

Maxstar® STR 210 120-480 V

Genuine Miller® Accessories

Protective Cover 301381

Fits Maxstar 210 only.



2-Wheel Trolley Cart 300971

Easy-to-manuever two-wheel cart features single-cylinder rack, chain for cylinder, cable holders, torch holder, storage area, and filler rod storage area. Works with Dynasty®/Maxstar® 210 and 280 with Coolmate 1.3 cooler. Straps also included for mounting Dynasty/Maxstar 200 with Coolmate 1 cooler.



Small Runner™ Cart 301318

Designed for Dynasty/Maxstar 210 and 280 with or without Coolmate 1.3 cooler. Cart features single-cylinder rack, foot pedal holder, two cable/torch holders, and two TIG filler rod holders.



Coolmate™ 1.3 300972

1.3-gallon cooler designed to cool torches up to 280 amps. *Note: Requires 301312 Mounting Bracket to mount to Maxstar 210.*



Performance TIG Gloves

263345 X-Small
263346 Small
263347 Medium
263348 Large
263349 X-Large
Completely unlined, goat grain leather with triple-padded palm.



No. 2 Stick Cable Set 195196

Consists of 15-foot electrode cable with holder and work cable with clamp. 200 A, 100% duty cycle.

Memory Cards

Memory Card Expansion

301151 14-Pin Automation Expansion
Provides the ability to access common automation functions through the 14-pin connection.

301152 14-Pin Modbus® Expansion
Provides the ability to access basic and advanced functions through the 14-pin connection.

Memory Card (Blank) 301080

A blank, commercially available memory card used for transferring software updates and expandable features from your computer to the machine.

TIG Torches, Kits and Connectors

Contractor Kits

301309 150 A RFCS-14 HD Foot Pedal Kit

301311 150 A RCCS-14 Fingertip Kit
All-in-one TIG/stick welding kit comes with either a RFCS-14 HD foot control **OR** RCCS-14 fingertip control, Weldcraft™ A-150 TIG torch, 200-amp stick electrode holder and 300-amp work clamp with 15-foot (4.6 m) cables, flow gauge regulator with 12-foot (3.7 m) gas hose, gas hose coupler, AK2C torch accessory kit and TIG torch connector.



Weldcraft™ A-150 (WP-17) 150-Amp Air-Cooled TIG Torches

One-Piece Cable
WP-17-12-R (12 ft.)
WP-17-25-R (25 ft.)

Note: A-150 (WP-17) one-piece torches require 195378 connector.

Two-Piece Cable and Valve

WP-17V-12-2 (12 ft.)
WP-17V-25-2 (25 ft.)



Weldcraft™ A-200 (WP-26) 200-Amp Air-Cooled TIG Torches

One-Piece Cable
WP-26-12-R (12 ft.)
WP-26-25-R (25 ft.)

Note: A-200 (WP-26) one-piece torches require 195379 connector.

Two-Piece Cable and Valve

WP-26V-12-2 (12 ft.)
WP-26V-25-2 (25 ft.)

Air-Cooled TIG Torch Connectors

195378* All air-cooled torches (except A-200)

195379 A-200 (WP-26)
50 mm Dinse-style for one-piece air-cooled torch.

**A-80 (WP-24) torches require 24-5 connector.*

Water-Cooled Torch Kits

300185 W-250 (recommended)

300990 W-280
Kit comes with Weldcraft™ 25-foot (7.6 m) TIG torch with Dinse-style connector, torch cable cover, work clamp with 15-foot (4.6 m) cable, flowmeter regulator with gas hose and torch accessory kit (1/16-, 3/32- and 1/8-inch 2% ceriated tungsten, nozzles, collets and collet bodies).

Remote Controls and Switches

Wireless Remote Foot Control 300429

For remote current and contactor control. Receiver plugs directly into the 14-pin receptacle of Miller machine. 90-foot (27.4 m) operating range.

RFCS-14 HD Foot Control 194744

Maximum flexibility is accomplished with a reconfigurable cord that can exit the front, back or either side of the pedal. Foot pedal provides remote current and contactor control. Includes 20-foot (6 m) cord and 14-pin plug.

RCC-14 Remote Contactor and Current Control 151086

East/west rotary-motion fingertip control attaches to TIG torch using two hook-and-loop fasteners. Includes 26.5-foot (8 m) cord and 14-pin plug.

RCCS-14 Remote Contactor and Current Control 043688

North/south rotary-motion fingertip control attaches to TIG torch using two hook-and-loop fasteners. Includes 26.5-foot (8 m) cord and 14-pin plug.

RMS-14 On/Off Control 187208

Momentary-contact switch for contactor control. Rubber-covered pushbutton dome switch ideal for repetitive on-off applications. Includes 26.5-foot (8 m) cord and 14-pin plug.

RMLS-14 Switch 129337

Momentary- and maintained-contact rocker switch for contactor control. Push forward for maintained contact and backward for momentary contact. Includes 26.5-foot (8 m) cord and 14-pin plug.

RHC-14 Hand Control 242211020

Miniature hand control for remote current and contactor control. Dimensions: 4 x 4 x 3.25 inches (102 x 102 x 83 mm). Includes 20-foot (6 m) cord and 14-pin plug.



Wireless Remote Hand Control 300430

For remote current and contactor control. Receiver plugs directly into the 14-pin receptacle of Miller machine. 300-foot (91.4 m) operating range.

Educational Materials

To order, please call Miller Literature at 866-931-9732 or visit MillerWelds.com/resources/tools.

Gas Tungsten Arc Welding (TIG) Publication 250833

Setup DVD 251116

Video topics include tungsten selection, setup menus, DC pulse, sequencer, balance and frequency settings.

Tungsten

Tungsten	Amp Range	2% Ceriated (AC/DC)	2% Lanthanated (AC/DC)
1/16 in. (1.6 mm)	70–150 A	WC116X7	WL2116X7
3/32 in. (2.4 mm)	140–250 A	WC332X7	WL2332X7
1/8 in. (3.2 mm)	225–400 A	WC018X7	WL2018X7
5/32 in. (4.0 mm)	300–500 A	WC532X7	WL2532X7

Ordering Information

Equipment and Options	Stock No.	Description	Qty.	Price
Maxstar® 210 STR	907682	Auto-Line™ 120–480 V, 50/60 Hz, CSA . 8 ft. power cord		
Maxstar® 210	907683	Auto-Line™ 120–480 V, 50/60 Hz, CSA . 8 ft. power cord		
Maxstar® 210 DX	907684	Auto-Line™ 120–480 V, 50/60 Hz, CSA . 8 ft. power cord		
Maxstar® 210 DX International	907684001	Auto-Line™ 120–480 V, 50/60 Hz, CE . 8 ft. power cord		
Accessories				
Protective Cover	301381	For Maxstar 210 only		
2-Wheel Trolley Cart	300971	See page 7		
Small Runner™ Cart	301318	See page 7		
Coolmate™ 1.3	300972	120 V, 60 Hz, CSA . <i>Requires coolant</i>		
Maxstar Mounting Bracket	301312	Required for mounting the Maxstar 210 to the Coolmate 1.3		
TIG Coolant (Must be ordered in quantities of 4)	043810	1-gallon plastic bottle. Protects against freezing to -37° Fahrenheit (-38° C) or boiling to 227° Fahrenheit (108° C)		
TIG Gloves		See page 7		
No. 2 Stick Cable Set	195196	See page 7		
Memory Cards		See page 7		
TIG Torches, Kits and Connectors				
Air-Cooled Contractor Kits	301309 301311	Foot pedal Fingertip		
Weldcraft™ A-150 (WP-17) TIG Torch	WP-17-12-R WP-17-25-R WP-17V-12-2 WP-17V-25-2	12 ft. (3.7 m) 1-piece cable. Requires 195378 connector 25 ft. (7.6 m) 1-piece cable. Requires 195378 connector 12 ft. (3.7 m) 2-piece cable and valve 25 ft. (3.7 m) 2-piece cable and valve		
Weldcraft™ A-200 (WP-26) TIG Torch	WP-26-12-R WP-26-25-R WP-26V-12-2 WP-26V-25-2	12 ft. (3.7 m) 1-piece cable. Requires 195379 connector 25 ft. (7.6 m) 1-piece cable. Requires 195379 connector 12 ft. (3.7 m) 2-piece cable and valve 25 ft. (7.6 m) 2-piece cable and valve		
Air-Cooled TIG Torch Connectors	195378 195379	Connects all air-cooled Weldcraft™ torches (except A-200) to Dinse-style connector. A-80 (WP-24) torches require 24-5 connector Connects Weldcraft™ A-200 (WP-26) torch to Dinse-style connector		
Water-Cooled Torch Kits	300185 300990	W-250 (recommended for Maxstar 210) W-280		
Tungsten		See above		
Remote Controls				
Wireless Remote Foot Control	300429	Foot control with wireless 90 ft. (27.4 m) operating range		
RFCS-14 HD	194744	Heavy-duty foot control		
RCC-14	151086	Side-to-side (east/west) fingertip control		
RCCS-14	043688	North/south fingertip control		
RMS-14	187208	Momentary rubber dome switch		
RMLS-14	129337	Momentary/maintained rocker switch		
RHC-14	242211020	Hand control		
Wireless Remote Hand Control	300430	Hand control with wireless 300 ft. (91.4 m) operating range		
Educational Materials				
Gas Tungsten Arc Welding (TIG) Publication	250833			
Setup DVD	251116			

Date:

Total Quoted Price:

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