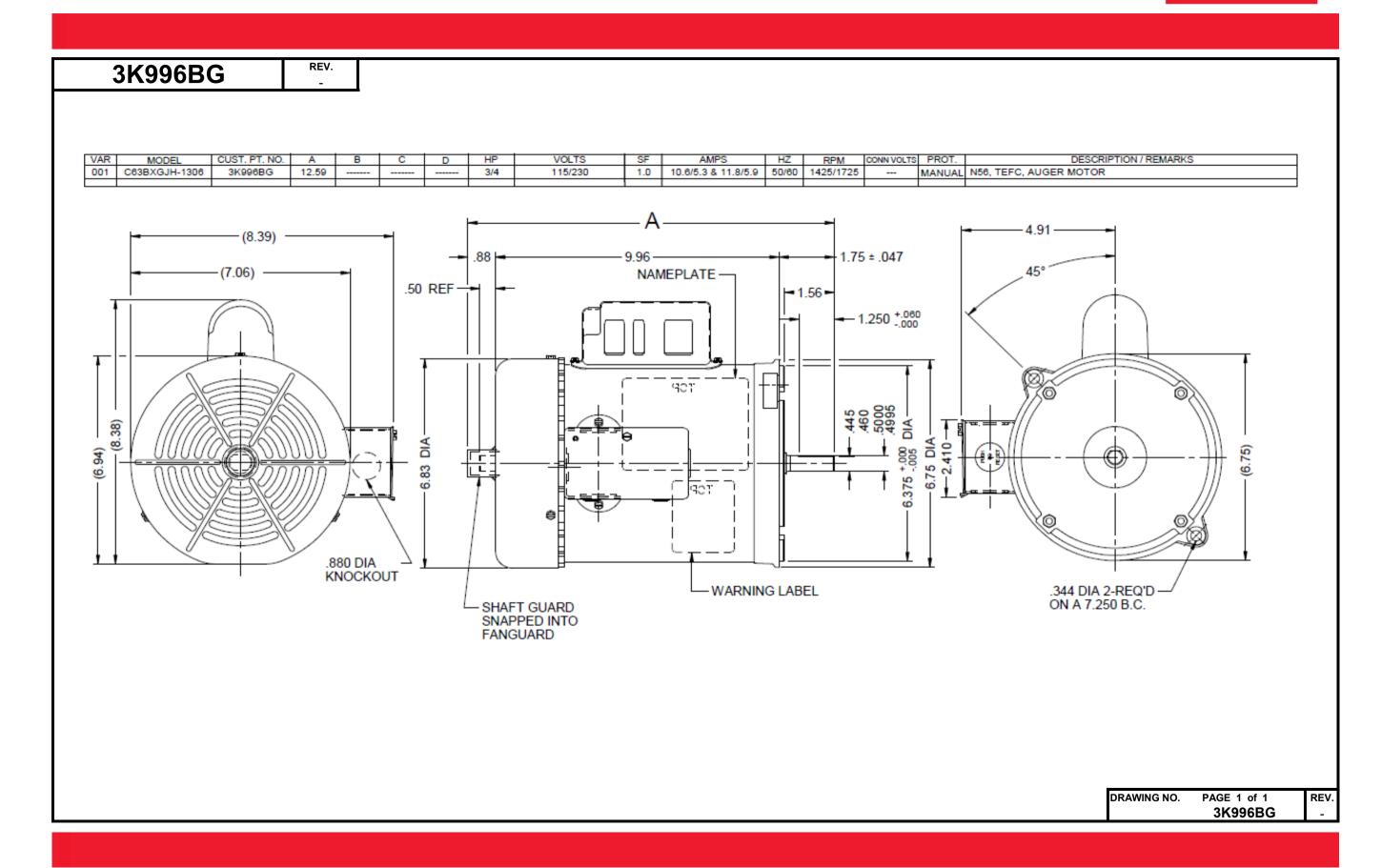
Dimensional Drawing





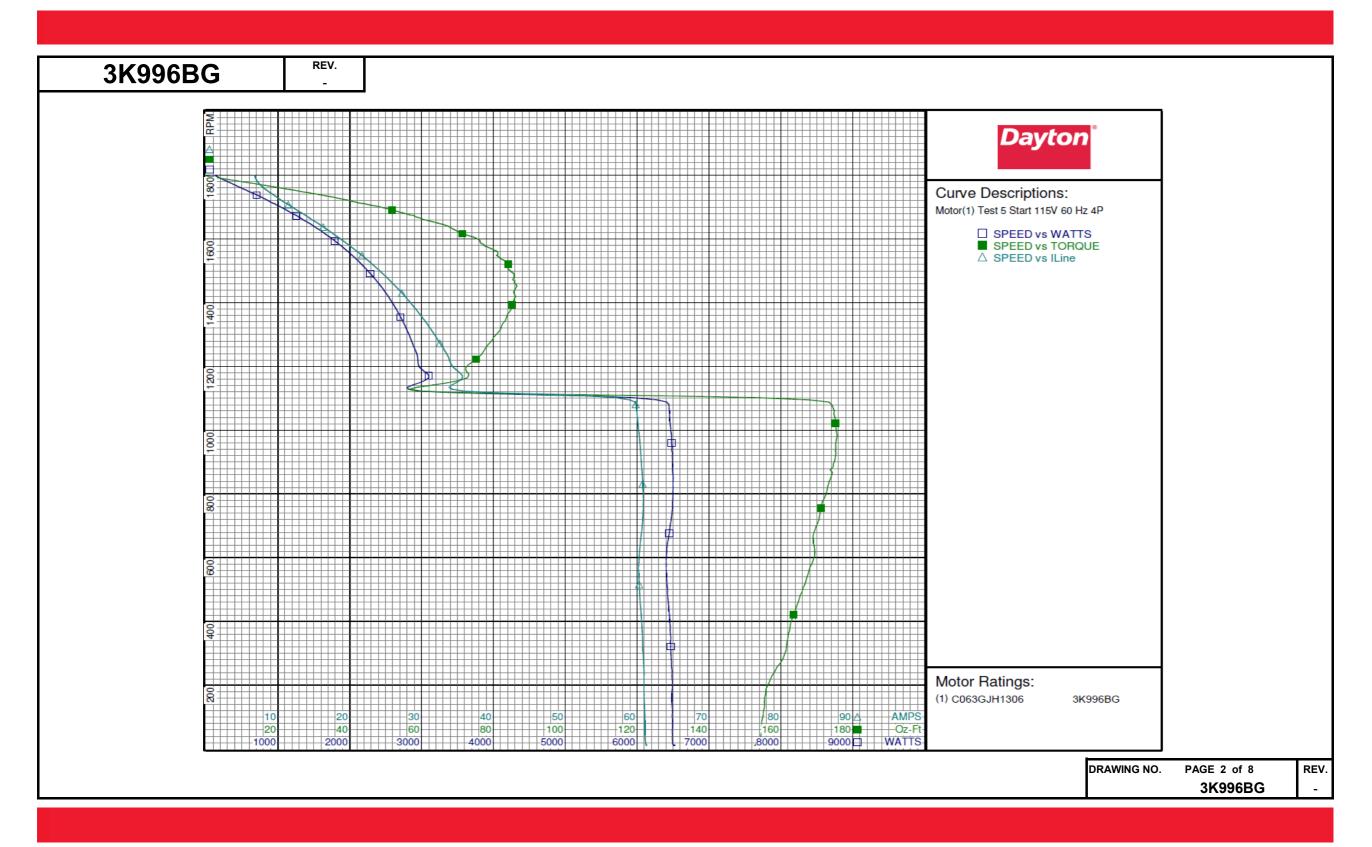


3K996BG	<u> </u>									
	MOTOR	DEBE	ORMA	NCE						
	MOTOR	21-161	ORMA	NCE						
HP:	3/4									
Poles:	4									
No. of Speeds:	Note - If two-speed, complete lower portion of									
-	form for low speed.	445	000	445						
Volts:	115/230	115	230	115	230	┞	—	-		
HZ:	60/50	60	60	50	50		├			
Service Factor: Efficiency:	@ Rated Load	70.9	72.1	68.7	69.7	 	├──	+		
Power Factor:	@ Rated Load	69.3	68.4	64.4	63.7	 	┼──	+		
Amps:	@ No Load	6.833	3.417	8.597	4.283		 	 		
Amps.	@ Rated Load	9.91	4.94	10.99	5.47		$\overline{}$	 		
	@ Service Factor	-	-	-	-			1		
	@ Locked Rotor	61.24	30.12	61.12	30.85					
RPM:	@ Rated Load	1727	1730	1439	1441					
Ambient (ºC):										
Altitude (FASL):										
Torques:	Breakdown	88.68	90.25	117.6	119.6					
	Locked Rotor	153.68	128.34	192.6	167.4		—			
	Pull-Up	152.64	126.3	191.3	165.6	-	—	-		
	Rated Load	36.5	36.5	43.8	43.7	-	—	-		
Watts:	Service Factor Rated Load	790	778	814	803		├──	+		
KVA Code:	nated Load	790	//0	014	803	-	├──	 		
Temperature Rise:	@ Rated Load	62.6	63.1	81.2	81.3	 	┼	 		
iemperature mise.	@ Service Factor	-	-	-	-		 	 		
Thermal Protector:	Trip Temp (°C)	145.5	166.1	147.4	165.6			1 		
Winding Material:	Start (Auxiliary)	Cu								
	Run (Main)	Cu								
Capacitor(s):	Start (MFD / Volts)	677Mfd/125V								
	No. of Start Capacitors	1								
	Run (MFD / Volts)	N/A								
	No. of Run Capacitors				-			_		
LOW CDEED DED	ECDMANICE DATA:									
	FORMANCE DATA:									
HP:										
Poles:		115	230	115	220			т —		
Volts: HZ:		115 60	60	115 50	230 50	 				
Efficiency:	@ Rated Load		-		-	 	-	+		
Power Factor:	@ Rated Load	_	-	_	-	 	$\overline{}$	 		
Amps:	@ No Load	-	-	-	-		$\overline{}$	1 		
Allipa.	@ Rated Load	-	-	-	-		$\overline{}$			
	@ Service Factor	-	-	-	-		$\overline{}$			
	@ Locked Rotor	-	-	-	-					
Torques:	@ Rated Load	-	-	-	-					
•	Locked Rotor	-	-	-	-					
	Pull-Up	-	-	-	-					
	Rated Load	-	-	-	-					
	Service Factor	-	-	-	-		—			
Watts:	@ Rated Load	-	-	-	-	1		₽		
Temperature Rise:	@ Rated Load	-	-	-	-	-	──	-		
	@ Service Factor	-	-	-						



8K996BG	REV. -								
				Da	yton Ma	nufactu	ring Con	npany	
Motor Des	cription					Test Con	ditions		
Model: Motor ID: Poles:	C063GJH130 1 4	6 3	K996BG	Test Type: Test Numb Poles:	Start er: 5 4		Run Ca Start C Enviro	ap:	0 677 μFd
Volts: Frequency: HP: Speed:	115/230 60/50 3/4 1725/1425			Volts: Hz: Rotation: Special Con	115 60		Tested: Tested Gear R	By: atio:	2/8/2003 1:37:19 PM Sharp, Gerald 1:1 -0.61 Oz-Ft
Phase: Protector:	1 CED3723			Speed Con TestBoard:	1:	erformance	Windag		:-1.35 Oz-Ft
Special Points	Vline(V) 115.0	Iline (A) 61.24	Watts 6508	RPM 12	Tq(Oz-ft) 153.68	HP 0.023	Eff(%)	PF(%) 92.4	
PUT OZ-FT	115.0 115.0	61.28 61.07	6507 6488	11 44	152.64 154.41	0.021 0.081	0.2	92.3 92.4	
	115.0 115.0 115.0	60.95 60.76 60.45	6485 6466 6439	188 322 445	155.78 161.54 164.26	0.349 0.618 0.871	4.0 7.1 10.1	92.5 92.5 92.6	
	115.0 115.0 115.0	60.20 60.53 60.84	6404 6436 6488	561 667 766	167.81 168.90	1.120 1.341 1.562	13.0 15.5 18.0	92.5 92.5 92.7	
	115.0 115.0	60.70 60.43	6496 6483	858 944	171.31 174.06 175.23	1.778 1.969	20.4	93.1 93.3	
	115.0 115.0 115.0	60.10 58.96 34.83	6457 6277 2973	1021 1095 1149	175.14 167.82 67.45	2.129 2.187 0.922	24.6 26.0 23.1	93.4 92.6 74.2	
	115.0 115.0 115.0	33.90 32.38 30.74	2948 2861 2754	1217 1278 1334	74.37 79.36 82.56	1.078 1.208 1.311	27.3 31.5 35.5	75.6 76.8 77.9	
	115.0 115.0	29.01 27.26	2635 2502	1383 1430	85.13 85.67	1.402 1.459	39.7 43.5	79.0 79.8	
	115.0 115.0 115.0	25.47 23.68 21.89	2360 2209 2053	1471 1509 1544	85.35 84.00 81.42	1.495 1.509 1.497	47.2 51.0 54.4	80.6 81.1 81.6	
	115.0 115.0 115.0	20.11 18.37 16.65	1889 1722 1549	1576 1605 1632	77.79 74.39 68.57	1.460 1.422 1.332	57.6 61.6 64.2	81.7 81.5 80.9	
	115.0 115.0 115.0	14.98 13.41 11.92	1374 1200 1030	1657 1680 1701	61.92 55.20 48.05	1.221 1.104 0.973	66.3 68.6 70.4	79.7 77.8 75.2	
1725 RPM	115.0 115.0	10.42 10.18	848 816	1721 1725	39.32 37.58	0.806 0.772	70.9 70.5	70.8 69.7	
36.5 OZ-FT 0.75 HP	115.0 115.0 115.0 115.0	10.02 10.02 9.17 7.99	796 795 672 482	1728 1728 1741 1760	36.50 36.47 30.30 20.38	0.751 0.750 0.628 0.427	70.4 70.4 69.7 66.1	69.0 69.0 63.7 52.5	
	115.0 115.0 115.0	7.18 6.79 6.78	304 138 126	1779 1797 1799	10.28 0.11 0.00	0.218 0.002 0.000	53.4 1.3 0.0	36.9 17.6 16.1	
									DRAWING NO. PAGE 1 of

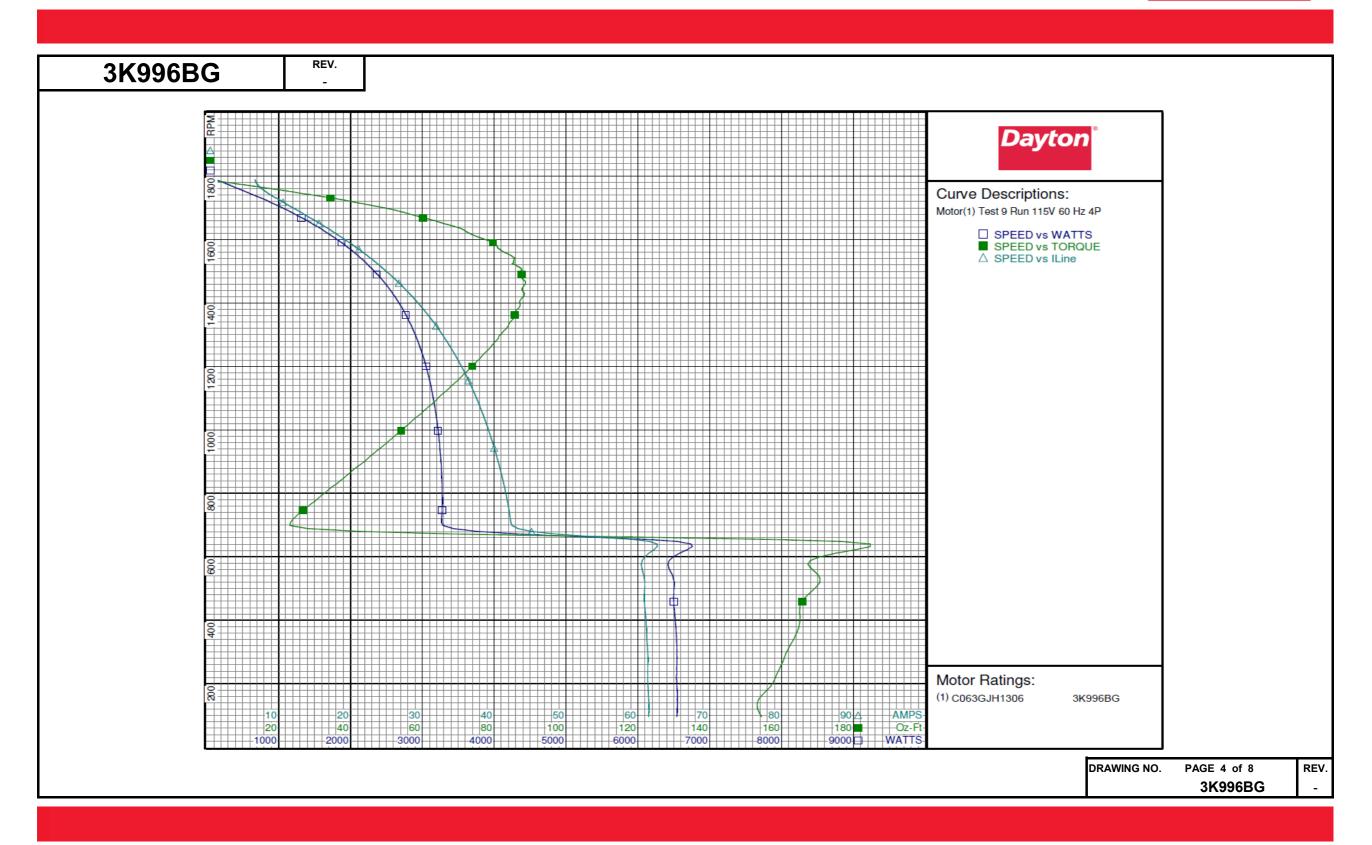






3K996BG	REV.									
				Da	ayton Ma	nufactu	ring Cor	npany		
Motor Des	scription					Test Con	ditions			
Model:	C063GJH130	06 :	3K996BG	Test Type:	Run		Run Ca	ap:	0	
Motor ID:	1			Test Numb			Start C		677 μFd	
Poles:	4			Poles:	4			nment:	-	
Volts:	115/230			Volts:	115		Tested		2/8/2003 2:0	3:39 PM
Frequency:	60/50			Hz:	60		Tested		Sharp, Geral	
HP:	3/4			Rotation:			Gear R		1:1	
Speed:	1725/1425			Special Co	nd:				-0.66 Oz-Ft	
Phase:	1			Speed Cor					:-1.45 Oz-Ft	
Protector:	CED3723			TestBoard		erformance		ge Torque	1.43 OZ-11	
Special Points	Vline(V)	Iline(A)	Watts	RPM	Tq(Oz-ft)	HP	Eff(%)	PF (%)		
_	115.0	6.71	129	1788	0.00	0.000	0.0	16.7		
	115.0	7.18	332	1770	11.78	0.248	55.7	40.2		
	115.0 115.0	8.17 9.74	535 769	1751 1729	23.27 35.39	0.485 0.729	67.6 70.7	56.9 68.6		
36.5 OZ-FT	115.0	9.91	790	1727	36.50	0.751	70.9	69.4		
0.75 HP	115.0	9.90	790	1727	36.47	0.750	70.9	69.3		
1725 RPM	115.0	10.07	810	1725	37.50	0.770	70.9	70.0		
	115.0	11.24	959	1709	44.91	0.914	71.1	74.2		
	115.0 115.0	12.94 14.74	1161 1362	1687 1663	54.00 61.94	1.085 1.227	69.7 67.2	78.0 80.4		
	115.0	16.58	1553	1638	69.58	1.357	65.2	81.5		
	115.0	18.45	1739	1611	74.72	1.433	61.5	82.0		
	115.0	20.41	1927	1581	80.63	1.517	58.7	82.1		
	115.0 115.0	22.32 24.25	2103 2271	1549 1514	84.64 86.78	1.561 1.564	55.4 51.4	81.9 81.4		
	115.0	26.17	2432	1475	87.86	1.543	47.3	80.8		
BDT OZ-FT	115.0	26.56	2464	1467	88.68	1.549	46.9	80.7		
	115.0	28.04	2576	1433	88.19	1.505	43.6	79.9		
	115.0 115.0	29.86 31.59	2709 2823	1387 1338	87.00 84.23	1.437 1.341	39.6 35.4	78.9 77.7		
	115.0	33.25	2929	1284	80.80	1.235	31.5	76.6		
	115.0	34.80	3018	1226	76.10	1.110	27.4	75.4		
	115.0	36.26	3094	1162	70.38	0.974	23.5	74.2		
	115.0 115.0	37.62 38.86	3154 3206	1094 1021	63.90 56.47	0.833 0.687	19.7 16.0	72.9 71.7		
	115.0	40.00	3243	942	48.33	0.542	12.5	70.5		
	115.0	41.03	3268	857	39.08	0.399	9.1	69.3		
	115.0	41.90	3275	766	28.93	0.264	6.0	68.0		
	115.0	48.40	4328	672	68.00	0.544	9.4	77.8		
	115.0 115.0	60.57 60.88	6432 6494	588 471	167.86 166.49	1.175 0.934	13.6 10.7	92.3 92.8		
	115.0	61.22	6535	349	163.71	0.681	7.8	92.8		
	115.0	61.37	6534	218	158.18	0.410	4.7	92.6		
									DRAWING NO.	PAGE 3 of 8
										3K996B

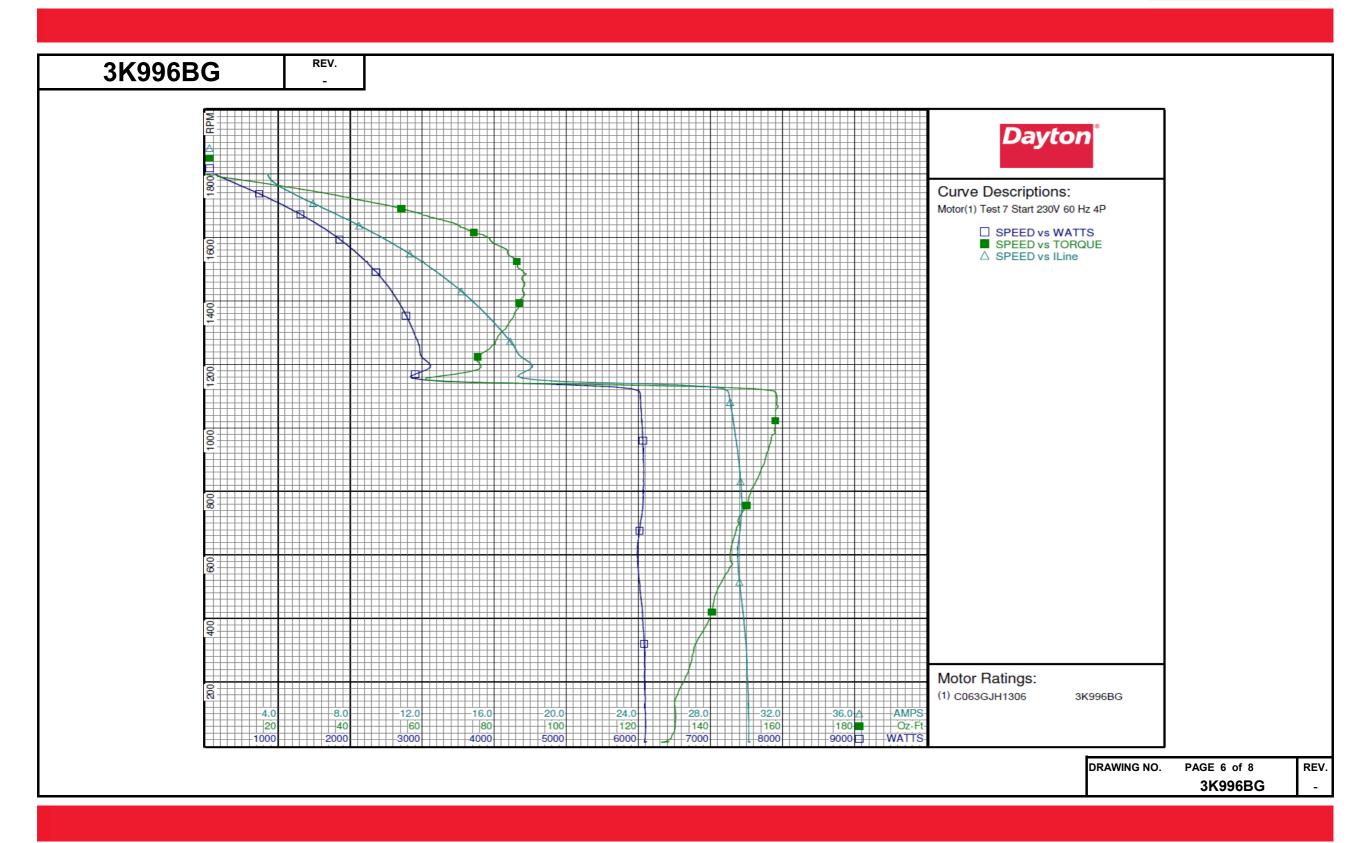






K996BG	REV.									
				Da	ayton Ma	nufactu	ring Cor	npany		
Motor Des	scription					Test Con	ditions			
Model: Motor ID:	C063GJH130	6 3K	(996BG	Test Type: Test Numb			Run Ca Start C		0 677 μFd	
Poles:	4			Poles:	4		Enviro			
Volts:	115/230			Volts:	230		Tested		2/8/2003 12:1	8:13 PM
Frequency:	60/50			Hz:	60		Tested		Sharp, Gerald	
HP: Speed:	3/4 1725/1425			Rotation: Special Co	nd:		Gear R		1:1 -0.60 Oz-Ft	
Phase:	1			Speed Con					: -1.39 Oz-Ft	
Protector:	CED3723			TestBoard:		erformance				
Special Points		Iline(A)	Watts	RPM	Tq(Oz-ft)	нр	Eff(%)	PF(%)		
PUT OZ-FT	230.0 230.0	30.19 30.12	6108 6089	11 10	128.34 126.30	0.017 0.015	0.2 0.2	88.0 87.9		
	230.0	30.12	6097	43	129.93	0.067	0.8	88.0		
	230.0 230.0	30.07 29.97	6085 6078	187 321	131.85 135.91	0.294 0.520	3.6 6.4	88.0 88.2		
	230.0	29.74	6044	445	140.74	0.746	9.2	88.4		
	230.0	29.54	5994	560	145.26	0.969	12.1	88.2		
	230.0 230.0	29.60 29.73	6005 6062	666 766	146.87 150.33	1.165 1.370	14.5 16.9	88.2 88.7		
	230.0	29.63	6073	859	153.71	1.571	19.3	89.1		
	230.0	29.46	6061	944	156.29	1.757	21.6	89.5		
	230.0 230.0	29.25 29.04	6044 6024	1023 1096	157.93 158.39	1.924 2.066	23.7 25.6	89.8 90.2		
	230.0	18.39	3025	1151	60.86	0.834	20.6	71.5		
	230.0	17.63	3017	1218	75.09	1.089	26.9	74.4		
	230.0 230.0	16.79 15.94	2925 2819	1278 1334	80.64 84.26	1.227	31.3 35.4	75.7 76.9		
	230.0	15.06	2703	1384	86.95	1.432	39.5	78.0		
	230.0	14.17	2576	1430	87.90	1.496	43.3	79.0		
	230.0 230.0	13.25 12.32	2434 2277	1471 1510	87.61 86.39	1.535 1.552	47.0 50.9	79.9 80.4		
	230.0	11.41	2122	1544	83.98	1.544	54.3	80.9		
	230.0	10.48	1956	1576	80.76	1.515	57.8	81.2		
	230.0	9.57	1785	1605	77.08	1.473	61.5	81.1		
	230.0 230.0	8.69 7.81	1612 1430	1632 1657	70.54 64.74	1.370 1.277	63.4 66.6	80.7 79.6		
	230.0	6.97	1249	1680	57.69	1.154	68.9	77.9		
	230.0	6.18	1073	1701	50.15	1.016	70.6	75.5		
1725 RPM	230.0 230.0	5.40 5.27	886 852	1721 1725	41.08 39.52	0.842 0.812	70.9 71.1	71.3 70.3		
36.5 OZ-FT	230.0	5.04	791	1731	36.50	0.752	71.0	68.2		
0.75 HP	230.0	5.03	788	1732	36.38	0.750	71.0	68.1		
	230.0	4.72	700	1741	32.13	0.666	71.0	64.5		
	230.0	4.11	511	1759	21.86 11.02	0.458 0.233	66.8	54.0		
	230.0 230.0	3.65 3.44	318 136	1778 1797	0.19	0.004	54.8	37.8 17.2		
	230.0	3.43	119	1799	0.00	0.000	0.0	15.1		
									DRAWING NO.	PAGE 5 of 8
										3K996B0

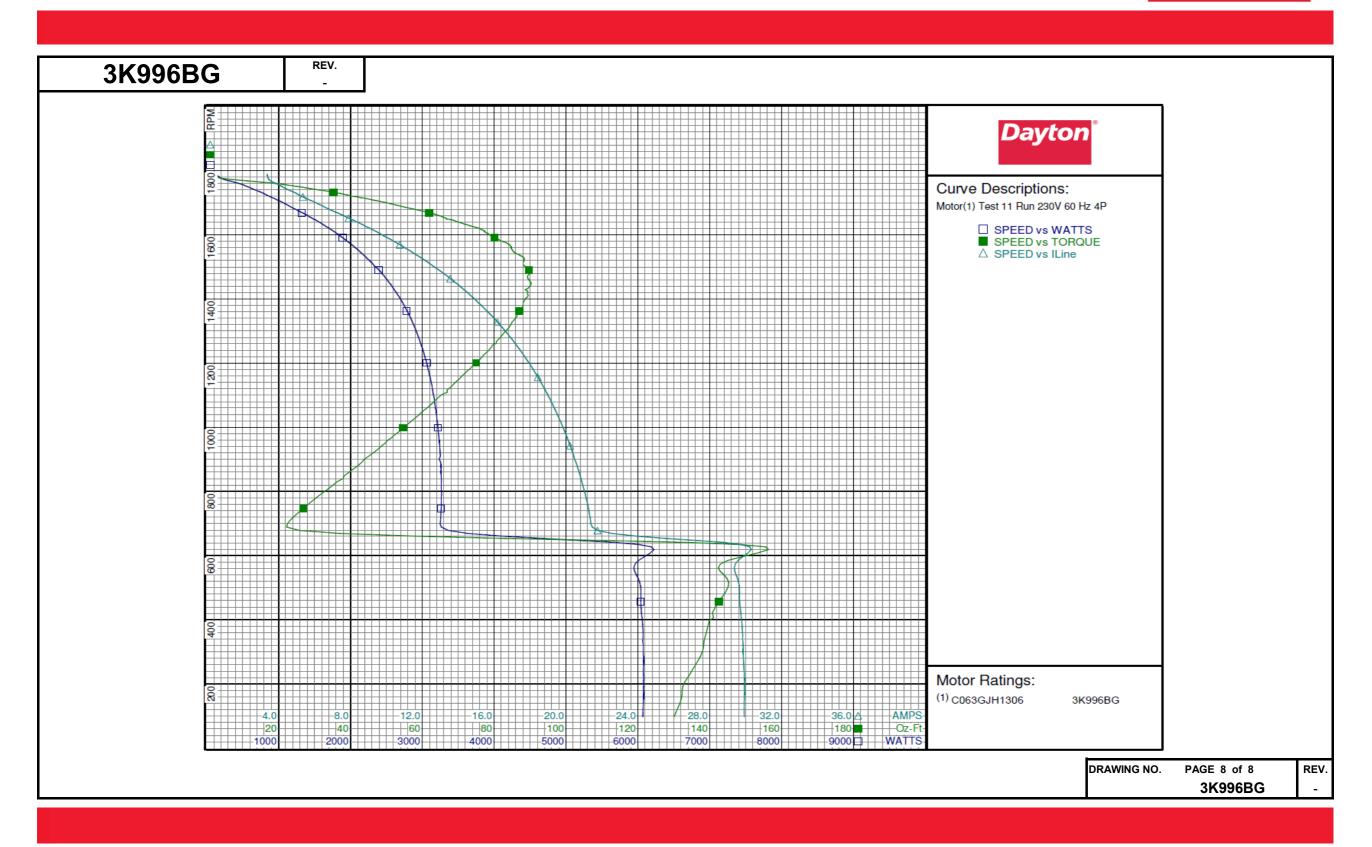






K996BG	REV.									
				Da	ayton Ma	nufactu	ring Cor	npany		
Motor Des	cription					Test Con	ditions			
Model:	C063GJH130	06	3K996BG	Test Type:	Run		Run Ca	ap:	0	
Motor ID:	1			Test Numb	er: 11		Start C	ap:	677 μFd	
Poles:	4			Poles:	4		Enviro			
Volts:	115/230			Volts:	230		Tested	:	2/8/2003 12:39:	33 PM
Frequency:	60/50			Hz:	60		Tested		Sharp, Gerald	
HP:	3/4			Rotation:			Gear R		1:1	
Speed:	1725/1425			Special Co	nd:				: -0.64 Oz-Ft	
Phase:	1			Speed Con					: -1.46 Oz-Ft	
Protector:	CED3723			TestBoard:		erformance		ge Torque	1.40 OZ-IT	
Protector.	CED3723			restboard.	Amps P	errormance	rixture #1			
Special Points	Vline(V)	Iline(A)		RPM	Tq(Oz-ft)	HP	Eff(%)	PF(%)		
	230.0	3.35		1788	0.00	0.000	0.0	14.9		
	230.0 230.0	3.51 4.16		1769 1751	9.68 24.75	0.204 0.516	53.7 69.6	35.1 57.8		
	230.0	4.92		1730	36.26	0.747	72.1	68.3		
36.5 OZ-FT	230.0	4.94	778	1730	36.50	0.752	72.1	68.4		
0.75 HP	230.0	4.93		1730	36.42	0.750	72.1	68.4		
1725 RPM	230.0	5.09		1725	38.45	0.790	72.1	69.8		
	230.0 230.0	5.67 6.51		1709 1688	45.69 54.38	0.930 1.092	71.7 70.3	74.2 77.5		
	230.0	7.43	1366	1664	63.41	1.256	68.6	79.9		
	230.0	8.40		1638	70.28	1.371	65.2	81.2		
	230.0	9.37		1611	77.31	1.483	62.8	81.7		
	230.0 230.0	10.34 11.33		1581 1549	81.71 85.19	1.538 1.571	59.1 55.2	81.6 81.4		
	230.0	12.31		1514	88.06	1.587	51.7	80.9		
	230.0	13.28	2451	1475	89.51	1.572	47.8	80.3		
BDT OZ-FT	230.0	13.94		1446	90.26	1.554	45.4	79.7		
	230.0 230.0	14.22 15.13		1433 1387	89.42 88.06	1.525 1.454	43.8 39.8	79.4 78.3		
	230.0	16.01		1338	85.80	1.367	35.9	77.2		
	230.0	16.84		1284	81.96	1.252	31.8	75.9		
	230.0	17.62		1226	77.11	1.125	27.7	74.7		
	230.0 230.0	18.35 19.03		1163 1095	71.30 64.65	0.987 0.843	23.8 19.9	73.4 72.2		
	230.0	19.65		1022	57.19	0.696	16.2	70.9		
	230.0	20.22	3241	942	48.76	0.547	12.6	69.7		
	230.0	20.73		857	39.31	0.401	9.2	68.4		
	230.0 230.0	21.17 22.54		766 669	28.91 36.93	0.264 0.294	6.0 6.0	67.0 70.1		
	230.0	29.57		585	145.07	1.011	12.5	88.4		
	230.0	29.65		469	143.31	0.801	9.9	88.6		
	230.0	29.83		348	138.68	0.574	7.1	88.5		
	230.0	29.92	6077	219	133.75	0.349	4.3	88.3		
									DRAWING NO.	PAGE 7
										3K99





Wiring Diagram



REV. 3K996BG CONNECTION INFORMATION HIGH VOLTAGE LOW VOLTAGE P1 _____ L1 P1 ______ L1 P2 — INSL. T8 ____ INSL. T3 — INSL. T2 —— T2 — T5 —— L2 T4 —— **–** L2 T4 — ROTATION: CCW L.E. TO REVERSE ROTATION: INTERCHANGE LEADS T5 AND T8 DRAWING NO. PAGE 1 of 1 REV. 3K996BG

Dayton AUGER DRIVE MOTOR Part 3K996BG **HP**: 3/4 VOLTS: 115/230

AMPS: 10.6/5.3 **PH**: 1 RPM: 1425/1725 **HZ**: 50/60

DUTY: CONT FR: 56YZ

INS CL: B SF: 1.0 KVA CODE: L **AMB**: 40 C

ENCL: TFFC SFA: 10.6/5.3

THERMALLY PROTECTED: MANUAL AVG FI MFG. NO. PROT. CODE: 01560

MTR REF: C63BXGJH-1306 FOR 50 HZ FLA 11.8/5.9 & SFA 11.8/5.9





Disconnect Power Before Making Any **Electrical Connections or Changes** CONNECTION INFORMATION

HIGH VOLTAGE LOW VOLTAGE -INSL.

-INSL.

ROTATION: CCW I F TO REVERSE ROTATION: INTERCHANGE LEADS T5 AND T8

Mfd for Dayton Electric Mfg. Co., Lake Forest, IL 60045 USA

Made in Mexico