## Synthetic Web Tiedowns USE, CARE AND INSPECTION REQUIREMENTS WARNING FAILURE TO READ, UNDERSTAND AND FOLLOW THE USE AND INSPECTION INSTRUCTIONS FURNISHED WITH EACH TIEDOWN MAY RESULT IN SEVERE PERSONAL INJURY OR DEATH Upon receipt of each new tiedown, make certain that it meets the requirements of your Purchase Order and that it has not been damaged in shipment. ALWAYS INSPECT TIEDOWNS BEFORE EACH USE **INSPECTION** Remove tiedowns from service if any of the following are visible: A. Cuts, tears, holes, excessive surface abrasion or crushed areas in webbing. B. Burns or chemical damage. C. Broken or worn stitching in the load bearing stitch pattern. D. Hardware, fittings or tensioning devices which are broken, bent, twisted, distorted, cracked, or have nicks and gouges. E. Knotted webbing. F. Splices or other makeshift repairs. G. Damaged loop ends. **OPERATING PRACTICES** A. The aggregate working load limit of tiedown assemblies used to secure an article must be at least half the weight of the article. B. Before using, inspect tiedown webbing and all hardware. C. ALWAYS PROTECT WEBBING FROM BEING CUT OR DAMAGED BY CORNERS, EDGES, OR PROTRUSIONS, D. Re-tighten tiedowns periodically during run. E. Do not use for lifting purposes or towing. F. Load should be securely blocked and stabilized before tensioning the straps. G. Tiedowns shall not be loaded excess of the Working Load Limit (WLL). Consideration should be given to the angle from the vertical (cargo tiedown to load angle) which affects working load capacity. H. Use caution when tossing straps and chain anchor assemblies over a load. I. Attachment angles of less than 30 degrees should be avoided. In this situation, the number of tiedowns should be increased.

