

# Genuine Miller® Accessories

## Protective Cover 301381

Fits Maxstar 210 only.



### 2-Wheel Trolley Cart 300971

Easy-to-manuever two-wheel cart features single-cylinder rack, chain for cylinder, cable holders, torch holder, storage area, and filler rod storage area. Works with Dynasty®/Maxstar® 210 and 280 with Coolmate 1.3 cooler. Straps also included for mounting Dynasty/Maxstar 200 with Coolmate 1 cooler.



### Small Runner™ Cart 301318

Designed for Dynasty/Maxstar 210 and 280 with or without Coolmate 1.3 cooler. Cart features single-cylinder rack, foot pedal holder, two cable/torch holders, and two TIG filler rod holders.



### Coolmate™ 1.3 300972

1.3-gallon cooler designed to cool torches up to 280 amps. *Note: Requires 301312 Mounting Bracket to mount to Maxstar 210.*



### Performance TIG Gloves

263345 X-Small  
263346 Small  
263347 Medium  
263348 Large  
263349 X-Large  
Completely unlined, goat grain leather with triple-padded palm.



### No. 2 Stick Cable Set 195196

Consists of 15-foot electrode cable with holder and work cable with clamp. 200 A, 100% duty cycle.

## Memory Cards

### Memory Card Expansion

**301151** 14-Pin Automation Expansion  
Provides the ability to access common automation functions through the 14-pin connection.

**301152** 14-Pin Modbus® Expansion  
Provides the ability to access basic and advanced functions through the 14-pin connection.

### Memory Card (Blank) 301080

A blank, commercially available memory card used for transferring software updates and expandable features from your computer to the machine.

## TIG Torches, Kits and Connectors

### Contractor Kits

**301309** 150 A RFCS-14 HD Foot Pedal Kit

**301311** 150 A RCCS-14 Fingertip Kit

All-in-one TIG/stick welding kit comes with either a RFCS-14 HD foot control **OR** RCCS-14 fingertip control, Weldcraft™ A-150 TIG torch, 200-amp stick electrode holder and 300-amp work clamp with 15-foot (4.6 m) cables, flow gauge regulator with 12-foot (3.7 m) gas hose, gas hose coupler, AK2C torch accessory kit and TIG torch connector.



### Weldcraft™ A-150 (WP-17) 150-Amp Air-Cooled TIG Torches

**One-Piece Cable**

**WP-17-12-R** (12 ft.)

**WP-17-25-R** (25 ft.)

*Note: A-150 (WP-17) one-piece torches require 195378 connector.*

### Two-Piece Cable and Valve

**WP-17V-12-2** (12 ft.)

**WP-17V-25-2** (25 ft.)



### Weldcraft™ A-200 (WP-26) 200-Amp Air-Cooled TIG Torches

**One-Piece Cable**

**WP-26-12-R** (12 ft.)

**WP-26-25-R** (25 ft.)

*Note: A-200 (WP-26) one-piece torches require 195379 connector.*

### Two-Piece Cable and Valve

**WP-26V-12-2** (12 ft.)

**WP-26V-25-2** (25 ft.)

### Air-Cooled TIG Torch Connectors

**195378\*** All air-cooled torches (except A-200)

**195379** A-200 (WP-26)

50 mm Dinse-style for one-piece air-cooled torch.

*\*A-80 (WP-24) torches require 24-5 connector.*

### Water-Cooled Torch Kits

**300185** W-250 (recommended)

**300990** W-280

Kit comes with Weldcraft™ 25-foot (7.6 m) TIG torch with Dinse-style connector, torch cable cover, work clamp with 15-foot (4.6 m) cable, flowmeter regulator with gas hose and torch accessory kit (1/16-, 3/32- and 1/8-inch 2% ceriated tungsten, nozzles, collets and collet bodies).

## Remote Controls and Switches

### Wireless Remote Foot Control 300429

For remote current and contactor control. Receiver plugs directly into the 14-pin receptacle of Miller machine. 90-foot (27.4 m) operating range.

### RFCS-14 HD Foot Control 194744

Maximum flexibility is accomplished with a reconfigurable cord that can exit the front, back or either side of the pedal. Foot pedal provides remote current and contactor control. Includes 20-foot (6 m) cord and 14-pin plug.

### RCC-14 Remote Contactor and Current Control 151086

East/west rotary-motion fingertip control attaches to TIG torch using two hook-and-loop fasteners. Includes 26.5-foot (8 m) cord and 14-pin plug.

### RCCS-14 Remote Contactor and Current Control 043688

North/south rotary-motion fingertip control attaches to TIG torch using two hook-and-loop fasteners. Includes 26.5-foot (8 m) cord and 14-pin plug.

### RMS-14 On/Off Control 187208

Momentary-contact switch for contactor control. Rubber-covered pushbutton dome switch ideal for repetitive on-off applications. Includes 26.5-foot (8 m) cord and 14-pin plug.

### RMLS-14 Switch 129337

Momentary- and maintained-contact rocker switch for contactor control. Push forward for maintained contact and backward for momentary contact. Includes 26.5-foot (8 m) cord and 14-pin plug.

### RHC-14 Hand Control 242211020

Miniature hand control for remote current and contactor control. Dimensions: 4 x 4 x 3.25 inches (102 x 102 x 83 mm). Includes 20-foot (6 m) cord and 14-pin plug.



### Wireless Remote Hand Control 300430

For remote current and contactor control. Receiver plugs directly into the 14-pin receptacle of Miller machine. 300-foot (91.4 m) operating range.

## Educational Materials

*To order, please call Miller Literature at 866-931-9732 or visit [MillerWelds.com/resources/tools](http://MillerWelds.com/resources/tools).*

### Gas Tungsten Arc Welding (TIG) Publication 250833

### Setup DVD 251116

Video topics include tungsten selection, setup menus, DC pulse, sequencer, balance and frequency settings.

# Tungsten

Tungsten	Amp Range	2% Ceriated (AC/DC)	2% Lanthanated (AC/DC)
1/16 in. (1.6 mm)	70–150 A	<b>WC116X7</b>	<b>WL2116X7</b>
3/32 in. (2.4 mm)	140–250 A	<b>WC332X7</b>	<b>WL2332X7</b>
1/8 in. (3.2 mm)	225–400 A	<b>WC018X7</b>	<b>WL2018X7</b>
5/32 in. (4.0 mm)	300–500 A	<b>WC532X7</b>	<b>WL2532X7</b>

## Ordering Information

Equipment and Options	Stock No.	Description	Qty.	Price
<b>Maxstar® 210 STR</b>	<b>907682</b>	Auto-Line™ 120–480 V, 50/60 Hz, <b>CSA</b> . 8 ft. power cord		
<b>Maxstar® 210</b>	<b>907683</b>	Auto-Line™ 120–480 V, 50/60 Hz, <b>CSA</b> . 8 ft. power cord		
<b>Maxstar® 210 DX</b>	<b>907684</b>	Auto-Line™ 120–480 V, 50/60 Hz, <b>CSA</b> . 8 ft. power cord		
<b>Maxstar® 210 DX International</b>	<b>907684001</b>	Auto-Line™ 120–480 V, 50/60 Hz, <b>CE</b> . 8 ft. power cord		
<b>Accessories</b>				
Protective Cover	<b>301381</b>	For Maxstar 210 only		
2-Wheel Trolley Cart	<b>300971</b>	See page 7		
Small Runner™ Cart	<b>301318</b>	See page 7		
Coolmate™ 1.3	<b>300972</b>	120 V, 60 Hz, <b>CSA</b> . <i>Requires coolant</i>		
Maxstar Mounting Bracket	<b>301312</b>	Required for mounting the Maxstar 210 to the Coolmate 1.3		
TIG Coolant (Must be ordered in quantities of 4)	<b>043810</b>	1-gallon plastic bottle. Protects against freezing to -37° Fahrenheit (-38° C) or boiling to 227° Fahrenheit (108° C)		
TIG Gloves		See page 7		
No. 2 Stick Cable Set	<b>195196</b>	See page 7		
Memory Cards		See page 7		
<b>TIG Torches, Kits and Connectors</b>				
Air-Cooled Contractor Kits	<b>301309</b> <b>301311</b>	Foot pedal Fingertip		
Weldcraft™ A-150 (WP-17) TIG Torch	<b>WP-17-12-R</b> <b>WP-17-25-R</b> <b>WP-17V-12-2</b> <b>WP-17V-25-2</b>	12 ft. (3.7 m) 1-piece cable. Requires <b>195378</b> connector 25 ft. (7.6 m) 1-piece cable. Requires <b>195378</b> connector 12 ft. (3.7 m) 2-piece cable and valve 25 ft. (3.7 m) 2-piece cable and valve		
Weldcraft™ A-200 (WP-26) TIG Torch	<b>WP-26-12-R</b> <b>WP-26-25-R</b> <b>WP-26V-12-2</b> <b>WP-26V-25-2</b>	12 ft. (3.7 m) 1-piece cable. Requires <b>195379</b> connector 25 ft. (7.6 m) 1-piece cable. Requires <b>195379</b> connector 12 ft. (3.7 m) 2-piece cable and valve 25 ft. (7.6 m) 2-piece cable and valve		
Air-Cooled TIG Torch Connectors	<b>195378</b> <b>195379</b>	Connects all air-cooled Weldcraft™ torches (except A-200) to Dinse-style connector. A-80 (WP-24) torches require <b>24-5</b> connector Connects Weldcraft™ A-200 (WP-26) torch to Dinse-style connector		
Water-Cooled Torch Kits	<b>300185</b> <b>300990</b>	W-250 (recommended for Maxstar 210) W-280		
Tungsten		See above		
<b>Remote Controls</b>				
Wireless Remote Foot Control	<b>300429</b>	Foot control with wireless 90 ft. (27.4 m) operating range		
RFCS-14 HD	<b>194744</b>	Heavy-duty foot control		
RCC-14	<b>151086</b>	Side-to-side (east/west) fingertip control		
RCCS-14	<b>043688</b>	North/south fingertip control		
RMS-14	<b>187208</b>	Momentary rubber dome switch		
RMLS-14	<b>129337</b>	Momentary/maintained rocker switch		
RHC-14	<b>242211020</b>	Hand control		
Wireless Remote Hand Control	<b>300430</b>	Hand control with wireless 300 ft. (91.4 m) operating range		
<b>Educational Materials</b>				
Gas Tungsten Arc Welding (TIG) Publication	<b>250833</b>			
Setup DVD	<b>251116</b>			

Date:

Total Quoted Price:

Distributed by:

