

Installing Dies

Dies for Standard Lugs & Splices (TBM6H – 21940)

Color-Keyed Compression

CONNECTOR SIZE			COLOR-KEYED DIE COLOR	BPLT6BSCR / TBM6H		BPLT62BSCR		BPLT14BSCR / TBM14M / TBM14MC / 13100A* / JB12B		BPLT15BSCR / TBM15I***		21940 (40 TON)	
CODE COPPER	FLEX/24	AL/CU		DIE CAT. NO.	DIE CODE NO.	DIE CAT. NO.	DIE CODE NO.	DIE CAT. NO.	DIE CODE NO.	DIE CAT. NO.	DIE CODE NO.	DIE CAT. NO.	DIE CODE NO.
8 AWG	37/24	10 AWG	RED	6TON21	21	TBM6221	21	15520	21	15520	21		
6 AWG	61/24	8 AWG	BLUE	6TON24	24	TBM6224	24	15522	24	15522	24		
4 AWG	91/24	6 AWG	GRAY	6TON29	29	TBM6229	29	15527-CK	29	15527-CK	29	11401	29
2 AWG	125/24		BROWN	6TON33	33	TBM6233	33	15528	33	15528	33	11402	33
1 AWG	140/24	4 AWG	GREEN	6TON37	37	TBM6237	37	15513-CK	37	15513-CK	37	11333	37
1/0	225/24	2 AWG	PINK	6TON42	42	TBM6242	42	15508	42	15508	42H	11334	42
2/0	275/24		BLACK	6TON45	45	TBM6245	45	15526	45	15526	45	11405	45
3/0	325/24		ORANGE	6TON50	50	TBM6250	50	15530	50	15530	50	11406	50
4/0	450/24		PURPLE	6TON54	54	TBM6254	54	15511	54	15511	54H	11407	54H
250 kcmil	550/24		YELLOW	6TON62	62	TBM6262	62	15510-CK	62	15510-CK	62	297-31669-7	62
		1 AWG	GOLD	6TON45	45	TBM6245	45	15526	45	15526	45	11405	45
		1/0	TAN	6TON50	50	TBM6250	50	15530	50	15530	50	11406	50
		2/0	OLIVE	6TON54	54	TBM6254	54	15511	54	15511	54H	11407	54
		3/0	RUBY	6TON60	60	TBM6260	60	15532-CK	60	15532-CK	60	11408	60
300 kcmil		4/0	WHITE	6TON66	66H	TBM6266	66	15534	66H	15534	66H	11409	66
350 kcmil	775/24(short)	250 kcmil	RED	6TON71	71H	TBM6271	71	15514-CK	71H	15514-CK	71H	11363	71
400 kcmil	775/24(long) 925/24*	300 kcmil	BLUE	6TON76	76H	TBM6276	76	15512	76H	15512	76H	11410	76
				6TON80	80H	TBM6280	80	15517	80H	15517	80H		
										15606	80		
500 kcmil		350 kcmil	BROWN	6TON87	87H	TBM6287	87	15506	87H	15506	87H	11423	87
600 kcmil	1100/24	400 kcmil	GREEN	6TON94	94H					15611	94H	11364	94
			GREEN					15536-CK	94H	15536-CK	94H		
	1325/24**		PINK										
700 kcmil		500 kcmil	PINK		99H			15505	99H	15505	99H	11424	99
750 kcmil		650 kcmil	BLACK		106H			15515-CK	106H	15515-CK	106H	74506	106
800 kcmil			ORANGE		107H					15608	107H	11425	107
		700 kcmil	PURPLE		112H					15609	112H	11426	112
900 kcmil	1925/24	750 kcmil	YELLOW		115H			15504	115H	15504	115H	11308	115
1000 kcmil		800 kcmil	N/A							15603	125H	11416	125
		1000 kcmil	N/A							15602	140H	11418	140
										15601	150H	11419	150

\*Standard barrel only. Long barrel requires Brown 87H.

\*\*Standard barrel only. Long barrel requires Black 106H.

\*\*\*15500 Series dies require 15500-TB adapter. 15500F for full size die to fit TBM15I without adapter.

Dies for Standard C-Taps

CONNECTOR	COLOR CODE	TBM25S DIE NO.	TBM5/5S DIE NO.	TBM6/6S DIE NO.	TBM8/8S DIE NO.	BPLT62BSCR DIE NO.	TBM6H/BPLT6BSCR DIE NO.
54705	RED	Red Nest	13454	13475/13477	13461	TBM6221	6TON21
54710	BLUE	Blue Nest	13454	13475/13477	13461	TBM6224	6TON24
54715	GRAY	Grey Nest	13454	13472/13476	13461	TBM6229	6TON29
54720	BROWN	Brown Nest	13454	13474/13477	13461	TBM6233	6TON33
54725	GREEN	Green Nest	13455	13474/13477	13462	TBM6237	6TON37
54730	PINK	—	13455	13475/13477	13462	TBM6242	6TON42
54735	BLACK	—	13455	13474/13477	13462	TBM6245	6TON45
54740	ORANGE	—	13455	13474/13477	13462	TBM6250	6TON50
54745	PURPLE	—	13456	13475/13477	13463	TBM6254	6TON54
54750	YELLOW	—	13456	13473/13478	13463	TBM6262	6TON62