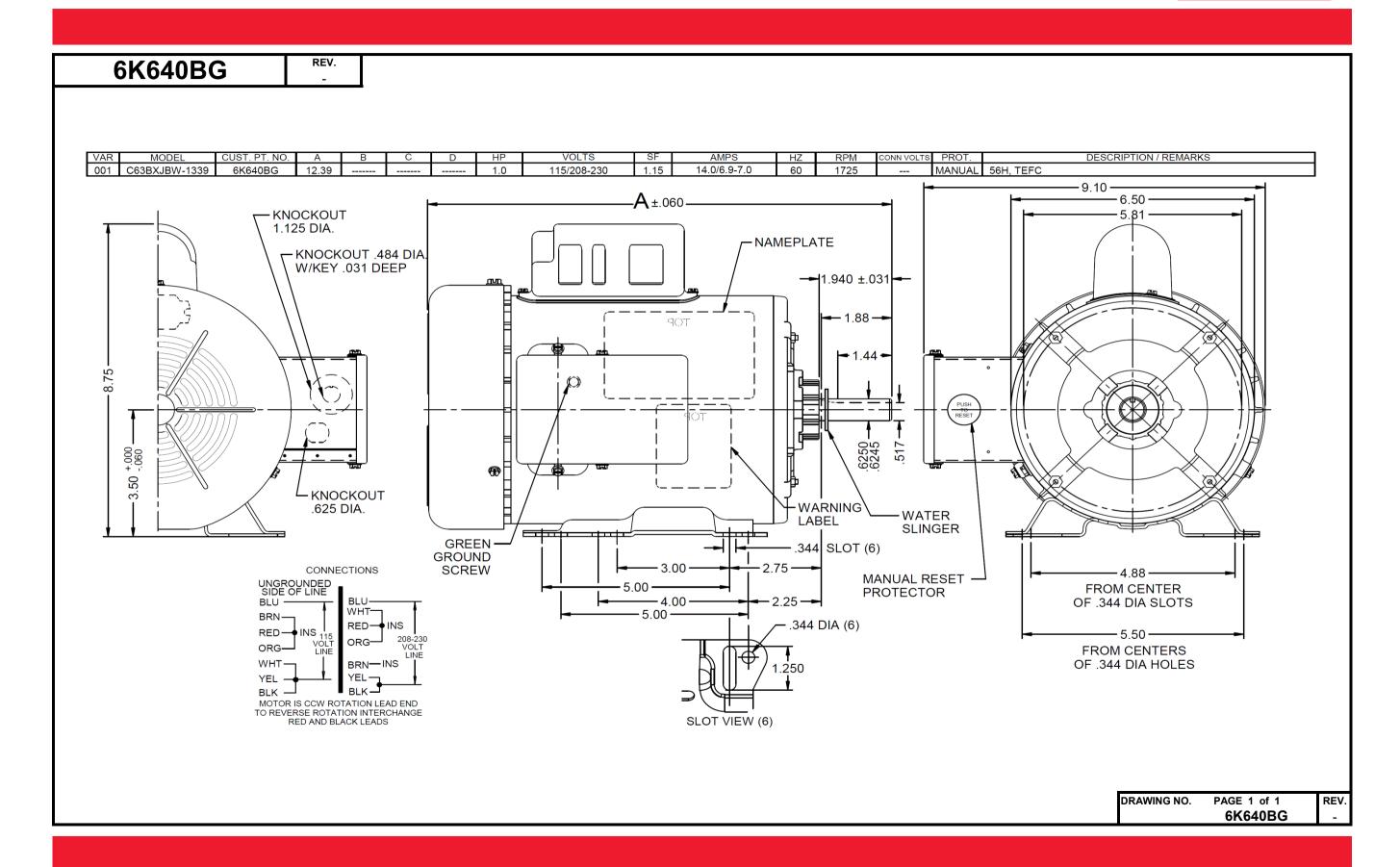
Dimensional Drawing







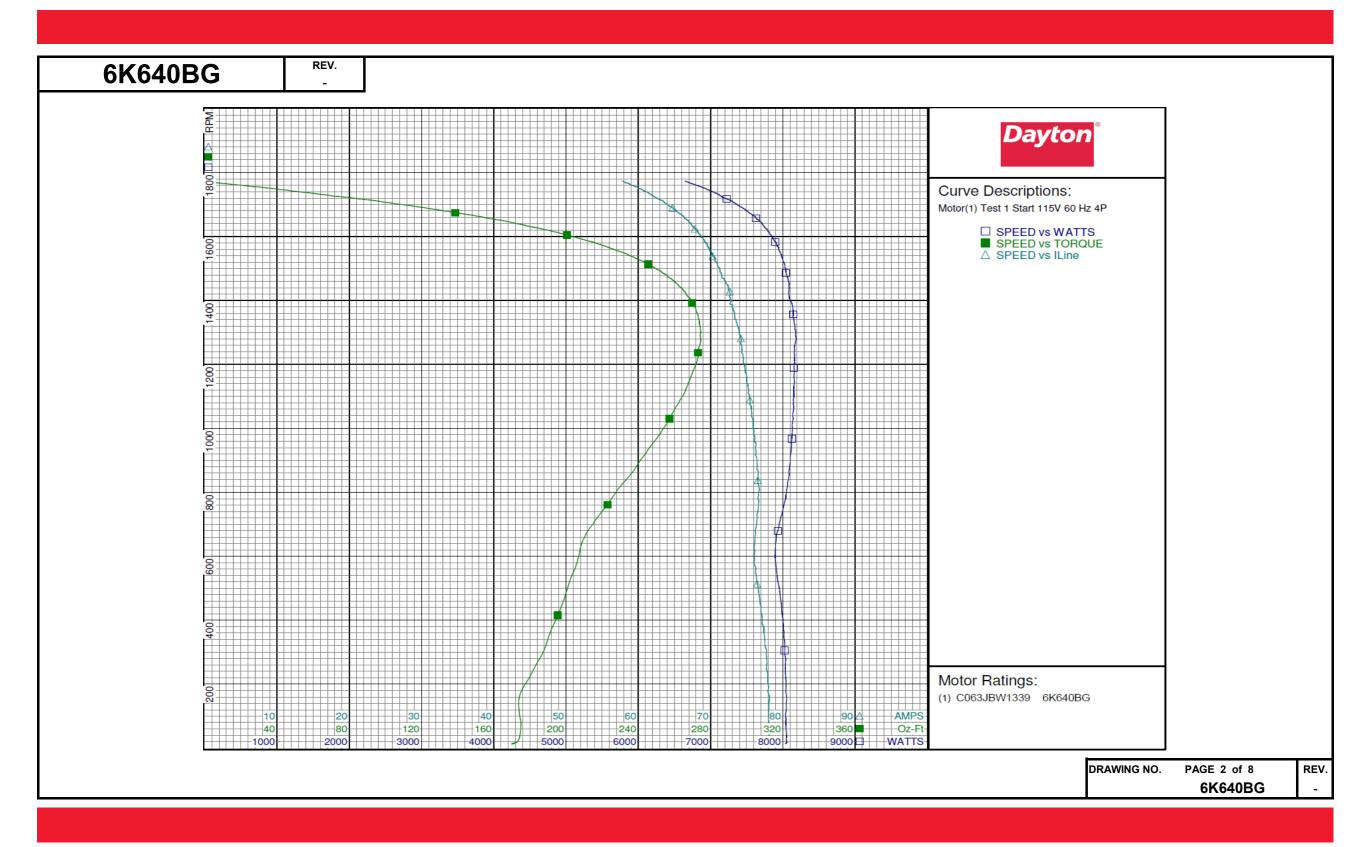
	MOTO	R PERF	ORMA	NCF								
	MOTO	IXI EIXI	OKIMA	NOL								
HP:	1											
Poles:	4											
No. of Speeds:	1											
Volts:	115/208-230	115	208	230								
HZ:	60	60	60	60								
Service Factor:	1.15											
Efficiency:	@ Rated Load	72.1	76.5	75.7								
Power Factor:	@ Rated Load	42.6	70.9	63.9								
Amps:	@ No Load											
	@ Rated Load	13.4	6.64	6.77								
	@ Service Factor	14.4	6.64	7.21								
	@ Locked Rotor	78.2	34.99	39.43								
RPM:	@ Rated Load	1752	1734	1742								
Ambient (°C):	40											
Altitude (FASL):	Due eleder ::	446.4	440.00	407.7								
Torques:	Breakdown Locked Rotor	140.4	110.23	137.7			1					
	Pull-Up	172.4	128.77	157.9								
	Rated Load	169.9 48.7	125.8 48.7	156.3 48.7	-		+					
	Service Factor	55.38	48.7	55.79								
Watts:	Rated Load	979	980	996			+	_				
KVA Code:		K	J	L			+					
Temperature Rise:	@ Rated Load	79.9	73.8	75.8								
remperature rase.	@ Service Factor	83.5	-	87								
Thermal Protector:	Trip Temp (°C)	132.7	149.4	150								
Winding Material:	Start (Auxiliary)	Cu	Cu	Cu								
9	Run (Main)	Cu	Cu	Cu								
Capacitor(s):	Start (MFD / Volts)	590 mFd, 110v										
. ,	No. of Start Capacitors											
	Run (MFD / Volts)		NA									
	No. of Run Capacitors											
LOW OBEED BED	FORMANIOE BATA											
	FORMANCE DATA:	_										
HP: Poles:												
Volts:							Ι					
HZ:							1					
Efficiency:	@ Rated Load											
Power Factor:	@ Rated Load						1					
Amps:	@ No Load				<u> </u>		1					
, u.i.p.o.i	@ Rated Load						1					
	@ Service Factor						1					
	@ Locked Rotor											
Torques:	Bead Down											
•	Locked Rotor											
	Pull-Up											
	Rated Load											
	Service Factor											
Watts:	@ Rated Load											
Temperature Rise:	@ Rated Load											
	@ Service Factor											



6K640BG

6K64	l0BG	REV. -												
			•		Day	ton Ma	anufactu	ring Com	pany					
	Motor Des	cription				Test Conditions								
	Model: Motor ID: Poles: Volts: Frequency: HP: Speed: Phase: Protector:	C063JBW1339 No.1 Of 2 4 115/208-230 60 1 1725 1 CEJ51CB	6K640B	G	Test Type: Test Number Poles: Volts: Hz: Rotation: Special Cond Speed Conn: TestBoard:	4 115 60	Performance	Run Cap Start Ca Environ Tested: Tested I Gear Ra Bearing Windag	p: 5 ment: By: ttio: Friction:	0 690 μFd 10/11/2005 9: Taylor, Melvi 1:1 -0.29 Oz-Ft :-1.19 Oz-Ft				
Speci	ial Points	Vline(V) 115.0	Vaux (V) 103.4	Vcap(V) 133.3	Iline(A) I 78.23	main(A) 71.24	Iaux(A) 30.13	Watts 8050	RPM 17	Tq(Oz-ft) 172.4	HP 0.034	Eff(%) 0.3	PF(%) 89.5	Cap 599.7
PUT	OZ-FT	115.0 115.0 115.0 115.0 115.0	103.0 103.6 104.7 106.6 108.1	132.8 132.7 130.4 127.4 124.6	78.20 78.28 78.14 77.73 76.98	71.27 71.06 70.34 69.04 67.62	30.06 30.03 29.49 28.80 28.15	8038 8052 8050 8029 7983	33 162 306 441	169.9 174.2 174.2 187.8 197.3	0.028 0.068 0.335 0.684 1.037	0.3 0.6 3.1 6.4 9.7	89.4 89.4 89.6 89.8 90.2	600.3 600.5 599.9 599.6 599.1
		115.0 115.0 115.0 115.0	109.6 112.7 117.6 122.2	120.9 118.0 116.5 115.7	76.26 76.23 76.69 76.61	66.29 65.40 64.15 62.54	27.35 26.59 26.32 26.09	7910 7912 8026 8083	562 670 771 864	204.9 211.0 224.2 237.0	1.370 1.682 2.057 2.439	12.9 15.9 19.1 22.5	90.2 90.3 91.0 91.7	599.8 597.5 599.1 598.5
		115.0 115.0 115.0 115.0	126.8 131.7 136.5 141.8	114.7 114.0 113.7 113.8	76.32 75.83 75.39 74.96	60.81 59.03 57.26 55.51	25.90 25.76 25.68 25.68	8119 8142 8150 8156	952 1030 1103 1170	247.8 257.3 264.8 269.8	2.808 3.156 3.478 3.758	25.8 28.9 31.8 34.4	92.5 93.4 94.0 94.6	599.0 599.2 599.2 598.8
BDT	OZ-FT	115.0 115.0 115.0 115.0 115.0	147.3 151.8 152.9 158.8 164.8	114.3 115.1 115.4 117.0 119.2	74.47 74.23 74.19 73.53 73.04	53.75 52.19 51.85 50.23 48.57	25.78 25.73 25.76 26.34 26.88	8163 8181 8179 8152 8132	1230 1276 1287 1338 1385	273.3 274.5 274.4 273.6 270.5	4.003 4.170 4.203 4.360 4.460	36.6 38.0 38.3 39.9 40.9	95.3 95.8 95.9 96.4 96.8	598.4 593.2 592.4 597.0 598.2
		115.0 115.0 115.0 115.0	170.9 176.9 182.8 188.5	121.9 125.0 128.7 132.6	72.67 71.85 71.16 70.49	46.74 45.45 43.87 42.34	27.79 28.35 29.20 30.13	8085 8071 8026 7986	1428 1467 1504 1536	265.5 258.2 248.5 237.1	4.513 4.510 4.448 4.335	41.6 41.7 41.3 40.5	96.7 97.7 98.1 98.5	604.6 601.5 602.1 602.9
		115.0 115.0 115.0 115.0 115.0	194.3 199.5 204.8 209.4 213.9 218.1	136.9 141.3 145.9 150.2 154.7 159.0	69.76 68.93 68.09 67.31 66.24 65.10	40.81 39.23 37.69 36.20 34.65 33.13	31.18 32.25 33.42 34.43 35.64 36.83	7938 7860 7785 7711 7599 7479	1566 1594 1620 1642 1664 1684	223.2 207.1 190.1 171.5 150.3 128.0	4.162 3.929 3.665 3.353 2.977 2.566	39.1 37.3 35.1 32.4 29.2 25.6	99.0 99.1 99.4 99.6 99.8 99.9	604.3 605.5 607.5 608.0 610.9 614.4
1725		115.0 115.0 115.0	221.9 224.6 226.4	162.8 166.8 167.5	63.94 62.42 62.14	31.70 30.10 29.80	37.93 38.99 39.34	7347 7157 7151	1703 1722 1725	104.9 79.4 73.5	2.126 1.627 1.509	21.6 17.0 15.7	99.9 99.7 100.1	618.1 620.0 622.9
	OZ-FT	115.0 115.0 115.0 115.0	228.1 228.6 229.0 229.4	169.4 170.1 170.5 171.1	61.52 61.29 61.19 60.79	29.11 28.82 28.60 28.38	39.90 40.11 40.28 40.44	7088 7053 7033 6998	1734 1737 1739 1742	60.9 56.0 52.6 48.2	1.256 1.158 1.090 1.000	13.2 12.3 11.6 10.7	100.2 100.1 100.0 100.1	624.6 625.5 626.5 627.0
48.7 36.5	OZ-FT COZ-FT COZ-FT	115.0 115.0 115.0	229.4 230.8 231.9	171.0 172.6 174.2	60.81 60.02 59.47	28.41 27.68 26.98	40.42 40.93 41.39	7001 6920 6837	1742 1750 1757	48.7 36.5 24.4	1.010 0.761 0.509	10.8 8.2 5.6	100.1 100.3 100.0	626.9 628.8 630.4
12.17	OZ-FT	115.0 115.0 115.0	232.0 233.1 234.0	174.3 175.6 176.8	59.45 58.71 57.81	26.94 26.26 25.47	41.42 41.89 42.40	6832 6748 6643	1757 1764 1774	23.8 12.2 0.0	0.497 0.256 0.000	5.4 2.8 0.0	99.9 99.9 99.9	630.5 632.7 635.9







K640BG	REV.											
Dayton Manufacturing Company												
Motor Des	cription			Test Conditions								
Model:	Test Type:	Run		Run Ca	ap:	0						
Model: C063JBW1339 6K640BG Motor ID: No.1 Of 2			Test Number:			Start C		590 μFd				
Poles: 4		Poles:	4			nment:						
Volts:	115/208-230			Volts:	115		Tested		10/11/2005 10:18:11 PM			
Frequency:	60			Hz:	60		Tested		Taylor, Melvin			
HP:	1			Rotation:			Gear R		1:1			
Speed:	1725			Special Cond:					: -0.22 Oz-Ft			
Phase:	1723			Speed Conn:					e: -1.15 Oz-Ft			
Protector:	CEJ51CB			TestBoard:	Amtps	Performance		ge Torque	e1.13 OZ-14			
Special Points	Vline(V)	Vaux (V)	Iline(A)	Watts	RPM	Tq(Oz-ft)	HP	Eff(%)	PF(%)			
_	115.0	120.4	10.03	111	1796	0.00	0.000	0.0	9.6			
12.17 OZ-FT	115.0	119.0	10.23	326	1785	12.17	0.259	59.1				
24.35 OZ-FT	115.0 115.0	118.2 117.6	10.58 10.88	452 533	1778 1775	19.59 24.35	0.415 0.515	68.5 72.1				
36.52 OZ-FT	115.0	116.0	11.96	749	1764	36.52	0.767	76.4				
	115.0	115.3	12.46	831	1759	40.92	0.857	76.9				
1 HP	115.0	114.2	13.35	965	1753	47.92	1.000	77.3				
48.7 OZ-FT	115.0	114.0	13.44	979	1752	48.70	1.016	77.4				
56 OZ-FT 1.15 HP	115.0 115.0	112.7 112.8	14.45 14.36	1121 1110	1744 1744	56.00 55.38	1.162 1.150	77.4 77.3				
1.15 HP	115.0	112.1	14.81	1165	1740	58.38	1.210	77.4				
60.87 OZ-FT	115.0	111.7	15.19	1216	1737	60.87	1.259	77.2				
1725 RPM	115.0	110.1	16.65	1408	1725	69.87	1.435	76.0				
	115.0	109.0	17.38	1494	1720	74.00	1.516	75.7				
	115.0 115.0	105.3 102.2	20.40 22.72	1845 2095	1699 1675	89.28 99.23	1.806 1.978	73.0 70.5				
	115.0	97.1	26.73	2513	1650	114.08	2.241	66.5				
	115.0	92.7	30.00	2836	1622	123.60	2.386	62.8				
	115.0	87.9	33.26	3138	1592	130.90	2.480	59.0				
	115.0 115.0	83.3 78.5	36.46 39.68	3425 3700	1559 1523	136.17 139.52	2.527 2.530	55.1 51.0				
BDT OZ-FT	115.0	73.9	42.75	3949	1486	140.43	2.484	46.9				
	115.0	73.9	42.75	3949	1486	140.43	2.484	46.9	80.3			
	115.0	68.9	45.81	4183	1443	139.26	2.393	42.7				
	115.0 115.0	64.2 59.4	48.53 51.35	4358 4545	1398 1349	136.04 131.06	2.263 2.105	38.7 34.6				
	115.0	54.8	53.93	4713	1295	124.53	1.920	30.4				
	115.0	50.2	56.40	4853	1238	116.19	1.713	26.3	74.8			
	115.0	45.8	58.69	4976	1176	106.59	1.492	22.4				
	115.0 115.0	41.5 37.4	60.76 62.72	5074 5154	1108 1036	95.54 83.04	1.261 1.025	18.5 14.8				
	115.0	33.6	64.51	5219	959	69.79	0.796	11.4				
	115.0	29.8	66.15	5267	875	54.39	0.567	8.0	69.2			
	115.0	26.2	67.52	5284	786	37.83	0.354	5.0				
	115.0	22.0	68.54	5258	689	23.54	0.193	2.7				
	115.0 115.0	17.0 12.4	68.62 68.40	5204 5245	591 490	27.41 42.00	0.193 0.245	2.8 3.5				
	115.0	10.2	69.04	5323	377	35.68	0.160	2.2				
	115.0	7.5	69.67	5368	249	19.66	0.058	0.8				
PUT OZ-FT	115.0	119.7	10.07	215	1790	5.40	0.115	39.7	18.5			

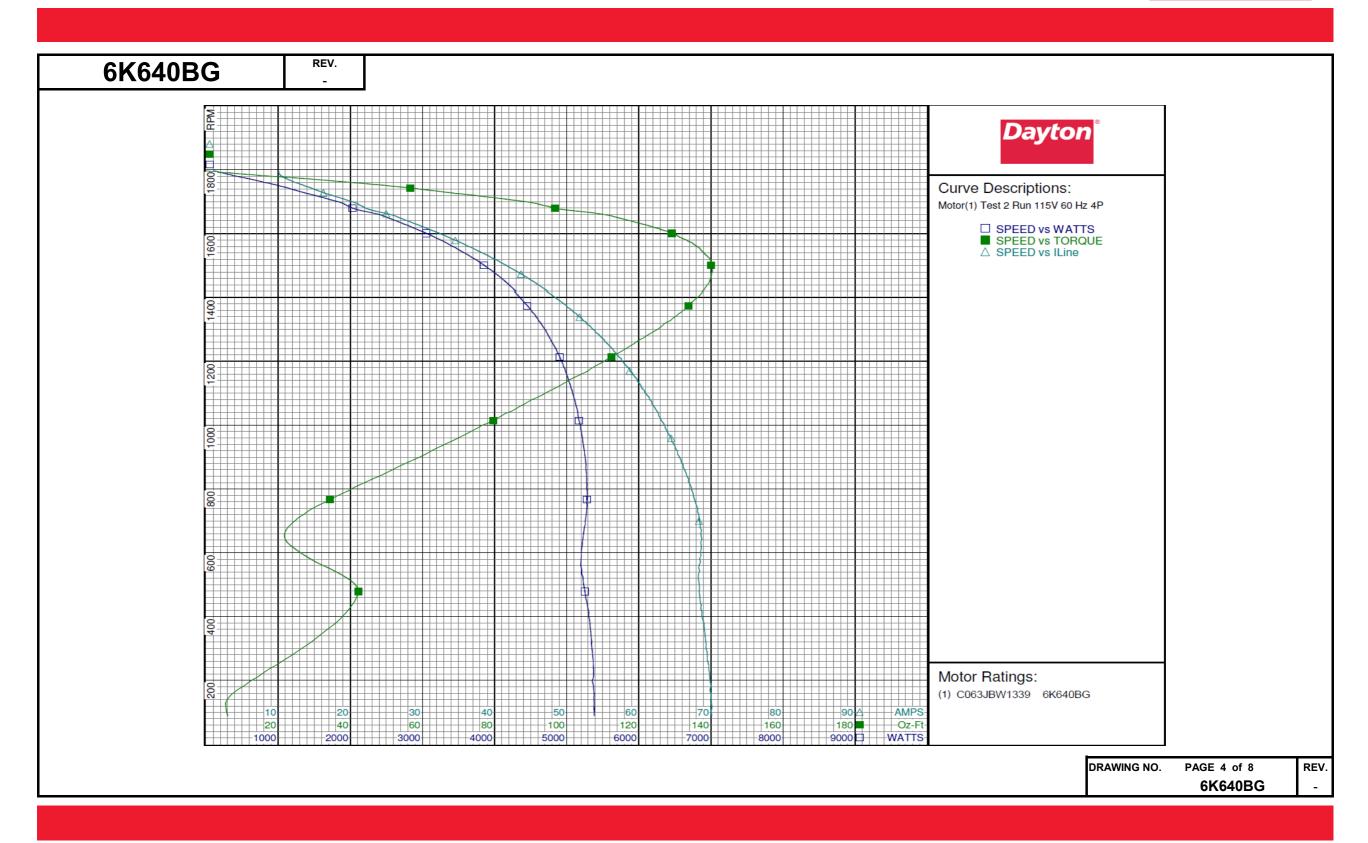
DRAWING NO.

PAGE 3 of 8

6K640BG

REV.

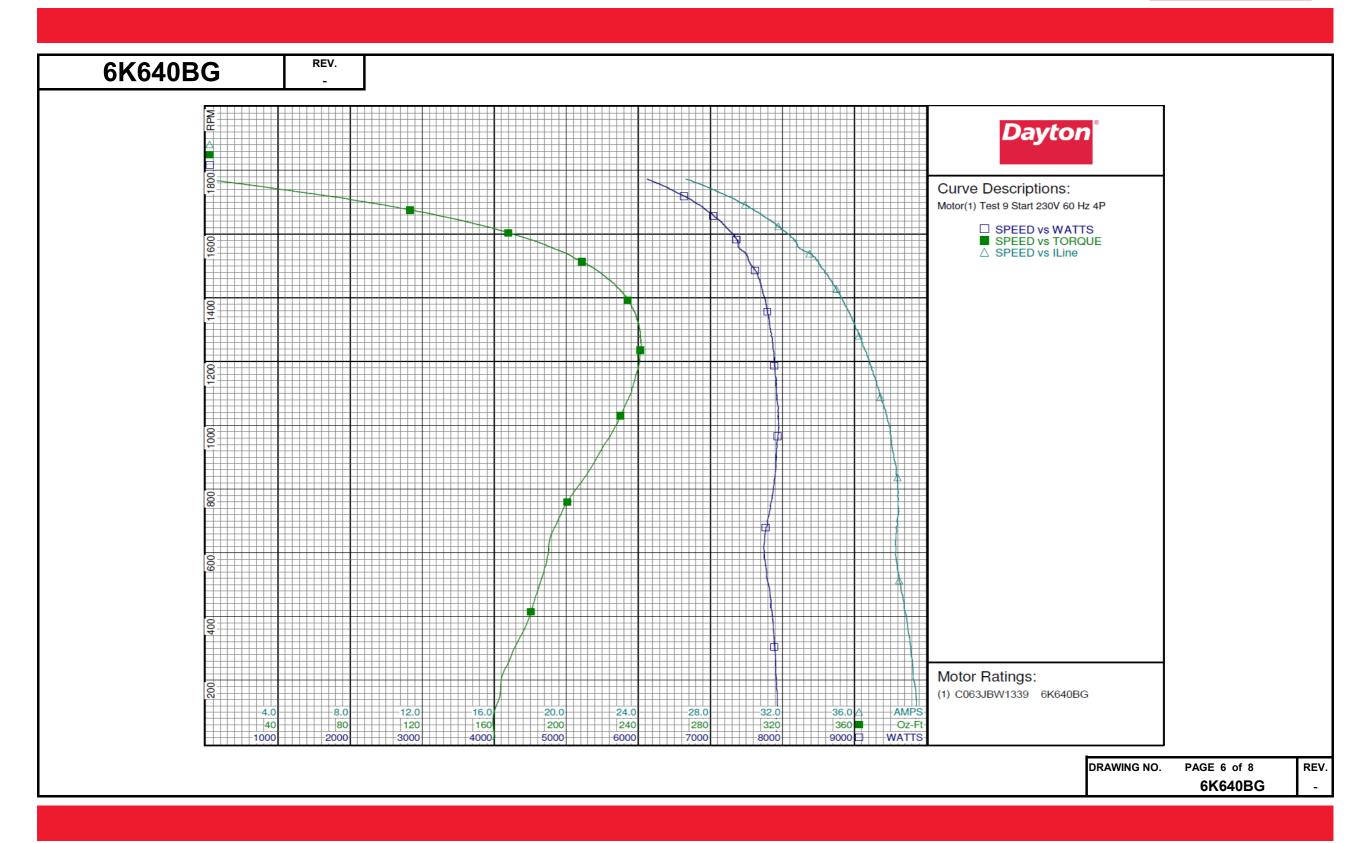






				Da	yton Ma	anufactu	ring Con	npany					
Motor Des	scription												
Model: Motor ID: Poles: Volts: Frequency: HP: Speed: Phase: Protector:	C063JBW1339 No.1 Of 2 4 115/208-230 60 1 1725 1 CEJ51CB	9 6K640E	3G	Test Type: Test Numb Poles: Volts: Hz: Rotation: Special Con Speed Con TestBoard:	4 230 60 nd: n:	Test Con	Run Ca Start Ca Enviror Tested: Tested Gear Ra Bearing Windag	ap: 5 nment: By: atio: g Friction:	0 90 μFd 10/11/2005 10 Taylor, Melvi 1:1 -0.16 Oz-Ft :-0.91 Oz-Ft				
Special Points	Vline(V) 230.0	Vaux (V) 192.3	Vcap(V)	Iline(A) 39.43	Imain(A) 34.50	Iaux(A) 25.65	Watts 7924	RPM 17	Tq(Oz-ft) 157.9	HP 0.032	Eff(%)	PF(%) 87.4	Cap 586.2
PUT OZ-FT	230.0	192.1	116.1	39.38	34.46	25.66	7926	14	156.3	0.027	0.3	87.5	586.2
	230.0	192.6	116.0	39.43	34.37	25.61	7923	162	159.9	0.064	0.6	87.4 87.5	585.9
	230.0 230.0	195.9 199.4	113.4 111.1	39.40 39.12	33.55 32.42	25.01 24.44	7927 7888	162 305	163.4 171.6	0.315 0.624	3.0 5.9	87.7	584.8 583.6
	230.0	203.0	108.6	38.76	31.28	23.88	7841	440	181.7	0.952	9.1	88.0	583.2
	230.0	206.7	105.3	38.37	30.21	23.16	7764	561	188.7	1.260	12.1	88.0	583.2
	230.0 230.0	211.6 217.4	102.6 101.8	38.34 38.44	29.10 27.61	22.53 22.33	7766 7855	669 769	192.6 201.6	1.534 1.846	14.7 17.5	88.1 88.9	582.6 581.6
	230.0	223.1	101.4	38.32	25.89	22.24	7907	863	213.3	2.191	20.7	89.7	582.
	230.0	228.5	101.1	38.06	24.18	22.15	7926	951	222.5	2.519	23.7	90.6	581.
	230.0	233.6	100.9	37.79	22.46	22.06	7938	1030	230.1	2.821	26.5	91.3	579.
	230.0	239.2	101.1	37.39	20.78	22.17	7917	1102	236.0	3.096	29.2	92.1	581.
	230.0 230.0	244.5 250.1	101.6 102.6	37.02 36.65	19.07 17.36	22.29 22.53	7894 7881	1168 1229	239.3 241.2	3.328 3.530	31.5 33.4	92.7 93.5	582.0 582.0
	230.0	255.6	104.1	36.26	15.66	22.86	7851	1286	241.2	3.691	35.1	94.1	582.
	230.0	261.1	106.0	35.84	14.01	23.30	7810	1338	239.0	3.805	36.3	94.7	583.0
	230.0	266.6	108.3	35.42	12.44	23.81	7766	1384	235.0	3.872	37.2	95.3	583.0
	230.0 230.0	271.8 277.0	111.0 114.1	35.00 34.54	11.02 9.71	24.44 25.17	7714 7659	1427 1467	229.4 221.6	3.898 3.869	37.7 37.7	95.8 96.4	584.3 585.2
	230.0	282.1	117.6	34.11	8.70	25.17	7565	1503	212.1	3.793	37.4	96.4	585.8
	230.0	286.7	121.0	33.66	7.93	26.79	7504	1536	201.2	3.678	36.6	96.9	587.0
	230.0	291.2	124.8	32.83	7.48	27.93	7385	1567	188.2	3.510	35.5	97.8	593.
	230.0	295.4	128.6	32.44	7.30	28.80	7329	1593	173.8	3.298	33.6	98.2	594.
	230.0	299.3	132.5	31.89	7.61	29.80	7223	1619	158.2	3.049	31.5	98.5	596.
	230.0 230.0	303.0 306.4	136.3 140.2	31.37 30.76	8.19 9.01	30.76 31.77	7127 7016	1642 1664	141.9 123.8	2.775 2.452	29.0 26.1	98.8 99.2	598. 601.
	230.0	309.7	144.1	30.15	10.05	32.80	6884	1686	103.8	2.084	22.6	99.3	603.
	230.0	312.6	147.7	29.53	11.11	33.79	6755	1704	84.6	1.716	18.9	99.5	606.
	230.0	315.2	151.2	28.81	12.19	34.79	6598	1723	63.1	1.294	14.6	99.6	610.
	230.0	317.9	155.1	28.07	13.54	35.85	6431	1741	39.9	0.826	9.6	99.6	613.
	230.0	320.0	158.4	27.35	14.74	36.75	6269	1758	17.4	0.363	4.3	99.7	615.







6K640BG REV.

Model:

Motor ID:

Motor Description

C063JBW1339

No.1 Of 2

6K640BG

Dayton Manufacturing Company

Test Conditions

Run Cap:

Start Cap:

0 590 μFd

Poles:	4			Poles:	4		Enviror	ment:	
Volts:	115/208-230			Volts:	230		Tested:		10/11/2005 10:37:57 PM
Frequency:	60			Hz:	60		Tested		Taylor, Melvin
HP:	1			Rotation:	00		Gear Ra		1:1
Speed:	1725			Special Cor					-0.13 Oz-Ft
Phase:	1			Speed Coni				ge Torque:	:-0.96 Oz-Ft
Protector:	CEJ51CB			TestBoard:	Amtps P	erformance	Fixture #3		
					-				
Special Points	Vline(V)	Iline(A)	Watts	RPM	Tq(Oz-ft)	HP	Eff(%)	PF(%)	
	230.0	4.99	129	1795	0.00	0.000	0.0	11.2	
12.17 OZ-FT	230.0	5.12	342	1782	12.17	0.258	56.3	29.0	
	230.0	5.23	427	1777	17.35	0.367	64.1	35.5	
24.35 OZ-FT	230.0	5.45	549	1772	24.35	0.514	69.7	43.8	
36.52 OZ-FT	230.0	6.03	768	1760	36.52	0.765	74.3	55.4	
	230.0	6.10	791	1758	37.58	0.787	74.2	56.4	
1 HP 48.7 OZ-FT	230.0 230.0	6.74 6.77	987 996	1743 1742	48.21 48.70	1.000	75.6 75.7	63.6 63.9	
48.7 OZ-FT	230.0	6.83	1013	1742	49.67	1.010 1.029	75.7 75.8	64.5	
56 OZ-FT	230.0	7.22	1137	1731	56.00	1.154	75.8	68.4	
1.15 HP	230.0	7.21	1133	1732	55.79	1.150	75.7	68.3	
60.87 OZ-FT	230.0	7.59	1235	1727	60.87	1.251	75.6	70.8	
1725 RPM	230.0	7.75	1277	1725	62.92	1.292	75.5	71.7	
	230.0	8.20	1387	1719	68.05	1.393	74.9	73.5	
	230.0	9.66	1725	1700	83.17	1.683	72.8	77.7	
	230.0	11.09	2042	1676	96.33	1.922	70.2	80.0	
	230.0	12.62	2373	1649	107.99	2.120	66.7	81.7	
	230.0	14.18	2683	1622	118.01	2.278	63.3	82.3	
	230.0	15.68	2969	1593	125.29	2.375	59.7	82.3	
	230.0	16.86	3192	1558	129.94	2.411	56.3	82.3	
	230.0 230.0	18.83 20.33	3539 3794	1525 1486	135.85 137.63	2.466 2.434	52.0 47.9	81.7 81.1	
BDT OZ-FT	230.0	20.49	3817	1482	137.70	2.429	47.5	81.0	
221 02 11	230.0	21.81	4031	1444	137.50	2.364	43.8	80.4	
	230.0	23.26	4252	1399	135.15	2.251	39.5	79.5	
	230.0	24.58	4431	1349	131.58	2.113	35.6	78.4	
	230.0	25.90	4607	1297	125.11	1.931	31.3	77.3	
	230.0	27.16	4755	1239	117.69	1.736	27.2	76.1	
	230.0	28.33	4891	1176	108.52	1.520	23.2	75.1	
	230.0	29.41	5009	1108	98.01	1.293	19.3	74.1	
	230.0	30.41	5108	1036	86.11	1.062	15.5	73.0	
	230.0 230.0	31.34 32.18	5178 5238	959 875	72.63 57.51	0.829 0.599	11.9 8.5	71.8 70.8	
	230.0	32.10	5267	786	40.93	0.383	5.4	69.5	
	230.0	33.41	5245	690	27.24	0.224	3.2	68.3	
	230.0	33.51	5209	591	30.10	0.212	3.0	67.6	
	230.0	33.46	5248	490	41.78	0.244	3.5	68.2	
	230.0	33.75	5316	376	35.87	0.161	2.3	68.5	
	230.0	34.09	5370	248	20.28	0.060	0.8	68.5	
	230.0	34.31	5381	115	7.80	0.011	0.1	68.2	
PUT OZ-FT	230.0	5.03	252	1788	6.82	0.145	42.8	21.8	

Test Type:

Test Number: 10

Run

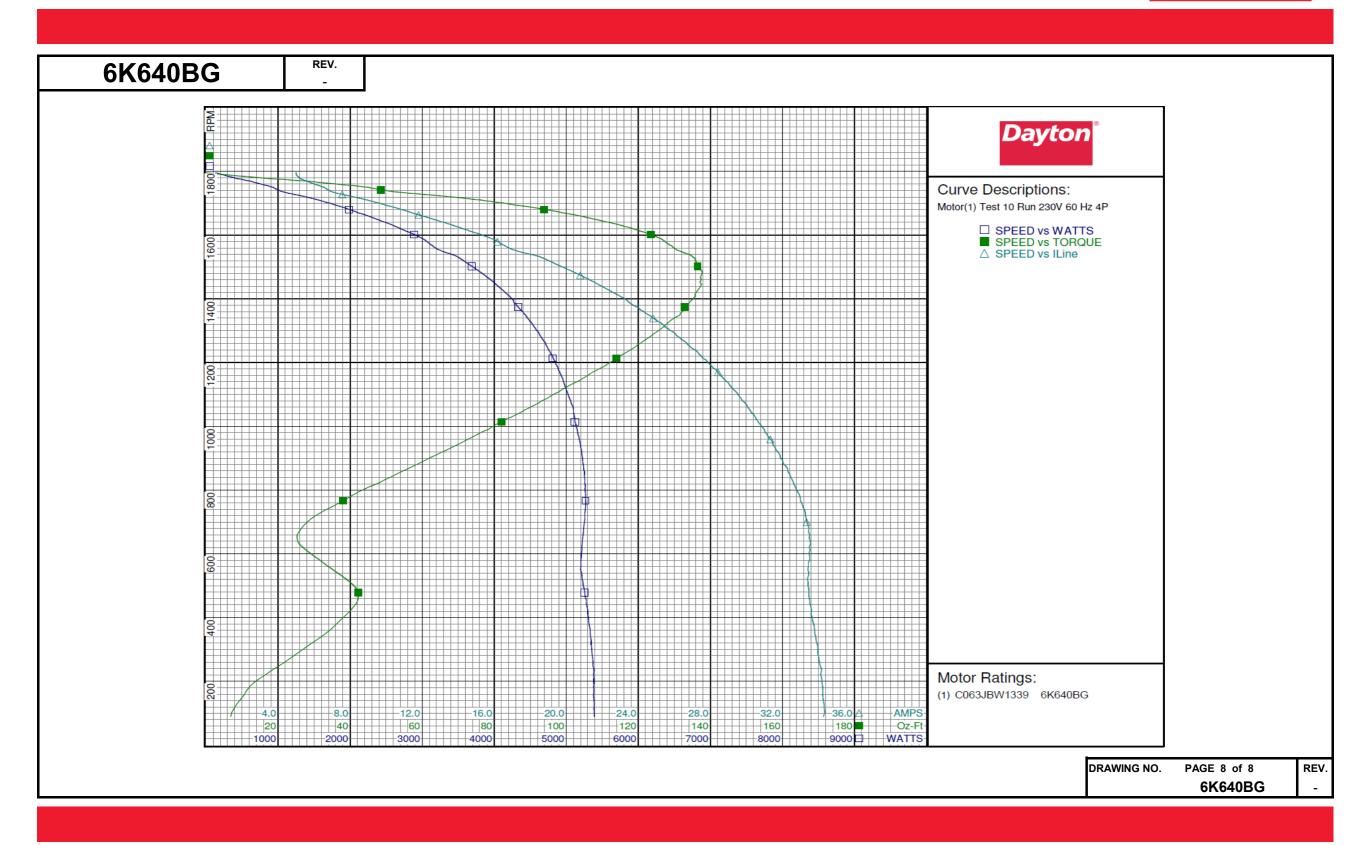
DRAWING NO.

PAGE 7 of 8

6K640BG

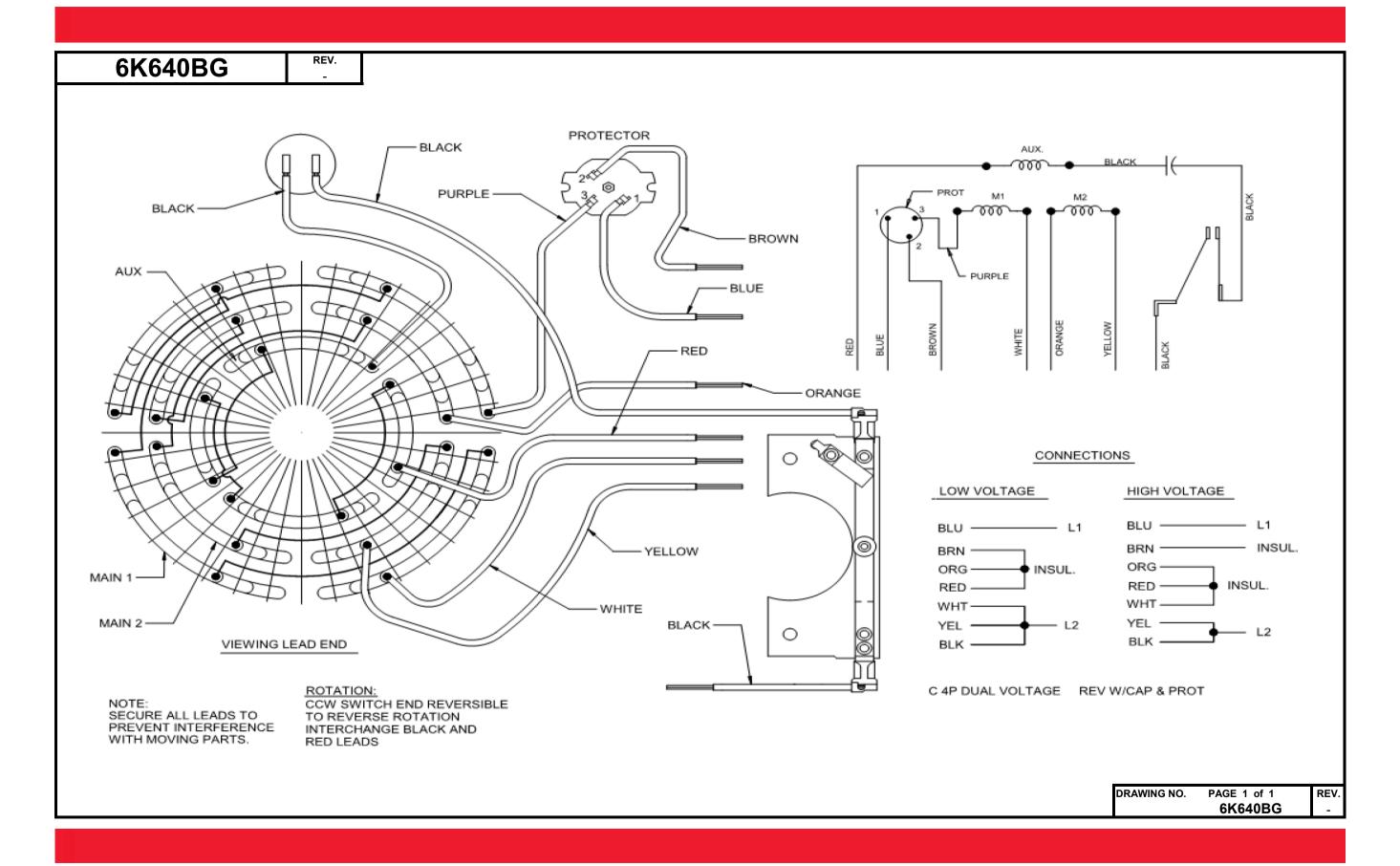
REV.





Wiring Diagram





Dayton®

INDUSTRIAL MOTOR



AMPS: 14.0/6.9-7.0

Part 6K640BG

PH: 1 Disconnect Power Before Making Any

RPM: 1725 **HZ**: 60 **DUTY: CONT** FR: 56H SF: 1 15

INS CL: B **AMB**: 40 C

SFA: 14.61/6.9-7.3 **ENCL: TEFC**

THERMALLY PROTECTED: MANUAL AVG F.L. MFG. NO. PROT. CODE: 01100 FFF

MTR REF: C63BXJBW-1339 SF AT 208V IS 1.0



KVA CODE: K



UNGROUNDED SIDE OF LINE BLU BRN-RED → INS VOLT ORG-LINE WHT-YEL

> RED AND BLACK LEADS Made in Mexico

Electrical Connections or Changes

CONNECTIONS

BLU

ORG-

YEL:

MOTOR IS CCW ROTATION LEAD END TO REVERSE ROTATION INTERCHANGE

WHT-

RED → INS

BRN-INS

208-230

LINE