1. Place Pallet Caddy on pallet truck with front lip of caddy sitting in front of the pallet truck carriage and square caddy to pallet truck.

			REVISIONS		
	ZONE	REV.	DESCRIPTION	DATE	APPROVED

DETAIL A

Drill for 1/4" J-bolt

Self drilling screws

- 2. With marker, mark on the bottom side of the caddy the two drill points. Place the J-bolts as far toward the forks as possible for better stability.
- 3. Remove the caddy and using a 1/4" drill bit, drill the two holes marked in step two.
- 4. Set the caddy back in place and insert the j-hooks.



- Qty (2)
- 1/4" x 4" J-Bolt (2)1/4" Lock nuts
 - 12-24 x 7/8" Self Tapping Screws
- 2 1/4" Flat Washer
 - 1/4" x 1 1/4" Fender Washer
- UNLESS OTHERWISE SPECIFIED: 5. Install the washers over the threaded **REMOVE ALL BURRS AND SHARP EDGES** portion of the J-hook on the inside of the DIMENSIONS ARE IN INCHES **DESCRIPTION:** caddy and install the nuts. Tighten until CONCENTRIC .006 TIR .060 TIR CADDY INSTALLATION snug. Make sure unit is level to pallet ANGLES ± 0° 30' ± 1° 0' jack when done. x.xxx ± .005 x.xx ± .010 DATE: 02/02/05 SCALE SIZE DECIMALS x.x ±.025 ± .015 PROPRIETARY AND CONFIDENTIAL 6. Add self drilling screws(included) as CHECKED BY: MC DATE: 02/02/05 HE INFORMATION CONTAINED IN THIS FRACTIONS ± 1/32 ± 1/16 Α SHEET 1 OF 1 nessesary taking care not to damage DRAWING IS THE SOLE PROPERTY OF TOLERANCES MACHINE WELDMENT VESTIL MANUFACTURING CO. ANY parts on the pallet jack REV REPRODUCTION IN PART OR AS A WHOLE COMMENTS: DWG. NO. MATERIAL WITHOUT THE WRITTEN PERMISSION OF 020205A VESTIL MANUFACTURING CO. IS PROHIBITED. DO NOT SCALE DRAWING 3 2 5 Λ 1