton sealing (top & bottom), recycled cartons, non-unitized loads, light to average weight cartons.

## MEDALLION

Widths	Paper Weight	Colors	Basis Reinforcement	Rolls Per Case	Cases/Pallet
60mm 72mm	20lbs/25lbs 25lbs/25lbs	Natural, White	MD - (1-1-1-1-1) 75 fiberglass on 9/16" centers CMD - (1-1-1) 150 fiberglass on 1" centers	60mm - 137m - 12 Pack	60
				70mm - 114m - 8 Pack	60
				70mm - 137m - 10 Pack	60
				70mm - 152m - 6 Pack	90
				70mm - 183m - 10 Pack	60
				72mm - 500' - 6 Pack	90
				76mm - 114m - 8 Pack	60
				76mm - 137m - 10 Pack	60

Recommended uses: Two strip carton sealing (top & bottom), recycled cartons, non-unitized loads, light to average weight cartons.

## CLASSIC

Widths	Paper Weight	Colors	Basis Reinforcement	Rolls Per Case	Cases/Pallet
60mm 70mm 76mm	23lbs/25lbs 30lbs/25lbs	Natural, White	MD - (1-1-1-1-1) 110 fiberglass on 9/16" centers CMD - (1-1-1) 150 fiberglass on 1" centers	60mm - 137m - 12 Pack	60
				70mm - 114m - 8 Pack	60
				70mm - 137m - 10 Pack	60
				70mm - 152m - 6 Pack	90
				76mm - 114m - 8 Pack	60
				76mm - 137m - 10 Pack	60
				76mm - 152m - 6 Pack	90

Recommended uses: Two strip carton sealing (top & bottom), recycled cartons, non-unitized loads, light to average weight cartons.

## CARTON MASTER

Widths	Paper Weight	Colors	Basis Reinforcement	Rolls Per Case	Cases/Pallet
2" 2½" 3"	25lbs/25lbs 30lbs/25lbs	Natural, White	MD - (2-1-2-1-2/1-2-1-2-1) 110 fiberglass on 9/16" centers CMD - (1-1-1) 150 fiberglass on 1" centers	2" - 450' - 15 Pack	60
				2½" - 450' - 12 Pack	60
				3" - 375' - 8 Pack	60
				3" - 450' - 10 Pack	60
				3" - 500' - 12 Pack	45

Recommended uses: Two strip carton sealing (top & bottom), recycled cartons, non-unitized loads, light to average weight cartons.

## TRU-TEST

Widths	Paper Weight	Colors	Basis Reinforcement	Rolls Per Case	Cases/Pallet
2" 2½" 3"	30lbs/25lbs 30lbs/25lbs	Natural, White	MD - (3-2-3-2-3/2-3-2-3-2) 110 fiberglass on 9/16" centers CMD - (1-1-1) 150 fiberglass on 1" centers	2" - 450' - 15 Pack	60
				2½" - 450' - 12 Pack	60
				3" - 375' - 8 Pack	60
				3" - 450' - 10 Pack	60

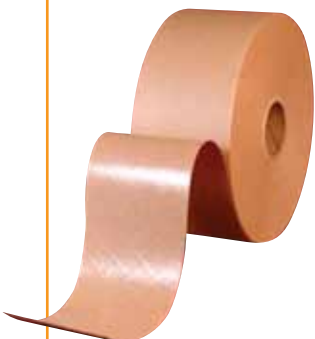
Recommended uses: Two strip carton sealing (top & bottom), recycled cartons, non-unitized loads, light to average weight cartons.

## GORILLA

Widths	Paper Weight	Colors	Basis Reinforcement	Rolls Per Case	Cases/Pallet
3"	30lbs/25lbs 30lbs/25lbs	Natural, White	MD - (3-2-3-2-3/2-3-2-3-2) 110 fiberglass on 9/16" centers CMD - (1-1-1) 75 fiberglass on ½" centers	3" - 450' - 10 Pack	60

Recommended uses: Two strip carton sealing (top & bottom), recycled cartons, non-unitized loads, light to average weight cartons.

## BOX MAKERS' TAPE



Box Makers' tapes are used to seal manufacturer's joints on corrugated cartons in a box-making factory. The products work well on recycled cartons, in addition to virgin board. Available in long length rolls, the Box Makers' tapes accommodate continuous application, work on small to large carton joints and improve productivity. Most of these tapes are available in natural, white and snowflake colors.

Product specifications are available from your Packaging Specialist or IPG's Technical Service Department.

*IPG manufactures three grades of quality Box Makers' tapes:*

- **All Purpose - 281 Grade**
- **Regular - 282 Grade**
- **Heavy Duty - 283 Grade**

# Printed Tapes

Custom (Q&C and Standard Grades) Prints are available specific to end user requirements. These may include logos, designs, colors, text, etc. The Custom Print program enhances product offerings to the end user that separates his product from the competition. Q&C Grades have a shorter lead time than the Standard Non-Stock Grades. Intertape Polymer Group's Graphics Department is more than willing to help design specific artwork for a customer.

- **Standard Prints**  
Available on Medium Duty Paper and various reinforced grades.
- **Quick & Custom Prints**  
Seal brand loyalty with the Quick & Custom Program. Available on Medium Duty Paper and various reinforced grades.

OPTIONS

## DIAGONAL STRIPES

Resource Number	Grade	Colors	Width	Length	Rolls Per Case	Cases/Pallet
K2137P050	#160 Medium Duty Paper	Natural & Red	2.5"	600'	12	60
K2137P055	#160 Medium Duty Paper	Natural & Yellow	2.5"	600'	12	60
K2137P058	#160 Medium Duty Paper	Natural & Orange	2.5"	600'	12	60
K2137P057	#160 Medium Duty Paper	Natural & Bright Blue	2.5"	600'	12	60
K2137P052	#160 Medium Duty Paper	Natural & Bright Green	2.5"	600'	12	60
K2139P050	#160 Medium Duty Paper	Natural & Red	3.0"	600'	12	60
K2139P055	#160 Medium Duty Paper	Natural & Yellow	3.0"	600'	12	60
K2139P058	#160 Medium Duty Paper	Natural & Orange	3.0"	600'	12	60
K2139P057	#160 Medium Duty Paper	Natural & Bright Blue	3.0"	600'	12	60
K2139P052	#160 Medium Duty Paper	Natural & Bright Green	3.0"	600'	12	60

## STOCK DESIGNS

Resource Number	Grade	Printed Message	Width	Length	Rolls Per Case	Cases/Pallet
K7000P426	Reinforced	Made In The USA	72mm	600'	10	60
K2525P195	Reinforced	Warning	3.0"	600'	10	60
K7000P508	Reinforced	Warning	72mm	600'	10	60
K2420P001	Reinforced	Red Alert	3.18"	600'	10	60
K2525P293	Reinforced	Fragile	3.0"	600'	10	60
K2559P202	Reinforced	Crafted With Pride	3.0"	600'	10	60
K2034P577	Light Duty Paper	Safe Handling	1.0"	600'	30	63
K2036P185	Light Duty Paper	Safe Handling	1.5"	600'	20	63
K2034P190	Light Duty Paper	Not For Sale	1.0"	600'	30	63
K2034P191	Light Duty Paper	Thank You	1.0"	600'	30	63

## SOLID COLORS

Resource Number	Grade	Colors	Width	Length	Rolls Per Case	Cases/Pallet
K2125P047	#160 Medium Duty Paper	Red	2.5"	600'	12	60
K2876P581	#160 Medium Duty Paper	Green	2.5"	600'	12	60
K2202P032	#160 Medium Duty Paper	Yellow	2.5"	600'	12	60
K2876P580	#160 Medium Duty Paper	Orange	2.5"	600'	12	60
K2799P615	#160 Medium Duty Paper	Pale Blue	2.5"	600'	12	60
K2800P756	#160 Medium Duty Paper	Red	3.0"	600'	10	60
K2867P624	#160 Medium Duty Paper	Green	3.0"	600'	10	60
K2867P621	#160 Medium Duty Paper	Yellow	3.0"	600'	10	60
K2867P623	#160 Medium Duty Paper	Orange	3.0"	600'	10	60
K2800P713	#160 Medium Duty Paper	Pale Blue	3.0"	600'	10	60
K7450P144	#260 Reinforced Paper	Red	3.0"	450'	10	60
K7453P795	#260 Reinforced Paper	Green	3.0"	450'	10	60
K7453P797	#260 Reinforced Paper	Yellow	3.0"	450'	10	60
K2763	#260 Reinforced Paper	Bright Green	3.0"	450'	10	60



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### CORPORATE PROFILE

Intertape Polymer Group Inc. (IPG) is an acknowledged leader in the packaging industry. Leveraging its advanced manufacturing and technologies, extensive research and development capabilities and a comprehensive strategic acquisition program, the company believes it has assembled the broadest and deepest range of products in the industry. IPG is widely recognized for its development and manufacture of specialized polyolefin, plastic and paper-based packaging products, as well as complementary packaging systems for industrial and retail use. Additionally, IPG is a woven and flexible intermediate bulk container (FIBC) manufacturer. Its performance products, including tapes and cloths, are designed for demanding aerospace, automotive and industrial applications and are sold to a broad range of industry/specialty distributors, retail stores and large end-users in diverse industries.



- 1. Langley, British Columbia ●▲
- 2. Ontario, CA ▲
- 3. Tremonton, UT ●
- 4. Brighton, CO ●
- 5. Monterrey, Mexico ▲
- 6. Menasha, WI ●
- 7. Carbondale, IL ●
- 8. Marysville, MI ●
- 9. Danville, VA ●▲
- 10. Columbia, SC ●
- 11. Tampa, FL ●▲
- 12. Executive Headquarters  
Sarasota, FL
- 13. Corporate Headquarters  
St. Laurent, Quebec
- 14. Truro, Nova Scotia ●
- 15. Flensburg, Germany ▲
- 16. Porto, Portugal ●

● Manufacturing  
▲ Distribution

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