## **321 Hand Length**

# 2.1 MIL COLORED MEDIUM GRADE ACRYLIC CST

# INTERTAPE POLYMER GROUP®

## **TECHNICAL DATA SHEET**

### **DESCRIPTION**

Durable biaxially-oriented polypropylene (BOPP) film, coated with high grade pressure-sensitive emulsion acrylic adhesive.

Best suited for reliable, all-temperature box sealing performance (less than 40°F and greater than 120°F) where resistance to aging, weathering, UV light, and yellowing are important. Provides excellent clarity, high shear strength to prevent 'flagging,' superior quick-stick performance, and controlled unwind to facilitate dispensing on manual or automatic case sealing machines.

### **PRODUCT APPLICATION**

Medium weight box sealing and other packaging applications exposed to normal shipping hazards and stress.

## **GOVERNMENT COMPLIANCE**

Conforms to the requirements of UPS, Parcel Post Air Freight and Motor Freight Classification Rule 222, and complies with the Federal Food Drug and Cosmetic Act, CFR Title 21, Subpart B, Par 175.105, which covers the use of pressure sensitive adhesives and tapes for indirect contact food packaging, such as box sealing.



100 Paramount Drive, Suite 300 | Sarasota, FL 34232 | USA Customer Service: 800.IPG.8273 | 800.474.8273

Tape Technical Service: 877.447.4832 www.itape.com | info@itape.com

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EFFECTIVE: 12/13

#### **NOMINAL VALUES**

The following data are nominal values based on PSTC, ASTM and other standard tests. The data should not be considered as specifications.

**Backing** (Blown BOPP Film) 1.1 mil (0.028 mm)

**Adhesive** Emulsion Acrylic

**Tensile Strength** 27 lb<sub>t</sub>/in width (473 N/100mm) ASTM D3759

**Elongation** (% at break) 85

**ASTM D3759** 

**Adhesion to Steel** 20 oz/in (21.9 N/100 mm)

ASTM D3330

**Total Thickness** 2.1 mil (0.053 mm)

**ASTM D3652** 

Application Temperature Range  $+32^{\circ}F \sim +150^{\circ}F$ (0°C ~ +49°C)

Operating Temperature Range  $-30^{\circ}F$  to  $+200^{\circ}F$   $(-35^{\circ}C \sim +93^{\circ}C)$ 

**Colors** Red, Orange, Yellow, Green,

Blue, Black, White



## **321 Machine Length**

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#### **NOMINAL VALUES**

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**Backing** (Blown BOPP Film) 1.1 mil (0.028 mm)

**Adhesive** Emulsion Acrylic

**Tensile Strength** 22 lb<sub>f</sub>/in width (385 N/100mm)

ASTM D3759

**Elongation** (% at break) 120

**ASTM D3759** 

**Adhesion to Steel** 20 oz/in (21.9 N/100 mm)

ASTM D3330

**Total Thickness** 2.1 mil (0.053 mm)

**ASTM D3652** 

**Application Temperature Range**  $+32^{\circ}F \sim +150^{\circ}F$ 

(0°C ~ +49°C)

**Operating Temperature Range** -30°F to +200°F

(-35°C ~ +93°C)

**Colors** Red, Orange, Yellow, Green,

Blue, Black, White

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EFFECTIVE: 12/13

