

Product Specification Drilling



Jobber Length Drill Chicago-Latrobe[®] Cobalt Heavy-Duty Styles 550ASP, 550ASP-TN



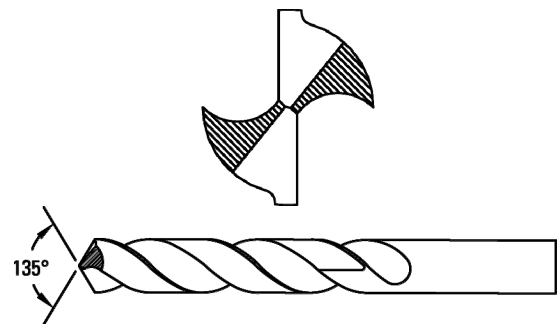
Style 550ASP (straw finish)

Style 550ASP-TN (TiN-coated)

Features/Benefits:

- Manufactured to NAS 907 Type B geometry aerospace specifications
- Heavy-duty construction for drilling in tough, high-tensile, and work-hardening materials.
- Manufactured from cobalt high-speed steel for increased abrasion resistance.
- 135° P3 split point is self-centering for reduced thrust and easier penetration.
- Available in fractional, letter, wire, and metric sizes and in sets.

135° P3 Split Point



Application Information:

- stainless steel (straw, TiN)
- alloy steel (straw, TiN)
- titanium (straw, TiN)

Surface Treatments

- Straw finish adds lubricity and easily identifies cobalt drills.
- Titanium nitride (TiN) coating adds lubricity and hardness, enhancing chip flow, finish hole quality, and drill life.
- Straw finish and selected sizes of titanium nitride (TiN), finish standard from stock; alternate coatings available as stock modifications.



15-piece Straw Finish Fractional Set

