

Assembly instructions

Item #	Tightening torque	Dir.	Glue
01-18	7.5 ft.lb - 10 Nm	↻	Loctite™ 222
29-30	7.5 ft.lb - 10 Nm	↻	Loctite™ 222
29-40	7.5 ft.lb - 10 Nm	↻	
24-36	11 ft.lb - 15 Nm	↻	Loctite™ 222
1-23-24	26 ft.lb - 35 Nm	↻↺	Loctite™ 222

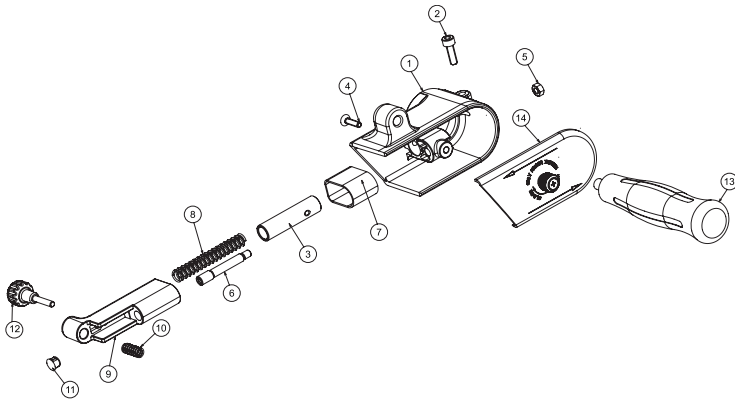
Index No	Part Ref	Description	Qty
A	6154600400	Regulator Assembly	
3		Regulator	1
4		O-Ring 8.1x1.6	1
5		O-Ring 8x1	1
6		Spring Ring Wr9	1
7		Valve Stem	1
8		O-Ring 2x1	1
B	2050546343	Valve Kit	
9		Tip Valve	1
10		Spring	1
C	2050547893	Front Plate Assembly	
25		Front Plate	1
26		Pin Spring 3x4	1
27	6157580520	Bearing 10x26x8	1
28		Washer	1
D	2050547873	Rear Plate Assembly	
26		Pin Spring 3x4	1
33		Rear Plate	1
34	6157581390	Bearing 6x19x6	1
E	2050547883	Motor Assembly	
C	2050547893	Front Plate Assembly	1
D	2050547873	Rear Plate Assembly	1
29	6154261220	Rotor	1
31	2050547793	Blades (Set of 4)	1
32	6154001490	Cylinder	1
F	2050546413	Small Parts Kit	
6		Spring Ring Wr9	1
8		O-Ring 2x1	1
12		O-Ring 27x2	1
14		Needle 2.5x11.8	1
17		O-Ring 17x2	1
21		O-Ring 10.5x1.5	1
35		Ring	1
36		Spacer	1
37		O-Ring 15.6x1.78	1

Index No	Part Ref	Description	Qty
G	2050547863	Tune-Up Kit	
2		Seal	1
16		Felt	1
22		Gaskets (x2)	1
31	2050547793	Blades (Set of 4)	1
Other Parts			
1	2050547773	Handle Assy (Incl. Part # 15)	1
11	6155740640	Air Control Ring	1
13	2050541493	Safety Lever	1
15		Rear Cap	1
18	2050542533	Inlet Assy	1
19	6153212410	Insert	1
20	6156561900	Rubber Gasket	1
23	6157301890	Nut	1
24	6156653220	Motor Housing	1
30	6156080520	Rotor Nut	1
35	6154600420	Block Plate	1
36	2050547413	Cover	1
38	6154600420	Block Plate 400W	1
39	2050549973	Felt	1
40	2050549963	Ring Felt	1
41	6156731430	Cover 7° 400W	1
42	6159901840	Wheel For 400W Belt Sander	1
	2050500263	4mm Hex. Wrench (Not Shown)	1

	6158727980	Warning label
	6159948770	Safety instructions
	2050552743	Operator's manual

Contact us at www.cp.com.

Spare parts without part number are not sold separately. High wear parts are underlined.



Index No	Part Ref	Description	Qty
H	2050547953	Guard Support 18" W/ Handle	
1		Guard Support	1
2		Screw	1
4		Screw	1
5		Hex Nut	1
6		Guide Post	1
7		Dust Cover	1
8		Spring	1
9		Arm	1
10		Spring	1
11		Plug	1
12		Knob	1
13		Handle	1
14	2050545823	Cover Assembly	1
I	2050546323	Small parts kit 12" Guard	
		Include 2, 4, 5, 6, 7, 8, 10, 11, 12	

Recommended accessories

Pics	Part Ref	Description	Qty
	2050545453	Contact Arm 5/8" To 3/4" x 18" (16 to 19 x 457 mm)	
	2050546433	Wheel Assy 5/8" (16 mm)	1
	2050546263	Platten Pad (Set of 10) (1/2" x 1.97" - 19,5x54mm) - Use Loctite™ 411 Or Equivalent	1
	2050545463	Contact Arm 1/2" x 18" (13 x 457 mm)	
	2050550273	Wheel Assy 1/2" (13 mm)	1
	2050546233	Platten Pad (Set of 10) (1/16" x 1-15/16" - 17,5x49mm) - Use Loctite™ 411 Or Equivalent	1
	2050545473	Contact Arm 1/8" To 1/2" x 18" (3 to 13 x 457 mm)	
	2050546473	Wheel Assy 1/8" (3 mm)	1
	2050545483	Contact Arm 1/2" x 18" (13 x 457 mm)	
	2050546483	Wheel Assy 1/2" (13 mm)	1
	2050546283	Platten Pad (Set of 10) (1/2" x 2-1/8" - 12,5x54mm) - Use Loctite™ 411 Or Equivalent	1
	2050545493	Contact Arm 1/4" x 18" (6 x 457 mm)	
	2050546493	Wheel Assy 1/4" (6 mm)	1
	2050546253	Platten Pad (Set of 10) (5/16" x 2.05" - 7,5x52mm) - Use Loctite™ 411 Or Equivalent	1
	2050545503	Contact Arm 1" x 18" (25 x 457 mm)	
	2050546423	Wheel Assy 1" (25 mm)	1
	2050546293	Platten Pad (Set of 10) (26x55mm) - Use Loctite™ 411 Or Equivalent	1