

PRODUCT DATASHEET

SWG Style CG

The spiral wound style CG gasket is a versatile semi-metallic gasket capable of sealing across a wide range of applications.



Service:

Spiral wound style CG gaskets are widely used in many industries to seal a vast array of media across a wide range of temperatures and pressures. The key to the gaskets versatility is the inherently resilient sealing element. The spiral wound sealing element is manufactured by spirally winding a preformed metallic strip and filler material around the periphery of a metal mandrel.

Properties:

Spiral wound style CG gaskets can be supplied to national or international standards where properties are controlled by adherence to construction codes. This is normally the case for bolted connections utilizing standard flanges. Spiral wound style CG gaskets may also be manufactured on a customized basis where gasket style, geometry and sealing element stiffness are chosen to best suit the flange arrangement, available gasket load and operational conditions.

Materials:

Spiral wound gaskets can be constructed using many different combinations of materials. Material selection is generally dictated by application conditions namely temperature, pressure and media. In the oil, gas and power generation industries a common sealing element material combination is 316L stainless steel metallic strip with Flexicarb™ (graphite) filler material. However gaskets made from many other material combinations are commonly available. Temperature guideline for common winding materials are as follows:

Material Guide (Winding Options)*	Maximum Temperature	Minimum Temperature	Other Metal Winding Options*
Flexicarb™ (Graphite)	842°F (450°C)	-400°F (-240°C)	Alloy 20
Thermiculite® 835	1800°F (982°C)	-400°F (-240°C)	Hastelloy
PTFE	500°F (260°C)	-400°F (-240°C)	Inconel/Incolloy
316L SS	1500°F (815°C)	-320°F (-195°C)	Monel
304 SS	1000°F (540°C)	-320°F (-195°C)	Stainless Steel

*Note: Other materials are available, please consult with engineering for more details

Usage:

Flat and raised faced diameter flanges up to and inclusive of Class 2500.

Gasket Pressure Rating:

Based upon flange pressure rating

Applicable Standards:

ASME B16.20
BS3381
Suited for ASME B16.5 and B16.47 series flanges

Design Factors (ASME):

$m = 3; y = 10,000$ psi

Recommended Surface Finish:

125-250 Microinch RA (Concentric or Phonographic)

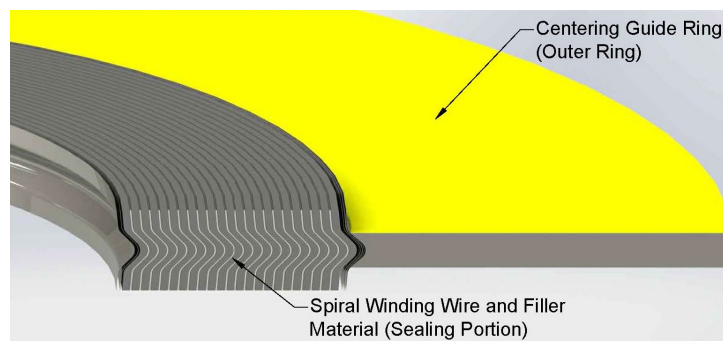
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Technical Benefits:

- Metallic winding suited for cyclic loading
- Outer ring centers gasket
- Outer ring provides additional blow-out strength*
- Outer ring provides a compression stop*

*Flexitallic highly recommends using an inner ring (Style CGI) to prevent inward buckling of the Sealing Portion. Please contact our engineering department for more details.

Gasket Profile:



Design Parameters:

Gasket Thickness	Maximum Inside Dimension	Maximum Recommended Sealing Width	Recommended Compressed Thickness**
0.0625"	Up to 6"	3/8"	0.050"/0.055"
0.0625"	6" to 15"	1/4"	0.050"/0.055"
0.100"	10"	1/2"	0.075"/0.080"
0.125"	Up to 20"	1"	0.090"/0.100"
0.125"*	20" to 40"	3/4"	0.090"/0.100"
0.175"	Up to 40"	1"	0.125"/0.135"
0.175"*	40" to 60"	1"	0.125"/0.135"
0.175"*	60" to 70"	7/8"	0.125"/0.135"
0.175"*	70" to 75"	3/4"	0.125"/0.135"
0.250"	90"	1"	0.180"/0.200"
0.285"	185"	1"	0.200"/0.220"

Preferred size range in relation to thickness shown in bold type.

*PTFE filled FLEXITALLIC gaskets in this size range are unstable and are subjected to "springing apart" in shipping and handling. Specify next gasket thickness up.

** The recommended compressed thickness is what experience has indicated to be optimum range in order to achieve maximum resiliency of the gasket. Please consult with engineering for more details.

PVRC Gasket Factors:

Material	Gb (psi)	a	Gs (psi)
SS/Flexicarb™ (Graphite)	2300	0.237	13
SS/Flexite Super	2600	0.230	15
SS/Thermiculite® 835	2120	0.190	49

Sealing Portion Tolerances*

Inside Diameter	Tolerance	Outside Diameter	Tolerance
Up to 9.25"	± 0.016"	Up to 10.38"	± 0.030"
Over 9.25" to 35.5"	± 0.030"	Over 10.38" to 27"	+ 0.060"/ - 0.030"
Over 35.5"	± 0.060"	Over 27"	± 0.060"

Tolerances on thickness is ± 0.005", (measured across metal winding) on all thicknesses.

*These tolerances apply only for custom dimensioned Style CG gasket. Otherwise, standard tolerances per ASME B16.20 will apply. Values shown above are subjected to change.

Manufacturing Capabilities*

Diameter of Ring	Minimum Width Outer Ring*
Up to 10" Inside Diameter	3/8"
10" to 24" Inside Diameter	7/16"
24" to 50" Inside Diameter	1/2"
50" to 70" Inside Diameter	5/8"
70" and larger	3/4"

*Note: Other options are available, please consult with engineering .

This data sheet refers to the material as supplied. The information contained herein is given in good faith, but no liability will be accepted by the Company in relation to same.

We reserve the right to change the details given on this data sheet as additional information is acquired. Customers requiring the latest version of this data sheet should contact our Applications Engineering Department.

The information given and, in particular, any parameters, should be used for guidance purposes only. The company does not give any warranty that the product will be suitable for the use intended by the customer.