LP Gas*
Liquid LP with regulator. Does not include tanks, brackets or hose from tank to regulator.
Note: Requires Hose and LP Tank Mounting Assembly 300917.

GFCI Receptacles* **300975** Field
Kit contains two GFCI 120 V duplex receptacles.

Electric Fuel Pump* **300976** Field
Recommended for gas engine operations at altitudes above 5,000 feet. Improves engine starting and high-output performance.

Spark Arrestor **300924** Field
Mandatory when operating on California grass-lands, brush or forest-covered land, and all national forests. For other areas, check your state and local laws.

Remote Oil Drain and Filter Kit **300923** Field
Front mount for Kohler. Makes servicing easy when engine drive is mounted in tight spots.

Female Receptacle

Full KVA Adapter Cord **300517** Field
NEMA 14-50P to NEMA 6-50R. Adapts engine drive 120/240 V plug to common Millermatic® and Spectrum® 240 V plug.

Full KVA Plug Kit
119172 Field
120/240 V, 50 A plug (NEMA 14-50P) to fit full KVA receptacle.

Engine Tune-Up Kits
230015 Field. Kohler CH730 (gas)
284083 Field. Kohler ECH730 (EFI gas)
252838 Field. Kohler CH7430 (LP)
Includes spark plugs and engine filters.

Genuine Miller® Accessories

Never Flat™ Tires
Available on Bobcat and Trailblazer running gear.
• Reduce costly jobsite downtime
• Maintain constant tire pressure and will not develop flats
• Protect against punctures
• Preserve maneuverability, even when weighed down with heavy welding cable

Off-Road Running Gear
300909 Gas/LP, with inner tubes
300910 Gas/LP, with Never Flat tires
Includes four heavy-duty 15-inch tires and a rugged handle to provide maximum maneuverability.

Off-Road Running Gear with Protective Cage and Never Flat Tires
300912 Gas/LP
Running gear and rugged cage with cable holders protects your investment and is easy to move around the jobsite.

Multi-Terrain Running Gear
300913 Gas/LP, with inner tubes
300914 Gas/LP, with Never Flat tires
Includes two heavy-duty 15-inch tires, two 8-inch rubber swivel casters and a heavy-duty handle. Recommended for all surfaces and applications, and is easy to move around the jobsite.

Protective Cage with Cable Holders
300921 Gas/LP
Rugged cage with cable holders protects your investment. Can be used with running gear, gas cylinder mounting assembly, LP tank mounting assembly, or with trailer.

Gas Cylinder Mounting Assembly
300918 Gas
Designed for use with multi-terrain running gear, protective cage, or by itself. Includes base tray with bottle bracket, vertical support rack and safety chain.
Note: Not for use with LP tank mounting assembly. Not recommended for use with protective cover.

Hose and LP Tank Mounting Assembly
300917 LP
Designed for use with multi-terrain running gear, protective cage, or by itself. Includes bracket and clamp to mount 33- and 43-pound tanks horizontally, and hose with fittings to converter. For use with Trailblazer 325 LP only.
Note: Not for use with gas cylinder mounting assembly. Not recommended for use with protective cover.

25-foot Battery Charge/Jump Cables with Plug **300422**

Protective Covers

300919 For gas models **without** protective cage or running gear (shown)
300920 For gas models **with** protective cage and/or running gear

Heavy-duty, water-resistant and mildew-resistant covers protect and maintain the finish of the welder.

Miller.

MIG/Flux-cored Welding

ArcReach® SuitCase® 8
951726 With Bernard® BTB Gun 300 A
951727 With Bernard® S-Gun™
951728 With Bernard® Dura-Flux™ gun
ArcReach® SuitCase® 12
951729 With Bernard® BTB Gun 300 A
951730 With Bernard® S-Gun™
951731 With Bernard® Dura-Flux™ gun
Portable feeder designed to run off of arc voltage. When paired with an ArcReach power source, provides remote control of the power source without a control cord — saving time and money. See literature M/6.55.

ArcReach® Smart Feeder 951733
For use with ArcReach models only (see page 2 for more information). Includes drive rolls and Bernard® PipeWorx 300-15 MIG gun. For MIG, FCAW, and advanced RMD® and pulse processes. See literature M/6.55.

SuitCase® 12RC Wire Feeder 951580
Lightweight and flexible enough to run wires up to .062-inch diameter. Includes remote voltage control, drive roll kit and Bernard® BTB Gun 300 A. See literature M/6.5.

Spoolmatic® 30A Spool Gun 130831
Air-cooled, 200-amp, one-pound spool gun for aluminum MIG. See literature M/1.73. Requires WC-24 Control (**137549**).

XR™ Wire Feeders and Guns
Push-pull system designed to handle difficult-to-feed soft alloy wires such as aluminum. See literature M/1.7 through M/1.74.

Stick (SMAW) Welding

Weld Leads
2/0 Stick Cable Set, 50 ft. (15 m) 173851
Consists of 50-foot (15 m) 2/0 electrode cable with holder, and 50-foot (15 m) work cable with clamp. 350 A, 100% duty cycle.

2/0 Stick Cable Set, 100/50 ft. (30.5/15 m) 043952
Consists of 100-foot (30.5 m) 2/0 electrode cable with holder, and 50-foot (15 m) work cable with clamp. 300 A, 100% duty cycle.

AC TIG (GTAW) Welding

Dynasty® 210 Series
For portable AC/DC TIG. See literature AD/4.81.

Plasma Cutting

Spectrum 375 X-TREME and 625 X-TREME shown.

Spectrum® 375 X-TREME™ 907529
See literature PC/9.2.
Spectrum® 625 X-TREME™ 907579
See literature PC/9.6.
Spectrum® 875 907583
See literature PC/9.8.

The Spectrum 375 X-TREME and 625 X-TREME come complete with protective X-CASE™ (not shown).

Remote Controls

ArcReach® Stick/TIG Remote 301325
When paired with an ArcReach power source, provides remote control of the power source without a control cord — saving time and money. See literature AY/14.5.

Wireless Remote Hand Control 300430
For remote current, voltage and contactor control. Receiver plugs directly into the 14-pin receptacle of Miller® machine. Up to 300-foot (91.4 m) operating range.

RHC-14 Hand Control 242211020
Miniature hand control for remote current and contactor control. Dimensions: 4 x 4 x 3.25 inches (102 x 102 x 82 mm). Includes 20-foot (6 m) cord and 14-pin plug.

PRHC-14 Hand Control 195511
Complete current or voltage control brings 120 volts GFCI power to work area in a single cord. Housed in a durable, light aluminum case and includes 125-foot (38 m) cord with plugs.

Extension Cables for 14-Pin Remote Controls
242208025 25 ft. (7.6 m)
242208050 50 ft. (15.2 m)
242208080 80 ft. (24.4 m)

Trailers and Hitches

HWY-Mid Frame Trailer 301438
1,424-pound (646 kg) capacity highway trailer with welded steel tubing frame, heavy-duty axle with roller bearing hubs and leaf-spring suspension. Includes jack stand, fenders, lights, and dual hitch with 2-inch (50 mm) ball hitch and 3-inch (76 mm) lunette eye.
Note: Trailer is shipped unassembled.

Cable Tree 043826
Provides an area to conveniently wrap weld cables and extension cords.

2-In-1 Document/ Fire Extinguisher Holder 301236
Stores documents and holds a five-pound fire extinguisher.

Note: Holder shown mounted on trailer. Fire extinguisher not included.

Ordering Information

Equipment and Options	Stock No.	Description	Qty.	Price
Trailblazer® 325	**907797**	Kohler engine, base model		
	907797001	Kohler engine with GFCI receptacles		
	907797002	Kohler engine with electric fuel pump and GFCI receptacles		
Trailblazer® 325 EFI	**907798**	Kohler engine with electronic fuel injection		
	907798002	Kohler engine with electronic fuel injection and Excel™ power		
	907798004	Kohler engine w/electronic fuel injection, Excel™ power and battery charge/crank assist *(No ArcReach)*		
Trailblazer® 325 LP	**907775**	Kohler liquid LP engine with GFCI receptacles *(No ArcReach)*		
	907775001	Kohler liquid LP engine with Excel™ power and GFCI receptacles		
Field Options *Options listed below can be added to the above packages. Installation is required.*				
GFCI Receptacles	300975			
Electric Fuel Pump	300976	Recommended for gas engine operations at altitudes above 5,000 feet		
Spark Arrestor	300924			
Remote Oil Drain and Filter Kit	300923	Front mount for Kohler		
Full KVA Adapter Cord	300517			
Full KVA Plug	119172			
Engine Tune-Up Kits		See page 6		
Accessories				
Off-Road Running Gear	300909	Gas/LP models, with inner tubes		
	300910	Gas/LP models, with Never Flat™ tires		
Off-Road Running Gear with Protective Cage	300912	Gas/LP models, with Never Flat™ tires		
Multi-Terrain Running Gear	300913	Gas/LP models, with inner tubes		
	300914	Gas/LP models, with Never Flat™ tires		
Protective Cage with Cable Holders	300921	Gas/LP models		
Gas Cylinder Mounting Assembly	300918	Gas models. *Not for use with LP tank mounting assembly. Not recommended for use with protective cover*		
Hose and LP Tank Mounting Assembly	300917	LP models. *Not for use with gas cylinder mounting assembly. Not recommended for use with protective cover*		
25-foot Battery Charge/ Jump Cables with Plug	300422			
Protective Covers		See page 6		
MIG/Flux-cored Welding				
SuitCase® Wire Feeders and ArcReach® Smart Feeder		See page 7		
Spoolmatic® 30A Spool Gun	130831	Requires WC-24 control. See literature M/1.73		
WC-24 Control	137549	See literature M/1.73		
XR™ Wire Feeder Control and Guns		See literature M/1.7 through M/1.74		
Stick Welding		See page 7		
TIG Welding		See page 7		
Plasma Cutting		See page 7		
Remote Controls and Extension Cables		See page 7		
Trailers and Hitches				
HWY-Mid Frame Trailer	301438	Trailer with lights, fenders and dual hitch. For highway use		
Cable Tree	043826	Trailer-mounted cable holder		
2-In-1 Document/ Fire Extinguisher Holder	301236	Stores documents and holds a five-pound fire extinguisher		

Date: **Total Quoted Price:**

Distributed by:

Miller®

The Power of Blue®