

**Product Information** ISO Class 5 – 8 Cleanroom Class 100 - 100,000

EU Grade B/C/D

# **MicroFirst**<sup>®</sup>

# 45% Cellulose / 55% Polyester Nonwoven Cleanroom Wiper

MicroFirst<sup>®</sup> is an apertured cellulose / polyester nonwoven This combination of properties provides MicroFirst<sup>®</sup> wiper recommended for ISO Class 5 and above environments composed of a hydroentangled nonwoven blend of 45% cellulose and 55% polyester.

with the level of absorbency, abrasion resistance and chemical compatibility required for controlled environments and applications where both cleanliness

and economy are of the most importance.



# Other ISO Class 5 and above nonwoven wip-

- ers
- BlueSorb® 750
- Durx<sup>®</sup> 670
- Durx<sup>®</sup> 770
- MicroFirst LP®
- ProjX<sup>®</sup> 700
- Pro-Wipe® 750
- Pro-Wipe® 880
- ValuClean® Plus

#### **Key Attributes**

- 45% cellulose / 55% polyester hydroentangled nonwoven blend
- Apertured for increased absorbency to weight ratio
- No binders or other chemical additives

#### **Benefits**

- Excellent combination of the synthetic polyester strength and cleanliness with the absorbent characteristics of cellulose
- Apertured for increased absorbency and increased surface texture for improved cleaning efficiency
- Low extractable levels and particle and fiber counts
- Very durable with high wet strength •
- Chemically compatible with common cleaning and disinfecting solutions •
- Autoclavable
- Economical

## Environmental

Lightweight design helps reduce landfill waste impact compared to heavier weight nonwovens

## Applications

- Designed for use in ISO Class 5 and higher cleanroom environments
- Polishing and cleaning metals, plastics, epoxy surfaces
- General purpose wiping applications and spill control
- Cleaning of lab equipment
- General wiping in component prep, compounding and wash areas
- Applying and removing cleaning and disinfecting solutions

#### **Pre-Wetted Option**

The same wiper material can be provided in pre-wetted formats for reduced VOC emissions, increased convenience, increased productivity, improved solvent control and cleaning protocol repeatability and reduced costs.

## **Sterile Validated Option**

For aseptic processing areas, the same wiper material can be provided in a gamma irradiated validated sterile to a 10<sup>-6</sup> sterility assurance level. Dry and pre-wetted versions available.



# **Technical Data:**

Attribute		Units	Value	Test Method	
Basis Weight		g/m <sup>2</sup>	56.3	TAPPI T-410	
Caliper		 μm	248	TAPPI T-411	
Fibers	≥100µm	fibers/cm <sup>2</sup>	89	IEST-RP.CC004.3, Sec 6.1.3 / Sec 6.2.2	
Particles	≥0.5µm	x10 <sup>3</sup> /cm <sup>2</sup>	8.5	IEST-RP.CC004.3, Sec 6.1.3 / Sec 6.2.1	
Sorbency	Capacity	mL/m²	256	IEST-RP.CC004.3, Sec 8.1 modified / Sec 8.2 modified	
	Efficiency	mL/g	4.5		
	Rate	seconds	3		
Non-Volatile Residue	DI Water	g/m <sup>2</sup>	0.023	IEST-RP.CC004.3, Sec 7.1.2	
	IPA	g/m <sup>2</sup>	0.0044		
Ions	Na⁺	ppm	15	IEST-RP.CC004.3, Sec 7.2.2	
	K+	ppm	2.6		
	Ca++	ppm	18		
	Mg <sup>++</sup>	ppm	5.4		
	CI	ppm	12		

#### Notes:

- Technical data represented in this table are typical values at the time of publication. These should not be used as product specifications.
- Due to differences in test methods applied and equipment utilized by different wiper manufacturers, valid product comparisons may only be obtained through side-by-side testing in the same test facility, under similar conditions
  Third party testing can be performed upon request

## **Order Information:**

Product	Number	Size	Shts/pk	Pks/cs	Style
MicroFirst®	MF.0909.20	9x9" (23x23cm)	300	20	Stacked
MicroFirst®	MF.1212.20	12x12" (30x30cm)	150	20	Stacked

