

# PERMANENT CERAMIC LIFT MAGNETS

### Basiclift" MAG-MATE

IMI's BasicLift™ is a powerful, no frills permanent ceramic lift magnet perfect for basic flat steel lifting. Featuring a lightweight and durable Stainless Steel design, the BasicLift™ has a full width cam to release the magnet from the steel surface and a tall lift lug for easy use with crane hooks and slings.

The BasicLift™ offers a good value for your dollar with strong lifting capacity and basic lifting features.

#### Features

- Heat resistant up to 300°F (148°C)
- Lightweight Design
- · Durable Stainless Steel Casing
- Large Lift Lug
- Full Width Cam Release
- 2:1 Design Factor
- USA M.A.D.E.™

				Overall			Magnet		Ba	il Opening	
Model No.	Lift - Ibs (kg)	Height (in)	Width (in)	Length (in)	Handle (in)	Ht. (in)	Wd. (in)	Ln. (in)	Height (in)	Width (in)	Wt. (lbs)
4DMP8	400 (181)	5-1/2	6-1/2	6-1/2	12	1-5/8	3	4	2-1/4	3	11
4DMP9	1000 (453)	5-1/2	6-1/2	9-1/2	12	1-5/8	3	6-1/2	2-1/4	3	17
4DMR1	1500 (680)	5-1/2	6-1/2	13-3/4	12	1-5/8	3	10	2-1/4	3	24

Section LIFTING CAPACITY ON FLAT PLATE STEEL 1500 LBS • 680 KG

CAUTION: STRONG MAGINET

Lifting Value in	Ibs (kg) & *Maximum Sh	eet Length Due To Sag	For Material Thickness	For Single Magnet Use	)			
Model No.	3/16" (6' Length)	1/4" (6' Length)	3/8" (8' Length)	1/2" (8' Length)	3/4" (8' Length)	1" (10' Length)	3" (10' Length)	
4DMP8	375 (170)	400 (181)	400 (181)	400 (181)	400 (181)	400 (181)	400 (181)	
4DMP9	725 (328)	800 (362)	875 (396)	975 (442)	1000 (453)	1000 (453)	1000 (453)	
4DMR1	875 (396)	1000 (453)	1400 (635)	1400 (635)	1500 (680)	1500 (680)	1500 (680)	

NOTE: Holding Values for the BasicLift<sup>TM</sup> Magnets are stated at 50% of the actual value. We recommend when lifting sheets over 8', use 2 or more lifts on a spreader bar to prevent sheet flexing, sagging or peel-off. Thin material is susceptible to magnetic bleed through, resulting in two sheets being lifted at once. \*These maximum sheet lengths are selected due to the sag characteristics of the specified sheet. The item to be lifted must cover the entire length and width of the magnetic poles to properly engage and release the part.

### CREATIVE LIFT®

Permanent lift magnets are ideal for handling steel plates, die castings, forgings, etc. They eliminate the need for clamping devices, slings or chains. One person can perform operations previously calling for two or more people.

#### **Features**

- · Patented Non-Marring Roller Cam Release will easily release parts without gouging your valuable materials (U.S. Patent: 6,471,273 B1)
- Spring return handle
- · Less torque required to release load
- "Jack Screw", Secondary Release
- RFID Enabled
- · Lift capacity clearly stated on magnet
- Durable Stainless Steel Casing
- Heat Resistant up to 300°F (148°C)
- 3:1 Design Factor
- USA M.A.D.E.™
- CONFORMS TO ASME B30.20 STANDARDS

		Over	all	i		Magnet		Bail Op	bening	
lbs (kg) H	leight (in)	Width (in)	Length (in)	Handle (in)	Ht. (in)	Wd. (in)	Ln. (in)	Height (in)	Width (in)	Wt. (lbs)
(181) 6	6-3/4	7-1/4	7-3/4	16	2-1/2	6-1/2	4	2-1/4	3	21
(453) 6	6-3/4	7-1/4	10-3/4	16	2-1/2	6-1/2	7	2-1/4	3	33
(680) 6	6-3/4	7-1/4	14-3/4	16	2-1/2	6-1/2	10-1/2	2-1/4	3	46
(998) 7	,	10-1/2	15	16	2-1/2	9-3/4	11-1/4	2-1/4	3	69
(1360) 7	·	10-1/2	19-1/4	16	2-1/2	9-3/4	15-1/4	2-1/4	3	92
(1	81) 6 453) 6 680) 6 998) 7	81) 6-3/4 453) 6-3/4 680) 6-3/4 998) 7	81) 6-3/4 7-1/4 453) 6-3/4 7-1/4 680) 6-3/4 7-1/4 998) 7 10-1/2	81) 6-3/4 7-1/4 7-3/4   453) 6-3/4 7-1/4 10-3/4   680) 6-3/4 7-1/4 14-3/4   998) 7 10-1/2 15	81) 6-3/4 7-1/4 7-3/4 16   453) 6-3/4 7-1/4 10-3/4 16   680) 6-3/4 7-1/4 14-3/4 16   998) 7 10-1/2 15 16	81) 6-3/4 7-1/4 7-3/4 16 2-1/2   453) 6-3/4 7-1/4 10-3/4 16 2-1/2   680) 6-3/4 7-1/4 14-3/4 16 2-1/2   998) 7 10-1/2 15 16 2-1/2	81) 6-3/4 7-1/4 7-3/4 16 2-1/2 6-1/2   453) 6-3/4 7-1/4 10-3/4 16 2-1/2 6-1/2   680) 6-3/4 7-1/4 10-3/4 16 2-1/2 6-1/2   980) 7 10-1/2 15 16 2-1/2 9-3/4	81) 6-3/4 7-1/4 7-3/4 16 2-1/2 6-1/2 4   453) 6-3/4 7-1/4 10-3/4 16 2-1/2 6-1/2 7   680) 6-3/4 7-1/4 10-3/4 16 2-1/2 6-1/2 7   680) 6-3/4 7-1/4 14-3/4 16 2-1/2 6-1/2 10-1/2   998) 7 10-1/2 15 16 2-1/2 9-3/4 11-1/4	81) 6-3/4 7-1/4 7-3/4 16 2-1/2 6-1/2 4 2-1/4   453) 6-3/4 7-1/4 10-3/4 16 2-1/2 6-1/2 7 2-1/4   680) 6-3/4 7-1/4 14-3/4 16 2-1/2 6-1/2 10-1/2 2-1/4   980) 7 10-1/2 15 16 2-1/2 9-3/4 11-1/4 2-1/4	81) 6-3/4 7-1/4 7-3/4 16 2-1/2 6-1/2 4 2-1/4 3   453) 6-3/4 7-1/4 10-3/4 16 2-1/2 6-1/2 7 2-1/4 3   680) 6-3/4 7-1/4 14-3/4 16 2-1/2 6-1/2 7 2-1/4 3   980) 7 10-1/2 15 16 2-1/2 9-3/4 11-1/4 2-1/4 3

#### Lifting Value in Ibs (kg) & \*Maximum Sheet Length Due To Sag For Material Thickness For Single Magnet Use

Model No.	3/16" (6' Length)	1/4" (6' Length)	3/8" (8' Length)	1/2" (8' Length)	3/4" (8' Length)	1" (10' Length)	3" (10' Length)
2RUZ6	400 (181)	400 (181)	400 (181)	400 (181)	400 (181)	400 (181)	400 (181)
2RUZ7	600 (272)	900 (408)	1000 (453)	1000 (453)	1000 (453)	1000 (453)	1000 (453)
2RUZ8	800 (362)	1000 (453)	1500 (680)	1500 (680)	1500 (680)	1500 (680)	1500 (680)
2RUZ9	800 (362)	1064 (482)	1725 (782)	2000 (907)	2200 (998)	2200 (998)	2200 (998)
2RVA1	800 (362)	1100 (498)	1800 (816)	2700 (1224)	3000 (1360)	3000 (1360)	3000 (1360)

NOTE: Holding Values for the Creative Lift® Magnets are stated at 33% of the actual value. We recommend when lifting sheets over 8', use 2 or more lifts on a spreader bar to prevent sheet flexing, sagging or peel-off. Thin material is susceptible to magnetic bleed through, resulting in two sheets being lifted at once. \*These maximum sheet lengths are selected due to the sag characteristics of the specified sheet. The item to be lifted must cover the entire length and width of the magnetic poles to properly engage and release the part.

# PERMANENT RARE EARTH LIFT MAGNETS

### POWERLIFT® MAG-MATE

These compact yet powerful Rare Earth permanent lift magnets can be used on flat or round surfaces and contain an internal release On/Off device that does not contact or damage the surface of the part being lifted. Permanent magnetic lifts eliminate the fear of dropping the load being lifted due to power failures.

The locking system is performed by first pulling on the handle to release the lock pin, then rotating the handle to the desired position. The locking feature prevents the handle from being bumped partially "On" and avoids giving the operator a false feeling that the magnet is holding safely.

#### Features

- On/Off Rare Earth Permanent Magnet
- · Handle locks in both On and Off position
- · Lifts flat or round loads (see chart below)
- · Easy internal manual release does not contact the load
- RFID Enabled
- Heat resistant up to 180°F (82°C)
- 3:1 Design Factor
- CONFORMS TO ASME B30.20 STANDARDS

			Overall		Magnet		Handle		Bail		
Model No.	Lift - Ibs (kg)	Ht. (in)	Ln. (in)	Ht. (in)	Wd. (in)	Ln. (in)	Ln. (in)	Th. (in)	Ht. (in)	Wd. (in)	Wt. (lbs)
2VCA1	250 (113)	6-5/8	5	2-5/8	2-5/8	3-5/8	4	3/16	1-3/8	1-1/2	7
2VCA2	800 (363)	8-7/8	7-7/8	3-7/8	3-5/8	6-3/8	8	1/2	2-3/8	1-3/4	21
2VCA3	1600 (726)	8-7/8	10-3/4	4-3/4	4-7/8	9-1/8	9	5/8	3-1/2	2-1/4	51
2VCA4	2500 (1134)	8-7/8	12-5/8	6-1/2	7-1/8	10-5/8	10-3/4	3/4	4-3/4	3-3/4	122
2VCA5	5000 (2268)	18	16-1/2	8-3/8	9-1/4	14-7/8	16-3/4	7/8	6	4-3/4	288
Lifting Valu	ue in lbs (ka) & *Ma	vimum Shee	t Length Due To Sa	g For Mater	ial Thickness Fo	r Single Magne	tlise	Round Lifting	Applications		

### Lifting Value in Ibs (kg) & \*Maximum Sheet Length Due To Sag For Material Thickness For Single Magnet Use

				• •• •• •• •• ••			9		in the grapping and the		
Model No.	1/4" (6' Length)	3/8" (8' Length)	1/2" (8' Length)	3/4" (8' Length)	1" (10' Length)	2" (10' Length)	3" (10' Length)	Model No	b. Lift - Ibs (kg)	Min. Dia. (in)	Min. Th. (in)
2VCA1	180 (81)	250 (113)	250 (113)	250 (113)	250 (113)	250 (113)	250 (113)	2VCA1	125 (57)	2	1/2
2VCA2	270 (122)	500 (226)	615 (279)	800 (363)	800 (363)	800 (363)	800 (363)	2VCA2	400 (181)	3	1/2
2VCA3	CF	CF	800 (362)	1600 (726)	1600 (726)	1600 (726)	1600 (726)	2VCA3	800 (363)	4	1
2VCA4	NA	NA	CF	CF	1490 (675)	2500 (1134)	2500 (1134)	2VCA4	1250 (567)	5	2
2VCA5	NA	NA	NA	NA	NA	2625 (1190)	5000 (2268)	2VCA5	2500 (1134)	14	4

NOTE: Holding Values for the PowerLift® Magnets are stated at 33% of the actual value. We recommend when lifting sheets over 8', use 2 or more lifts on a spreader bar to prevent sheet flexing, sagging or peel-off. Thin material is susceptible to magnetic bleed through, resulting in two sheets being lifted at once. Round Item Holding Values are based on ideal conditions. Pipe length, wall thickness, diameter and surface condition can all affect the magnet's performance. Please consult the factory before specifying these magnets for use on round materials. \*These maximum sheet lengths are selected due to the sag characteristics of the specified sheet. The item to be lifted must cover the entire length and width of the magnetic poles to properly engage and release the part. CF = Consult Factory NA = Not Applicable (Magnets listed will not turn "ON" on specified material thicknesses.)

### VERSALIFT MAGMATE

Compact and powerful Rare Earth lift magnet for use on flat or round surfaces. Contains an internal ON/OFF release device that does not contact or damage the surface of the part. More features than other lifts and manufactured in the USA (USA M.A.D.E.™).

#### Features

- · Rare Earth Permanent Magnet with a locking On/Off handle & Test load feature
- · Stationary Lift Lug(s) and Vertical Lift Capable using the optional Lift Lug attachment
- RFID Enabled Embedded RFID Chip
- Supports custom pole shoes (4, 1/4"-20 Tapped Holes, 1/2" deep)
- · Lifts flat or round loads (see chart below)
- Heat resistant up to 180°F (82°C)
- 3:1 Design Factor
- CONFORMS TO ASME B30.20 STANDARDS

To operate Test Feature, pull spring loaded handle out and rotate it to the "TEST" position. Lift load approx. 2-3" to verify the magnet has the capacity to lift your load. Once verified, place load back down and turn the handle to the "ON" position. Never complete entire lift operation in "TEST" position.

		1	Overall		Magnet		Handle	Bail			L	ift Lug Adap	ptor
Model No.	Lift - Ibs (kg)	Ht. (in)	Ln. (in)	Ht. (in)	Wd. (in)	Ln. (in) Ln.	(in) Th. (in)	Ht. (in)	Wd. (in)	Wt. (lbs)	Part No.	Ln. (in)	Wt. (Ibs)
38V889	600 (272)	6-1/2	7	3-3/4	5	5-5/8 6	3/4	2-1/4	1-3/4	20	38V891	4-5/16	1.15
38V890	1200 (544)	6-1/2	11	3-3/4	5	10 6	3/4	2-1/4	1-3/4	37	38V891	4-5/16	1.15
Horizonta	Lifting Value i	n lbs (kg) & *Ma	aximum Sheet	Length Due To	Sag For Materia	al Thickness Fo	r Single Magnet Us	e Horizontal R	ound Lifting A	pplications	Ver	tical Lift	(Flat Only)
Model No.	1/4" (6' Length)	3/8" (8' Length)	1/2" (8' Length)	3/4" (8' Length)	1" (10' Length)	2" (10' Length	) 3" (10' Length)	Max. Lift - Ibs	(kg) Max. Lift at	Min. Dia. / Th.	Lif	t - Ibs (kg)	Min. Th.
38V889	260 (117)	435 (197)	525 (238)	550 (249)	600 (272)	600 (272)	600 (272)	300 (136)	130 (58)	2.00 ln. / 0.	12 ln. 15	0 (68)	1.00 ln.
38V890	NA	755 (342)	960 (435)	1165 (528)	1200 (544)	1200 (544)	1200 (544)	600 (272)	600 (272)	4.00 ln. / 0.	50 ln. 30	0 (136)	1.00 ln.

Shown with

Lifting Lug attachment

optional Vertical

NOTE: Holding Values for the VersaLift<sup>™</sup> Magnets are stated at 33% of the actual value. We recommend when lifting sheets over 8', use 2 or more lifts on a spreader bar to prevent sheet flexing, sagging or peel-off. Thin material is susceptible to magnetic bleed through, resulting in two sheets being lifted at once. Round Holding Values are based on ideal conditions. Consult the factory before specifying these magnets for use on round materials. \* Max. sheet lengths are selected due to sag characteristics of specified sheet. The item to be lifted must cover the entire length and width of the magnetic poles to properly engage and release the part. CF = Consult Factory, NA = Not Applicable (Magnets will not turn "ON" with stated thicknesses.)

# MORE MAGNETIC LIFTING SOLUTIONS!

## DYNAMICLIFT" MAG-MATE

These lightweight and powerful Rare Earth permanent lift magnets, featuring Magswitch® technology, can be used on flat or round surfaces and contain an internal release On/Off device that does not contact or damage the surface of the part being lifted. DynamicLifts™ have superior holding on thin gauge ferrous metals.

### Features

- On/Off Rare Earth design
- · Lifts flat or round loads (see chart below)
- · Easy internal manual release does not contact the load
- Heat resistant up to 180°F (82°C)
- · Handle locks in "On" position
- 3:1 Design Factor
- CONFORMS TO ASME B30.20 STANDARDS



	Working Load Li	mit (WLL)	Overa	1	Mag	Inet	Hand	lle	Bail		
Model No.	LBS KG		Ht. (in) Ln. (in)	Ht. (	in) Wd. (in)	Ln. (in)	Ln. (in)	Th. (in)	Ht. (in)	Wd. (in)	Wt. (lbs)
53CV42	150 68.04		9 5	2-3/4	1 2-1/2	3	2-1/2	1/4	2-1/4	3	6.1
53CV43	334 151.50		9-1/4 6-1/2	3	4	4-1/4	2-1/2	1/4	2-1/4	4	13.3
	He	orizontal Flat Part	WLL (Ibs (kg)), Min. Stee	l Thickness & *Max. L	ength Due To Sa.	g For Single Mag	gnet		Verti	cal Part Lift (F	lat Only)
Model No.	1/4" (6' Lg.)	3/8" (8' Lg.)	1/2" (8' Lg.)	3/4" (8' Lg.)	1" (10	Lg.)	2" (10' Lg.)	3" (10' Lg.)	WLL - Ibs (kg)	Min. T	nickness
53CV42	150 (68.04)	150 (68.04)	150 (68.04)	150 (68.04)	150 (6	8.04)	150 (68.04)	150 (68.04)	37.5 (17.01)	1.00 In	
53CV43	275 (124.73)	320 (145.15)	334(151.49)	334(151.49)	334(15	(1.49)	334(151.49)	334(151.49)	83.5 (37.88)	1.00 In	
				Horizontal Rou	nd Part Round L	ifting Applicatio	ns				
Model No	Maximum WI L - Ibs (kg)		Minimum Diameter		Minimum Wall	Thickness	Maxir	num WIL at Min Diam	eter & Min Thicknes		

167 (75.75) 53CV43 1/8 100 (45.36) NOTE: Lifting Values for the DynamicLift<sup>™</sup> Magnets are stated at 33% of the actual value. We recommend when lifting sheets over 8', use 2 or more lifts on a spreader bar to prevent sheet flexing. sagging or peel-off. Thin material is susceptible to magnetic bleed through, resulting in two sheets being lifted at once. Consult the factory before specifying these magnets for use on round materials. Round Item Lifting Values are based on ideal conditions. Length, wall thickness, diameter and surface can all affect the magnet's performance. \*Maximum sheet lengths are selected due to the sag characteristics of the specified sheet. The item to be lifted must cover the entire length and width of the magnetic poles to properly engage and release

1/8

### SHEET HANDLER

75 (34.02)

Protect workers from cuts, slivers, nicks & burns! Use the Magnetic Sheet Handler for steel sheets, plates, hot or oily parts.

#### Features

53CV42

- · Handle sheets stacked horizontally or vertically
- · Increase productivity
- · No electricity required



Model No.	Lift - Ibs (kg)	Th. (in)	Wd. (in)	Handle Ln. (in)	Ln. (in)	Wt. (lbs)	Max. Penetration (in)
2RVA3	50.0 (22.6)	4	3-5/8	8	6-1/8	3.75	3/16
2RVA4	125.0 (56.7)	4	7-1/4	8	6-1/8	8.25	5/16
2RVA5	200.0 (90.7)	4	7-1/4	8	6-1/8	8.25	5/16
2RVA6	300.0 (136.0)	4	7-1/4	8	6-1/8	8.25	5/16

### TRIGGER LIFT®

Hand held lift grips parts with an easy to use trigger release.

#### Features

- · One handed operation
- · Permanent magnet
- · Move parts faster & easier
- · Aluminum housing
- · Retrieve hot parts from cutting tables
- 300°F (148°C)

Model No.	Lift - Ibs (kg)	Ht. (in)	Wd. (in)	Ln. (in)	Wt. (lbs)	
2RVA2	50.0 (22.6)	4-13/16	2-3/8	3-3/8	1.50	

75%

# PERCENTAGE OF STATED LIFTING POWER BY MATERIAL

N 0.60 -HIGHER CARBON = HIGHER RESIDUAL\*

### POWERGRIPS

Our PowerGrip Magnets are an fast, effective and affordable way to move parts from your cutting table.

65 (29.48)

### Features

- · Effective holding against shear force
- Welded steel construction
- · Strong permanent magnetic material
- · Securely grips heavy parts
- 300°F (148°C)

Model No.	Lift - Ibs (kg)	Ht. (in)	Wd. (in)	Ln. (in)	Poles	Wt. (lbs)
2RVA7	25.0 (11.3)	2	3/4	2-1/8	2	0.40
2RVA8	51.5 (23.3)	2-1/4	3/4	4	2	0.75
2RVA9	92.5 (41.9)	4	1-7/8	5-1/4	4	2.40

### GRIPSTICK

Lightweight magnetic hand tool for assisting when use of hands to pickup hot or oily parts is not desired. Useful for removing metal parts from presses, cutting tables or CNC machines.



POWERGRIP

### Features

- · Provides extra reach
- · Cushioned grip and magnet ends are reversible
- 10° angled handle to best suit your application. Мс

odel No.	Magnet Material	Lift - Ibs (kg)	Ln. (In)	Wd. (In)	Ht. (In)	Wt. (lbs)
DMR2	Ceramic	12.5 (5.6)	14	1-3/8	7/8	0.65
DMR3	Rare Earth	43.5 (19.7)	14	1-3/8	7/8	0.65

PERCENTAGE OF STATED LIFTING POWER BY SURFACE FINISH

4D 4D



SURFACE FINISH 65% HIGH CARBON STEEL (TOOL STEEL) WILL ABSORB MAGNETISM & MAY MAGNETICALLY STICK TO STEEL SURFACES, SUCH AS THE MAGNET, OR ATTRACT FERROUS PARTICLES.

UNDRY FINISH

