

Product Specification Drilling



Jobber Length Drill Chicago-Latrobe[®] General Purpose Styles 150, 150D, 150TN



Style 150 (black oxide)

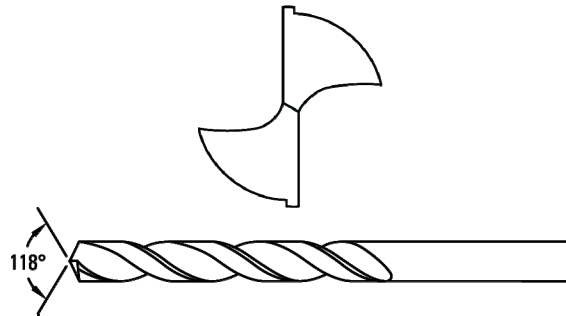
Style 150D (bright finish)

Style 150TN (TiN-coated)

Features/Benefits:

- General-purpose geometry for drilling in a wide range of operating conditions and materials.
- Manufactured from premium high-speed steel.
- 118° point.
- The most popular drill for general-purpose applications.
- Metric sizes are manufactured to DIN 338 specifications.
- Available in fractional, letter, wire, metric sizes, and in sets.

118° General-Purpose Point



Application Information:

- carbon steel (TiN, black oxide)
- cast iron (TiN, black oxide)
- non-ferrous materials (bright)

Surface Treatments

- Black oxide surface finish increases wear resistance and adds lubricity, improving chip flow.
- Titanium nitride (TiN) PVD coating adds lubricity and hardness which enhances chip flow, finish hole quality, and drill life.
- Bright, black oxide and TiN finishes standard from stock; alternate coatings available as stock modifications.



29-pc. Black Oxide Fractional Set

