

# 255 Fastac Natural

## REINFORCED WATER ACTIVATED TAPE

# INTERTAPE POLYMER GROUP

## TECHNICAL DATA SHEET

### DESCRIPTION

3-Way fiberglass reinforced natural kraft carton sealing tape, manufactured with water activated adhesive.

### PRODUCT APPLICATION

Used for two strip sealing cartons top and bottom. Works well on recycled cartons, and non-unitized loads. Recommended for use on average weight cartons up to 50 pounds.

### CONSTRUCTION (PER 3,000 SQUARE FEET):

<b>Top Ply:</b>	25 Lb. Natural Kraft Paper (virgin fibers)
<b>Bottom Ply:</b>	25 Lb. Natural Kraft Paper (virgin fibers)
<b>Laminating Adhesive:</b>	14 Lb. High Melt Index Polypropylene Based Co-Polymer
<b>Remoistenable Adhesive:</b>	15 Lb. Chemically Grafted Starch Based Copolymer Adhesive, Designated as S3911
<b>MD Reinforcement:</b>	2.91 Lb. (2-1-1-1-2) 110 Fiberglass (per 3", 1/2" spacing)
<b>CD Reinforcement:</b>	1.34 Lb. (1-1-1) 150 Fiberglass, 1.20" spacing, 37 degree angle
<b>Total Basis Weight:</b>	83.2 Lb.

### PHYSICAL PROPERTIES:

<b>Caliper</b> (mils):	6.5
<b>MD Tensile</b> (Lbs./in.):	80
<b>CD Tensile</b> (Lbs./in.):	31

### ADHESION (WATER AT RECOMMENDED 110°F):

<b>Fipago:</b>	
2/0	41
2/1	66
5/0	70
15/0	88
<b>McClaurin:</b>	85



3647 Cortez Road West | Bradenton, FL 34210 | USA  
 Customer Service: 800.IPG.8273 | 800.474.8273  
 Tape Technical Service: 877.447.4832  
[www.itape.com](http://www.itape.com) | [info@itape.com](mailto:info@itape.com)

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