

## **Jobber Length Drill**

### **Chicago-Latrobe<sup>®</sup> Wide Land Parabolic**

### **Styles 150WLP, 150WLP-TC**



Style 150WLP (bright finish)



Style 150WLP-TC (TiCN-coated)

#### **Features/Benefits:**

- Combination of parabolic flute form and point design produces tighter hole tolerances, heightened chip-breaking action, and improved coolant flow for deep-hole drilling.
- Wide flute spacing disperses chips away from the cutting edge more rapidly than conventional parabolic drills, resulting in tighter, more manageable chips and less chip packing.
- Manufactured from high-speed steel.
- 135° split point is self-centering, provides greater stability, prevents walking, and lessens work-hardening.
- Available in fractional, letter, and wire sizes.

135° Split Point Parabolic Flute



#### **Application Information:**

- carbon steel (TiCN, bright)
- tool steel (TiCN, bright)
- alloy steel (TiCN, bright)
- free-machining steel (TiCN, bright)

#### **Surface Treatments**

- Titanium-carbonitride (TiCN) coating increases cutting surface hardness, making the tool highly resistant to abrasive wear.
- TiCN and bright finishes standard from stock; alternate coatings available as stock modifications.