

Repair Parts Sheet

RC50 Series Hydraulic Cylinders RC5010 & RC5013

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L4300	Rev. D	06/2022	A (RC5010) D (RC5013)

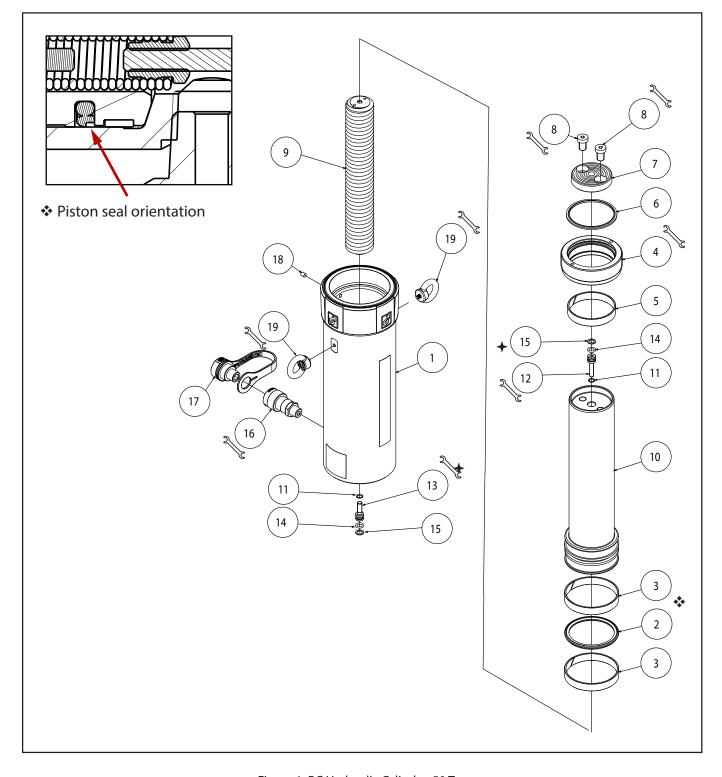


Figure 1, RC Hydraulic Cylinder, 50 Ton

Repair Parts List, Figure 1					
Item	Description	Qty	RC5010	RC5013	
1	Base	1	N/A	N/A	
2	Piston Seal	1	A •	A •	
3	Wear Band, Plunger	2	A *	* *	
4	Stop Ring	1	RC50044	RC50044	
5	Wear Band, Stop Ring	1	*	*	
6	Wiper	1	A *	A *	
7	Saddle	1	HCL50045	HCL50045	
8	Screw, Low Head Socket .50-13 x .75"	2	A	A	
9	Spring Assembly	1	RC50NKS1	RC50NKS2	
10	Plunger	1	RC5010040	RC5013040	
11	Copper Gasket	2	A I	▲ ■	
12	Screw, Socket Head (thread size/ thread length)	1	(M8X1.25/32 mm)	(M8X1.25/32 mm)	
13	Screw, Spring (thread size/ thread length)	1	(M8X1.25/24 mm)	(M8X1.25/24 mm)	
14	O-Ring	2	A I	A E	
15	Backup, Split	2	A I	▲ ■	
16	Coupler	1	CR400	CR400	
17	Dust Cap ▲	1	CD411	CD411	
18	Filter	1	A	A	
19	Lifting Eye	2	DB8099667	DB8099667	
N/S	O-ring, coupler	1	A	A	
N/S	Enerpac Decal	1	A	A	
N/S	Warning Decal	1	A	A	
N/S	Thread Protector	1	A	A	

Notes:

- ▲ Indicated item included in and available as a part of the Repair Kit RC50NK0⁽¹⁾
- Indicated item included in and available as a part of the Spring Assembly
- Indicated item included in and available as packs of 10 units in Seal Kit RC50NKS (see below)
- ★ Indicated item included in and available as packs of 10 units in Wear Band Kit Plunger RC50NKB1 (see below)
- * Indicated item included in and available as packs of 10 units in Wear Band Kit Stop Ring RC50NKB2 (see below)
- **≭** Indicated item included in and available as packs of 10 units in Wiper Kit Plunger RC50NKW (see below)

●★★★ Kits only available in America

Viton® seals are available in the RC50NK0V seal kit. Viton® equipped coupler CR400V can also be ordered separately for a complete conversion.



Item nr.	Torque/ remark	
4, 19	Secure with Loctite 222 and torque to 70-90 in-lbs [7.9-10.2 Nm]	
8	Torque to 15-25 ft-lbs [20-34 Nm]	
12, 13	Torque to 90-110 in-lbs [10.2-12.4 Nm]	
16	Torque to 40-60 ft-lbs [54-81 Nm]	
	Use Loctite 545 or Teflon Tape	



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