EZ PURGE[™] Time & Cost Saving Worksheet



| 1. Pipe Size |
|--------------|
| 24" |

| 5. | Number Welds | of |
|----|-----------------|----|
| | 20 | |

| LABOR UNIT CALCULATION CHART* | | |
|-------------------------------|----------|----------|
| Enter Labor cost / hour | Regular | Overtime |
| Welder | US \$35 | |
| Pipe Fitter | \$30 | |
| Helper | \$20 | |
| Other | \$15 | |
| 2. Total Labor cost / hour | \$100.00 | |

^{*}Enter hourly labor rate in local currency.
Rates indicated are for demonstration purposes only.

| CONVENTIONAL PAPER VS. EZ PURGE™ TIME SAVING CHART* | | |
|--|-------------------------------|---------------|
| Pipe size | Time Saved per pair of dam | Time Ratio |
| 4 | 15 mins | .25 |
| 6 | 20 mins | .33 |
| 8 | 20 mins | .33 |
| 10 | 25 mins | .42 |
| 12 | 25 mins | .42 |
| 14 | 30 mins | .50 |
| 16 | 30 mins | .50 |
| 18 | 30 mins | .50 |
| 20 | 40 mins | .66 |
| 24 | 3. 40 mins | 466 |

^{*}Above rates based on internal time studies. Individual results may vary and result in significantly greater savings.

Example Calculation:

Figures obtained from corresponding references in tables above.

| 1. Enter Pipe Size |
|-----------------------|
| 24" |

2. Enter Total Labor cost / hr \$100.00 3. Time Saved per weld
40 mins

| 4. Enter Time Ratio per weld | | |
|---------------------------------|--|--|
| .66 | | |

X

| 5. Number of Welds | |
|-----------------------|--|
| 20 | |

Total Time Saved 800 mins

| Total Cost Saved | |
|---------------------|--|
| \$1320 | |

^{*}Even after paying for EZ Purge™ the resulting savings are still substantial, not only in money but time as well.

US and Foreign patent pending.

Cost Saved

per weld

\$66.00

EZ PURGE[™] Time & Cost Saving Worksheet



Figure out your time and cost saved.

| 1. Pipe Size | 5. Number of Welds |
|--------------|-----------------------|
| | |

| LABOR UNIT CALCULATION CHART* | | |
|-------------------------------|---------|----------|
| Enter Labor cost / hour | Regular | Overtime |
| Welder | | |
| Pipe Fitter | | |
| Helper | | |
| Other | | |
| 2. Total Labor cost / hour | | |

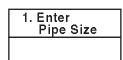
^{*}Enter hourly labor rate in local currency.

| CONVENTIONAL PAPER VS. EZ PURGE™ TIME SAVING CHART* | | |
|--|----------------------------------|------------------|
| Pipe size | 3. Time Saved per pair of dam | 4. Time Ratio |
| 4 | 15 mins | .25 |
| 6 | 20 mins | .33 |
| 8 | 20 mins | .33 |
| 10 | 25 mins | .42 |
| 12 | 25 mins | .42 |
| 14 | 30 mins | .50 |
| 16 | 30 mins | .50 |
| 18 | 30 mins | .50 |
| 20 | 40 mins | .66 |
| 24 | 40 mins | .66 |

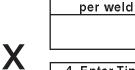
^{*}Above rates based on internal time studies. Individual results may vary and result in significantly greater savings.

Example Calculation:

Figures obtained from corresponding references in tables above.



2. Enter Total Labor cost / hr



4. Enter Time Ratio per weld

3. Time Saved

6. Cost Saved per weld (#2x4) 5. Number of Welds

Total Time (#5x3) Saved

Total Cost Saved (#6x5)

^{*}Even after paying for EZ Purge ™ the resulting savings are still substantial, not only in money but time as well.